



WDMA HALLMARK CERTIFICATION PROGRAM REPORT SUBMISSION FORM

THIS FORM IS TO BE COMPLETED BY THE MANUFACTURER AND SUBMITTED TO AMS PRIOR TO OR ALONG WITH SUBMISSION OF EACH NEW OR REVISED TEST REPORT FOR CERTIFICATION TO THE HALLMARK PROGRAM. ANY QUESTIONS PLEASE CONTACT AMS AT 315-646-2234 OR staff@amscert.com.

Manufacturer: Eagle Window and Door

Contact: Chad Cornell

Plant Location(s): Dubuque, IA
(list all plants where product is made)

Phone: 1-800-324-5354 ext#456

Test Report #:87741.01-602-44

Email: chad.cornell@eaglewindow.com

Product Relationship:

Extension of currently certified product ? yes no n/a Recertification New (check one)

If yes, what CCL # ? _____

Difference from Certified Product: _____

Is this a Gateway Test ? yes no n/a

Does this report require a Gateway Report # ? yes no n/a Report #: _____

Impact Report:

If this is not an impact report check here:

AWS Report # _____

Test Plan # ? yes no n/a _____

Installation Instructions submitted ? yes no n/a

Certification to Florida:

If this will not be submitted to Florida check here:

AMS to Input to Database yes no n/a

Manufacturer to input yes no n/a



WDMA HALLMARK CERTIFICATION PROGRAM REPORT SUBMISSION FORM

Product Name: Series 05 Ascent Clad Inswing French Door Transom
(as to be listed on CCL)

Product Type: Transom Fixed

Additional Manufacturer ID #: 099 _____

n/a

<u>Hallmark CCL</u>	<u>Standard</u>	<u>Rating</u>
<input type="checkbox"/>	ANSI/AAMA/NWWDA 101/I.S. 2 97	_____
<input checked="" type="checkbox"/>	101/I.S.2/NAFS-02	<u>TR-C60 2007 x 610 (79 X 24)</u>
<input checked="" type="checkbox"/>	AAMA/WDMA/CSA/101/I.S.2/A440-05	<u>TR-C60 2007 x 610 (79 X 24)</u>
<input type="checkbox"/>	ASTM E 1996 99 / E1886-97	_____
<input type="checkbox"/>	ASTM E 1996 01 / E1886-97	_____
<input type="checkbox"/>	ASTM E 1996 02 / E1886-02	_____
<input type="checkbox"/>	ASTM E 1996 03 / E1886-02	_____
<input type="checkbox"/>	ASTM E 1996 04 / E1886-04	_____
<input type="checkbox"/>	ASTM E 1996 05 / E1886-05	_____
<input type="checkbox"/>	ASTM E330 02	_____
<input type="checkbox"/>	ANSI A250.13-03	_____
<input type="checkbox"/>	TAS 201-94	_____
<input type="checkbox"/>	TAS 202-94	_____
<input type="checkbox"/>	TAS 203-94	_____
<input checked="" type="checkbox"/>	AAMA/WDMA/CSA/101/I.S.2/A440-08	<u>CW-PG60 2007 x 610 (79 x 24)-TR</u>

**AAMA/WDMA/CSA
TEST REPORT**

Rendered to:

EAGLE WINDOW & DOOR, INC.

**SERIES/MODEL: 79 x 24 Series 05 Ascent Clad Inswing French Door
Transom ST2 Fixed**

PRODUCT TYPE: Aluminum Clad Transom Window

Title	Summary of Results
AAMA/WDMA/CSA 101/I.S.2/A440-08	Class CW-PG60 2007 x 610 (79 x 24)-TR
AAMA/WDMA/CSA 101/I.S.2/A440-05	TR-C60 2007 x 610 (79 x 24)
101/I.S.2/NAFS-02	TR-C60 2007 x 610 (79 x 24)
Design Pressure	2880 Pa (60.15 psf)
Air Infiltration	0.10 L/s/m ² (0.02 cfm/ft ²)
Canadian Air Infiltration/Exfiltration Level	A3
Water Penetration Resistance Test Pressure	440 Pa (9.19 psf)
Uniform Load Structural Test Pressure	±4320 Pa (±90.23 psf)
Forced Entry Resistance	Grade 10

Test Completion Date: 12/08/08

Reference must be made to Report No. 87741.01-602-44 dated 12/16/08 for complete test specimen description and data.

AAMA/WDMA/CSA TEST REPORT

Rendered to:

EAGLE WINDOW & DOOR, INC.
2045 Kerper Blvd.
P.O. Box 1072
Dubuque, Iowa 52004-1072

Report No.: 87741.01-602-44
Test Dates: 12/08/08
Report Date: 12/16/08
Test Record Retention Date: 12/08/12

Project Summary: Architectural Testing, Inc. was contracted by Eagle Window and Door, Inc. to perform testing on a Series/Model 79 x 24 Series 05 Ascent Clad Inswing French Door Transom ST2 Fixed, Aluminum Clad Transom at Architectural Testing, Inc. test facility in Schofield, Wisconsin. The sample tested successfully met the performance requirements for Class CW-PG60 2007 x 610 (79 x 24)-TR, TR-C60 2007 x 610 (79 x 24) and TR-C60 2007 x 610 (79 x 24) ratings. Test specimen description and results are reported herein. The sample was provided by the client.

Test Specification: The test specimen was evaluated in accordance with the following:

AAMA/WDMA/CSA 101/I.S.2/A440-08, *NAFS - North American Fenestration Standard/Specification for Windows, Doors, and Skylights.*

AAMA/WDMA/CSA 101/I.S.2/A440-05, *Standard/Specification for Windows, Doors, and Unit Skylights.*

101/I.S.2/NAFS-02, *Voluntary Performance Specification for Windows, Skylights and Glass Doors.*

Test Specimen Description:

Series/Model: 79 x 24 Series 05 Ascent Clad Inswing French Door Transom ST2 Fixed

Product Type: Aluminum Clad Transom

Overall Size: 2007 mm (79") wide by 610 mm (24") high

Sash Size: 1961 mm (77-3/16") wide by 565 mm (22-1/4") high

Overall Area: 1.22 m² (13.17 ft²)

Finish: Interior wood was natural and the exterior was of extruded aluminum.

Test Specimen Description: (Continued)

Frame Construction: The wood frame members were of Laminated Veneer Lumber (LVL) with butt joint construction and secured with one (1) #8 x 1-3/4" screw per corner. The extruded aluminum frame members were slid onto the wood frame, corner keyed, gasket applied and secured at the head corners with one (1) #8 x 1-3/4" screw and two (2) #8 x 3/8" screws. The sill cladding was secured to the jambs with one (1) #6 x 1" screw per corner.

Sash Construction: The sash members were of Laminated Veneer Lumber (LVL). The sash corners were of mortise and tenon construction and secured with one (1) #7 x 1-1/4" screw per corner. The extruded aluminum cladding was slid onto the wood sash members. The sash was secured to the frame with #8 x 2-1/8" screws spaced approximately 12" on center.

Weatherstripping:

<u>Description</u>	<u>Quantity</u>	<u>Location</u>
0.500" wide by 0.500" high vinyl spacer with fin	1 Row	Between the frame and sash

Glazing Details: The window utilized a nominal 19.1 mm (3/4") thick insulating glass fabricated from two (2) sheets of nominal 3.2 mm (1/8") sheets of annealed glass separated by a 12.7 mm (1/2") metal spacer system. The glass was set from the interior against a hot melt silicone. Interior wood stops with a 5/8" wide by 1/16" thick single sided foam tape were utilized on the interior and secured with 1-1/4" brad nails spaced approximately 6" on center.

Drainage: A sloped sill was utilized.

Hardware: No hardware was utilized.

Installation: The test unit was installed into a nominal 2x4 wood test buck which was then installed into a 2x10 wood surround. The window was secured to the buck with masonry clips spaced approximately 24" on center and secured to the unit with four (4) #7 x 5/8" screws and to the buck with two (2) #8 x 1-1/2" screws per clip. Silicone sealant was employed between the frame and buck as well as over the masonry clips. The unit had a rough opening of 79-1/2" x 24-1/2".

Test Results: The temperature during testing was 22°C (71°F). The results are tabulated as follows:

<u>Paragraph</u>	<u>Title of Test - Test Method</u>	<u>Results</u>	<u>Allowed</u>
5.3.2	Air Infiltration per ASTM E 283		See Note #1
5.3.2	75 Pa (1.6 psf)	0.10 L/s/m ² (0.02 cfm/ft ²)	1.5 L/s/m ² (0.30 cfm/ft ²) max.
5.3.2			

Note #1: The tested specimen meets (or exceeds) the performance levels specified in AAMA/WDMA/CSA 101/I.S.2/A440-08, AAMA/WDMA/CSA 101/I.S.2/A440-05 and 101/I.S.2/NAFS-02 for air leakage resistance.

5.3.2.2	Canadian Infiltration/Exfiltration	Level A3	
	75 Pa (1.57 psf) Infiltration	0.10 L/s/m ² (0.02 cfm/ft)	0.50 L/s/m ² max. (0.10 cfm/ft ²) max.
	75 Pa (1.57 psf) Exfiltration	0.46 L/s/m ² (0.09 cfm/ft ²)	0.50 L/s/m ² max. (0.10 cfm/ft ²) max.

5.3.3	Water Penetration Resistance per ASTM E 547		See Note #2
5.3.3			
5.3.3			

5.3.4.2	Uniform Load Deflection per ASTM E 330		See Note #2
5.3.4.2			
5.3.4.1			

5.3.4.3	Uniform Load Structural per ASTM E 330		See Note #2
5.3.4.3			
5.3.4.2			

Note #2: The client opted to start at a pressure higher than the minimum required. Those results are listed under "Optional Performance".

5.3.5	Forced Entry Resistance per ASTM F 588		
5.3.5	Type: D	Grade: 10	
5.3.5	Disassembly Test	No entry	No entry
	Sash Manipulation Test	No entry	No entry
	Hand & Tool Manipulation Test	No entry	No entry

Test Results: (Continued)

<u>Paragraph</u>	<u>Title of Test - Test Method</u>	<u>Results</u>	<u>Allowed</u>
<u>Optional Performance</u>			
4.3.2.1 4.4.2.6 4.4.2.5	Water Resistance per ASTM E 547 (without screen) 440 Pa (9.19 psf)	No leakage	No leakage
4.3.2.1 4.4.2.6 4.4.2.5	Uniform Load Deflection per ASTM E 330 (Deflections were taken at sash anchors) (Loads were held for 10 seconds)		See Note #3
	2880 Pa (60.15 psf) (positive)	0.25 mm (0.01")	1.78 mm (0.07") max.
	2880 Pa (60.15 psf) (negative)	0.25 mm (0.01")	1.78 mm (0.07") max.
	Uniform Load Deflection per ASTM E 330 (Deflections were taken at frame anchors) (Loads were held for 10 seconds)		
	2880 Pa (60.15 psf) (positive)	0.25 mm (0.01")	3.56 mm (0.14") max.
	2880 Pa (60.15 psf) (negative)	0.25 mm (0.01")	3.56 mm (0.14") max.
<i>Note #3: The deflections reported are not limited by AAMA/WDMA/CSA 101/I.S.2/A440-08 or AAMA/WDMA/CSA 101/I.S.2/A440-05 or 101/I.S.2/NAFS-02 for this product designation. The deflection data is recorded in this report for special code compliance and information only.</i>			
4.3.2.1 4.4.2.6 4.4.2.5	Uniform Load Structural per ASTM E 330 (Permanent sets were taken at sash anchors) (Loads were held for 10 seconds)		
	4320 Pa (90.23 psf) (positive)	<0.25 mm (<0.01")	0.51 mm (0.02") max.
	4320 Pa (90.23 psf) (negative)	<0.25 mm (<0.01")	0.51 mm (0.02") max.
	Uniform Load Structural per ASTM E 330 (Permanent sets were taken at frame anchors) (Loads were held for 10 seconds)		
	4320 Pa (90.23 psf) (positive)	0.25 mm (0.01")	1.27 mm (0.05") max.
	4320 Pa (90.23 psf) (negative)	<0.25 mm (<0.01")	1.27 mm (0.05") max.

Tape and film were used to seal against air leakage during structural testing. In our opinion, the tape and film did not influence the results of the test.

Drawing Reference: The test specimen drawings have been reviewed by Architectural Testing, Inc. and are representative of the test specimen reported herein.

List of Official Observers:

<u>Name</u>	<u>Company</u>
Chad Cornell	Eagle Window & Door, Inc.
Jim Welter	Eagle Window & Door, Inc.
Audrey S. Matis	Architectural Testing, Inc.

Detailed drawings, data sheets, representative samples of test specimens, a copy of this report, or other pertinent project documentation will be retained by Architectural Testing, Inc. for a period of four years from the original test date. At the end of this retention period, such materials shall be discarded without notice and the service life of this report will expire.

Results obtained are tested values and were secured by using the designated test methods. No conclusions of any kind regarding the adequacy or inadequacy of the glass in the test specimen can be made. This report does not constitute certification of this product nor an opinion or endorsement by this laboratory. It is the exclusive property of the client so named herein and relates only to the specimen tested. This report may not be reproduced, except in full, without the written approval of Architectural Testing, Inc.

For ARCHITECTURAL TESTING, INC.

Audrey S. Matis
Senior Technician

Wanda L. Matis
Senior Project Manager

Attachments (pages): This report is complete only when all attachments listed are included.

Appendix-A: Alteration Addendum (1)

Appendix C: Drawings (18)

Revision Log

<u>Rev. #</u>	<u>Date</u>	<u>Page(s)</u>	<u>Revision(s)</u>
0	12/16/08	N/A	Original report issue

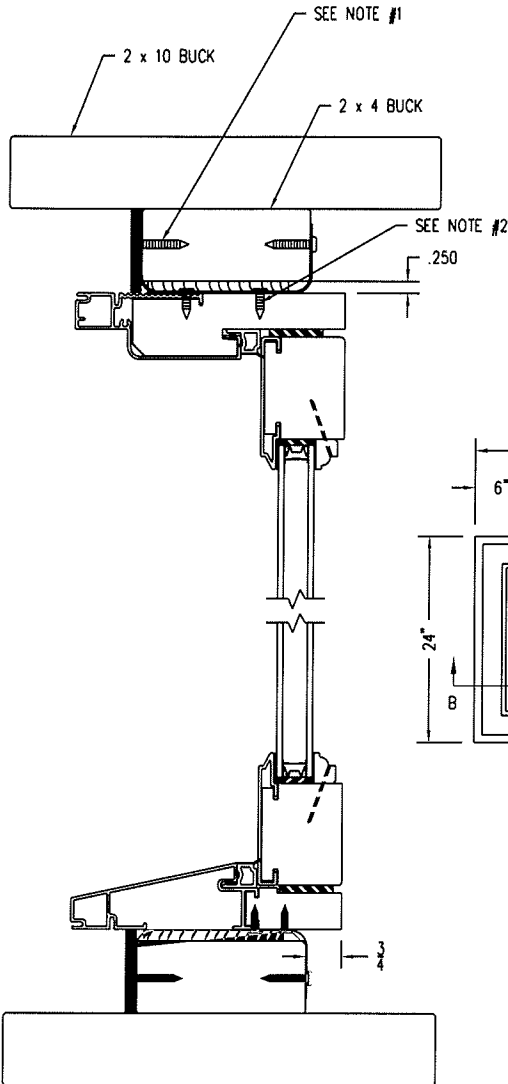
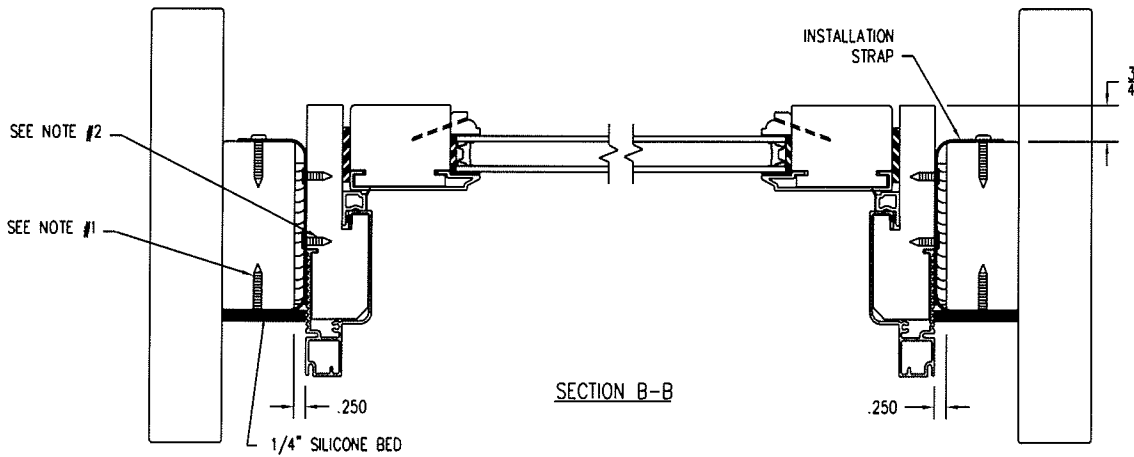
Appendix A
Alteration Addendum

Note: No alterations were required,

Appendix B

Drawings

1. #8 x 1 1/2" FHWS SCREWS THROUGH INSTALLATION STRAP INTO BUCK. (4 PER STRAP)
2. #8 x 5/8" FHWS SCREWS THROUGH INSTALLATION STRAP INTO FRAME. (4 PER STRAP)

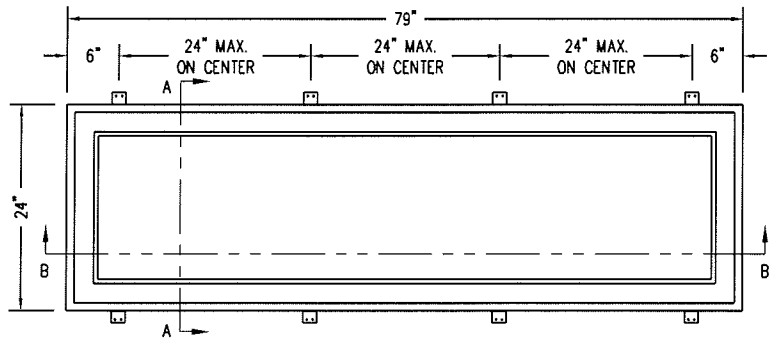


SECTION A-A

Architectural Testing

Test sample complies with these details.
Deviations are noted.

Report# 87741
Date 12/10/08 Tech *DM*



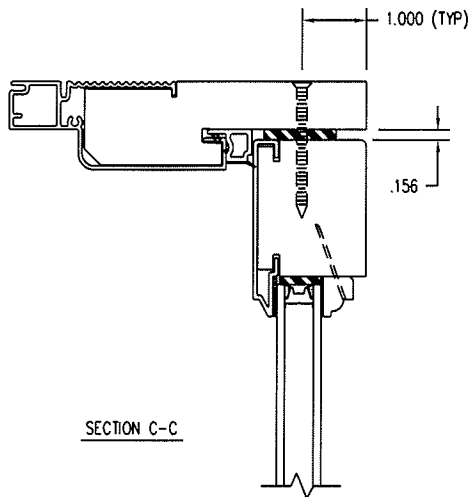
EXTERIOR VIEW

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TITLE: 79" X 24" CLAD 1/S TRANSOM (4 9/16") INSTALLATION DETAIL

FINISH:
MATERIAL:

DFT: 030648 SCALE: 1=4
DCN: 0794 DRWG: 0467

NO	DESCRIPTION	DFT	DOC	DATE	DATE: 3/26/2008	C 01 OF 02
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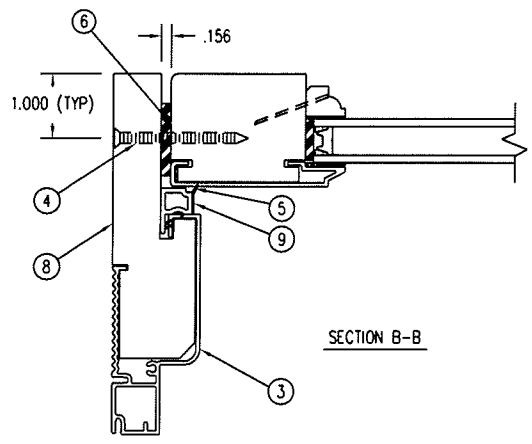


SECTION C-C

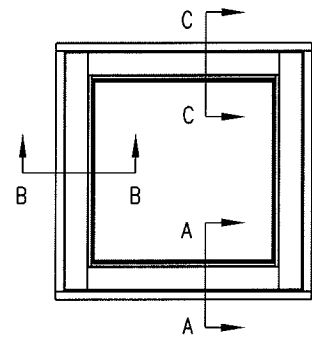


Test sample complies with these details.
Deviations are noted.

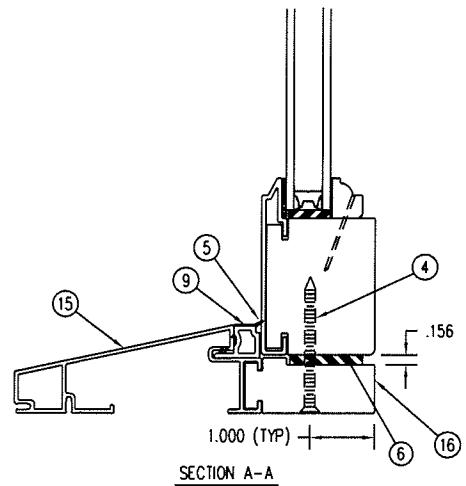
Report# 87741
Date 12/10/08 Tech AW



SECTION B-B



INTERIOR VIEW

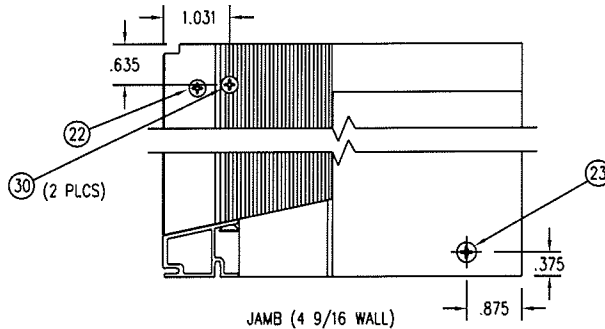
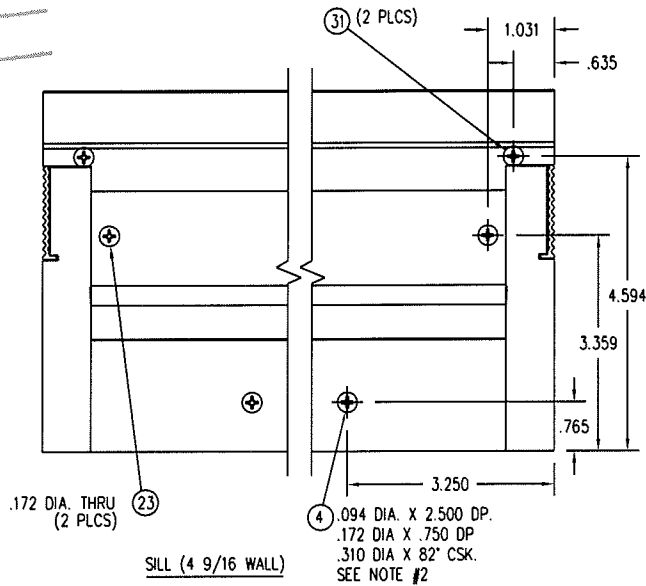
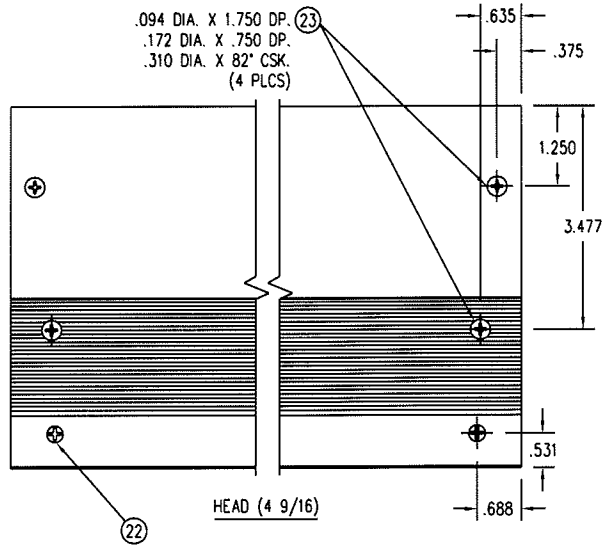


SECTION A-A

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TITLE: CHDTI (4 9/16" WALL) (NARROW NARROW)	
FINISH:	
MATL:	
DFT: 030188	SCALE: 1=3
DCN: 0710	DRWG: 058D
DATE: 10/31/2008	C 01 OF 07

NO	DESCRIPTION	DFT	DOC	DATE

NOTE: 1. ALL SCREW LOCATIONS ARE TYPICAL



Architectural Testing
 Test sample complies with these details.
 Deviations are noted.

Report# 87741
 Date 12/10/08 Tech dy

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TITLE: CAFDTI
 (4 9/16" WALL)

FINISH:

MATL:

DFT: 030188 SCALE: 1=3

DCN: 0710 DRWG: 058D

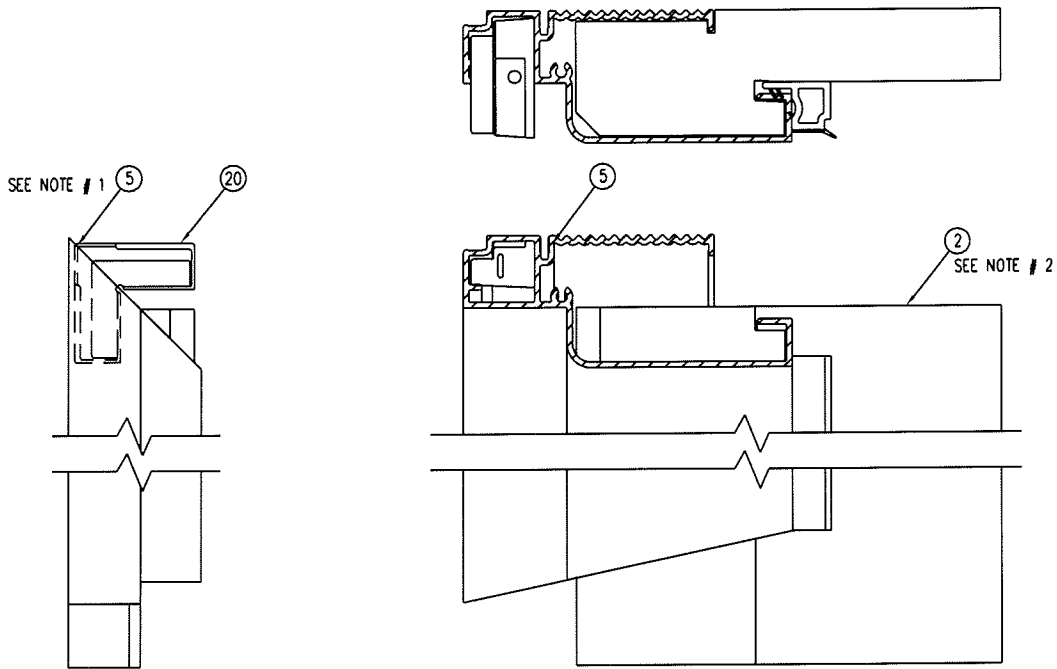
NO	DESCRIPTION	DFT	DOC	DATE
				DATE: 10/31/2008 C 02

NOTE: 1. INSERT CORNER KEYS AFTER APPLYING SEALANT.
 2. ALL SURFACES OF JAMB END MATING WITH HEAD TO BE COATED WITH A 1/32 LAYER OF SEALANT.



Test sample complies with these details.
 Deviations are noted.

Report# 87741
 Date 12/10/08 Tech [Signature]

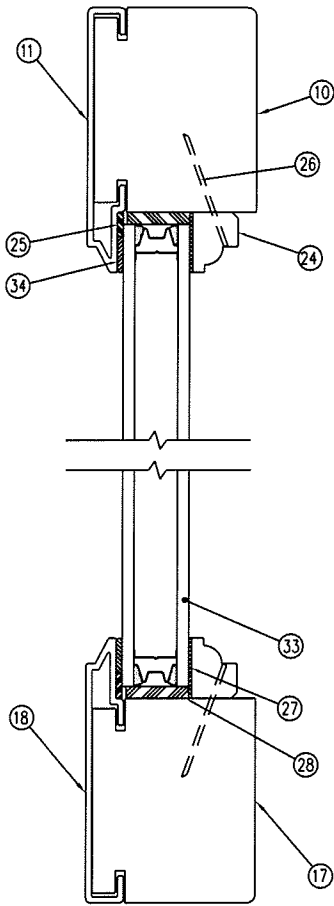
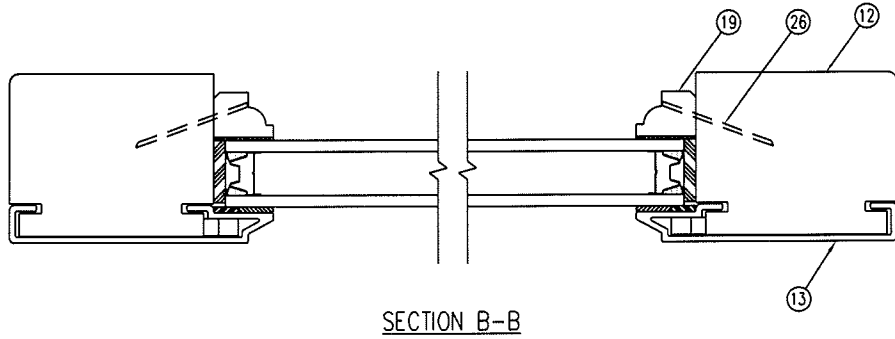


JAMB (4 9/16 WALL)

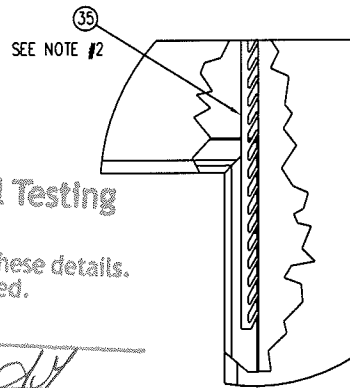
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TITLE:		CAFDTI (4 9/16" WALL)	
FINISH:			
MATL:			
DFT:	a30188	SCALE:	1=2
DCN:	0710	DRWG:	058D
NO:	DESCRIPTION	DFT	DOC
DATE:	10/31/2008	C	03

NO:	DESCRIPTION	DFT	DOC	DATE
DATE:	10/31/2008	C	03	

NOTE: 1. SILICONE OR BUTYL TAPE SEALANT MUST RUN ENTIRE LENGTH OF SEAM BETWEEN STILE AND RAIL CLADDING.
 2. ONE PANEL WEDGE GETS INSERTED IN EACH END OF THE STILES (4 TOTAL).



SECTION A-A

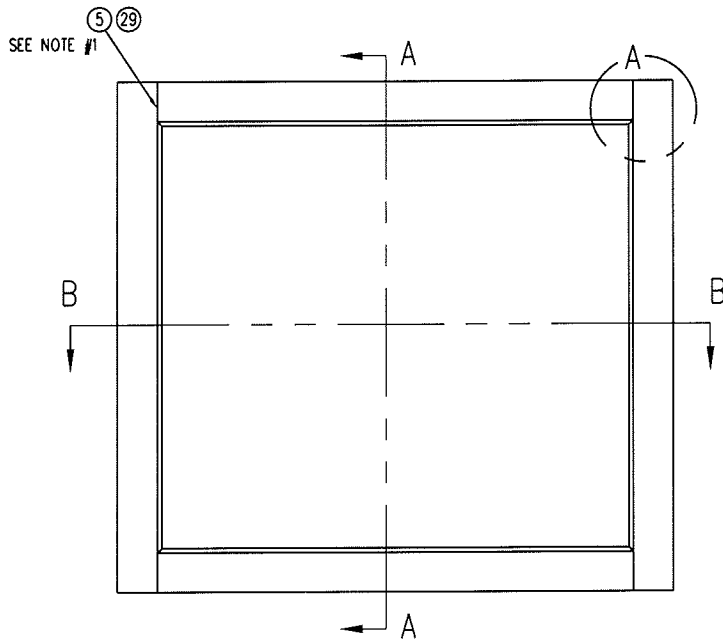


DETAIL A



Test sample complies with these details.
 Deviations are noted.

Report# 87741
 Date 12/10/08 Tech *dlj*



EXTERIOR VIEW

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TITLE: TRANSOM PANEL ASSEMBLY SHOWN W/ 2 3/4" STILES

FINISH:

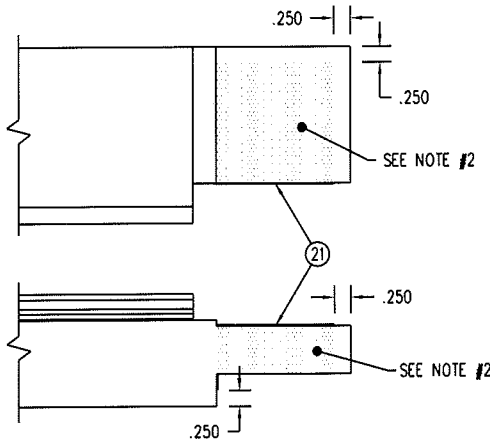
MATL:

DFT: 030188 SCALE: 1=2

DCN: 0710 DRWG: 058D

NO	DESCRIPTION	DFT	DOC	DATE
				DATE: 10/31/2008 C 04

NOTE: 1. APPLY WOOD ADHESIVE TO END OF RAIL AND MATTING SURFACE ON STILE INCLUDING MORTIS AND TENION AREA.
 2. 1/32" LAYER OF WOOD ADHESIVE TO BE PLACED OVER ENTIRE DESIGNATED AREA. TYPICAL BOTH ENDS.
 DO NOT GLUE WITHIN 1/4" OF OUTSIDE EDGES TO REDUCE RUNOUT.

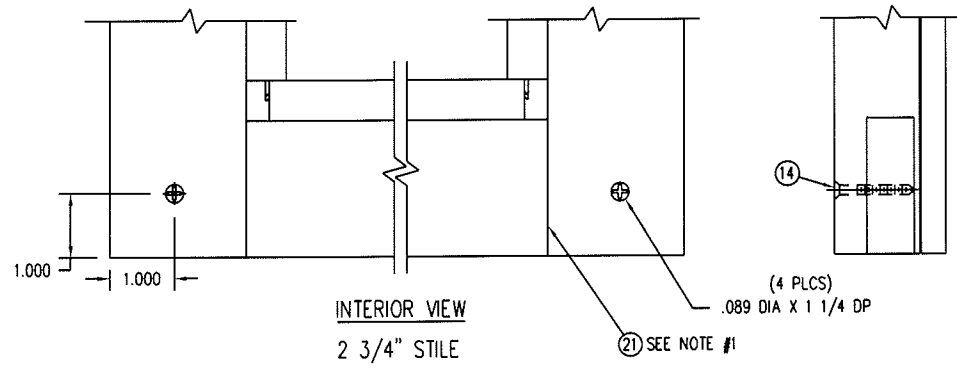


SEALANT LOCATIONS



Test sample complies with these details.
 Deviations are noted.

Report# 87741
 Date 10/10/08 Tech DM



INTERIOR VIEW
 2 3/4" STILE

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TITLE: TRANSOM PANEL ASSEMBLY WITH NARROW STILES & RAILS			
FINISH:			
MATERIAL:			
DFT:	030188	SCALE:	1=3
DCN:	0710	DRWG:	058D
NO	DESCRIPTION	DFT	DOC
DATE:	10/31/2008	C	05

NO	DESCRIPTION	DFT	DOC	DATE
				DATE: 10/31/2008

NO.	DWG. NO.	PART DESCRIPTION	QUANTITY	MATERIAL	SUPPLIER
1	221M	HEAD JAMB	1	WOOD	PAC. WOOD LAMINATES
2	A08R	AQUA-CRYLIC SEALANT	AS REQUIRED	ACRYLIC SEALANT	WHITECAULK
3	A63W	4 9/16" WALL JAMB CLADDING	2	ALUMINUM	BONNELL
4	A00N	#8 x 2 1/8" FLAT HEAD WOOD SCREW Z&Y	AS REQUIRED		ABILITY FASTENERS
5	A030	SILICONE SEALANT	AS REQUIRED	SILICONE	DOW CORNING
6	A00E	PANEL SHIM			
7	A63W	4 9/16" WALL HEAD CLADDING	1	ALUMINUM	PRIES
8	221M	SIDE JAMB	1	WOOD	EAGLE WINDOW & DOOR
9	A616	1/8 SDLT SHIM SPACER			
10	20D5	2 3/4" TOP RAIL	1	WOOD	
11	A61N	2 3/4" TOP RAIL CLADDING	1	ALUMINUM	PRIES
12	20D5	2 3/4" STILE	2	WOOD	PAC. WOOD LAMINATES
13	A61N	2 3/4" STILE CLADDING	2	ALUMINUM	PRIES
14	A39W	#7 X 1 1/4" FHSMS	4	STAINLESS STEEL	
15	A63D	4 9/16 WALL TRANSOM SILL	1	ALUMINUM	
16	222R	SILL TRIM	1	WOOD	
17	20D5	2 3/4" BOTTOM RAIL	1	WOOD	
18	A61N	2 3/4" BOTTOM RAIL CLADDING	1	ALUMINUM	PRIES
19	220J	VERTICAL COLONIAL GLAZING STOP	2	WOOD	EAGLE WINDOW & DOOR
20	A100	NYLON CORNER KEY	2		LAKE COUNTRY SALES
21	A01D	WOOD ADHESIVE	AS REQUIRED	COPOLYMER	NATIONAL CASEIN
22	A11K	#8 x 7/16" #6 HEAD FHSMS S.S.	4		ABILITY FASTENERS
23	A02E	#8 x 1 3/4" FHWS Z & Y	AS REQUIRED	STEEL	SILLCVRSCR
24	220N	HORIZONTAL COLONIAL GLAZING STOP	2	WOOD	EAGLE WINDOW & DOOR
25	A08K	GLAZING SHIM	AS REQUIRED	NEOPRENE RUBBER	CLIM-A-TECH
26	A40F	1 1/4" 18GA HARD STL BRAD	AS REQUIRED	STEEL	PACKAGING INC.
27	A67M	ADHESIVE TAPE	2	POLYETHYLENE	ADHESIVE RESEARCH
28	A00E	GLASS SETTING BLOCK, NEOPRENE	AS REQUIRED	NEOPRENE RUBBER	CLIM-A-TECH
29	A01A	SEALANT BUTYL TAPE	AS REQUIRED	BUTYL RUBBER	PTI INC.
30	A08L	#5 X 1 1/2" EMBOSSEING SCREW	4		
31	A243	#6 X 1" FH SMS (Z&Y)	2 OR 4		
32	A35T	#10 x 3 1/2" DRYWALL SCREW	4		
33	A019	3/4" INSULATED GLASS	1	GLASS	CARDINAL IG
34	A51H	INSTANT GLAZE II SEALANT	AS REQUIRED	HOT-MELT SILICONE	DOW CORNING
35	A699	PANEL WEDGE	4	NYLON	LAKE COUNTRY SALES
36	H-40	5/8" BETWEEN GLASS MUNTIN	AS REQUIRED	ALUMINUM	ALLMETAL
37	P/PD	1" CONTOUR MUNTIN	AS REQUIRED	ALUMINUM	ALLMETAL
38	220H	1 1/2" INTERIOR COLONIAL MDL BAR	AS REQUIRED	WOOD	EAGLE WINDOW & DOOR
39	H-40	SPACER CHANNEL	AS REQUIRED	ALUMINUM	ALLMETAL
40	A507	1 1/2" EXTERIOR MDL BAR	AS REQUIRED	ALUMINUM	HYDRO
41	A67X	1 1/2" MDL ADHESIVE TAPE (EXTERIOR TAPE)	AS REQUIRED	POLYETHYLENE	ADHESIVE RESEARCH
42	A67L	1 1/2" MDL ADHESIVE TAPE (INTERIOR TAPE)	AS REQUIRED	POLYETHYLENE	ADHESIVE RESEARCH
43	220H	1 1/8" INTERIOR COLONIAL MDL BAR	AS REQUIRED	WOOD	EAGLE WINDOW & DOOR
44	H-40	SPACER CHANNEL	AS REQUIRED	ALUMINUM	ALLMETAL
45	A507	1 1/8" EXTERIOR MDL BAR	AS REQUIRED	ALUMINUM	HYDRO
46	A67W	1 1/8" MDL ADHESIVE TAPE (EXTERIOR TAPE)	AS REQUIRED	POLYETHYLENE	ADHESIVE RESEARCH
47	A67R	1 1/8" MDL ADHESIVE TAPE (INTERIOR TAPE)	AS REQUIRED	POLYETHYLENE	ADHESIVE RESEARCH
48	220H	7/8" INTERIOR COLONIAL MDL BAR	AS REQUIRED	WOOD	EAGLE WINDOW & DOOR
49	H-40	SPACER CHANNEL	AS REQUIRED	ALUMINUM	ALLMETAL
50	A507	7/8" EXTERIOR MDL BAR	AS REQUIRED	ALUMINUM	HYDRO
51	A67T	7/8" MDL ADHESIVE TAPE (EXTERIOR TAPE)	AS REQUIRED	POLYETHYLENE	ADHESIVE RESEARCH
52	A67N	7/8" MDL ADHESIVE TAPE (INTERIOR TAPE)	AS REQUIRED	POLYETHYLENE	ADHESIVE RESEARCH
53	20FA	5/8" INTERIOR COLONIAL MDL BAR	AS REQUIRED	WOOD	EAGLE WINDOW & DOOR
54	H-40	SPACER CHANNEL	AS REQUIRED	ALUMINUM	ALLMETAL
55	A72D	5/8" EXTERIOR MDL BAR	AS REQUIRED	ALUMINUM	HYDRO
56	A75N	5/8" MDL ADHESIVE TAPE (EXTERIOR TAPE)	AS REQUIRED	POLYETHYLENE	ADHESIVE RESEARCH
57	A75M	5/8" MDL ADHESIVE TAPE (INTERIOR TAPE)	AS REQUIRED	POLYETHYLENE	ADHESIVE RESEARCH
58	N/A	ADHESIVE FOAM TAPE	AS REQUIRED	POLYETHYLENE	CARDINAL



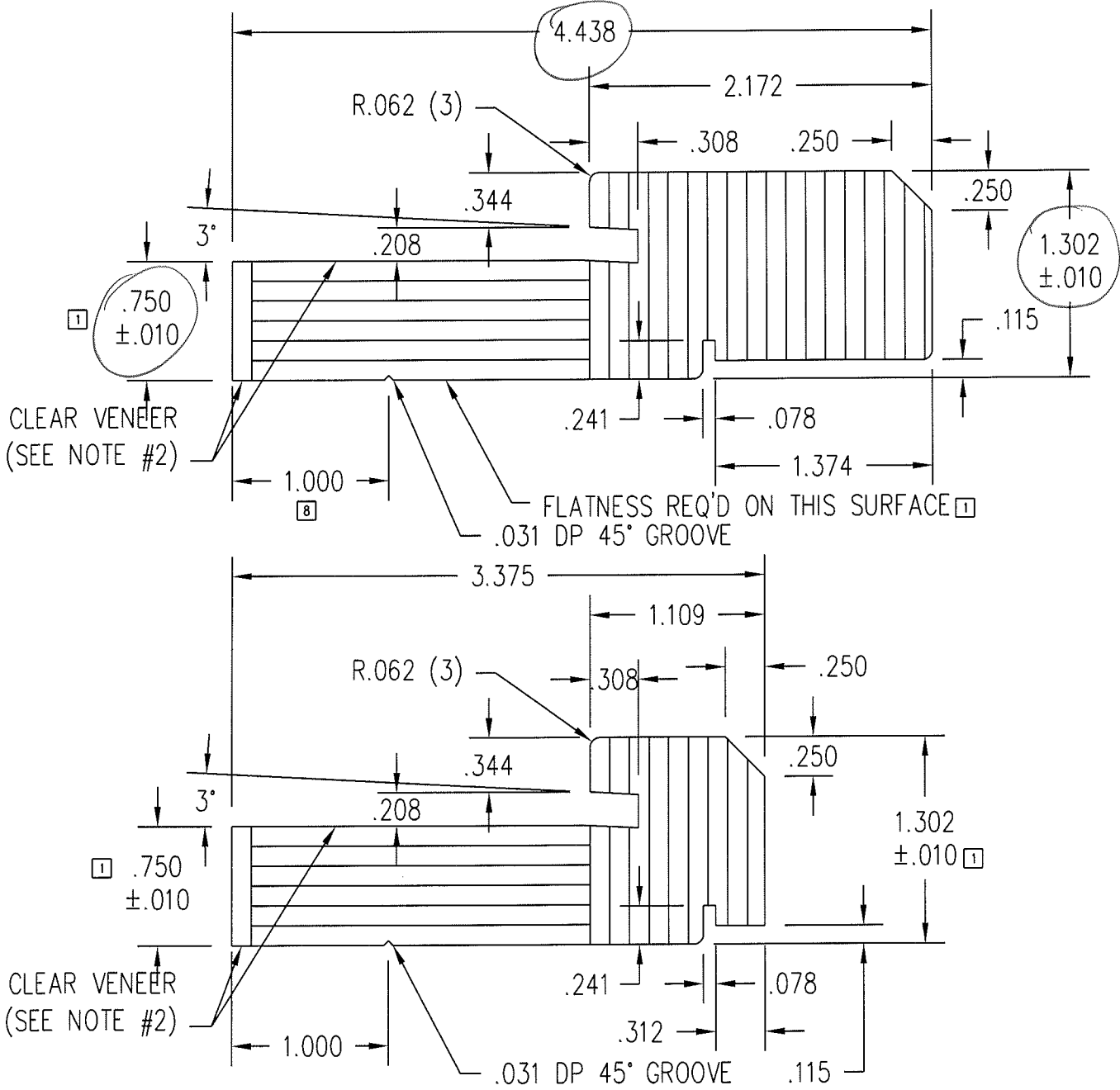
Test sample complies with these details.
Deviations are noted.

TITLE: CHDTI - TRANSOM UNIT ASSEMBLY
FINISH:
MATL:
DFT: A30188 SCALE: 1=1
DCN: 0710 DRWG: 058D
DATE: 10/31/08 C 07

NO	DESCRIPTION	DFT	DOC	DATE
----	-------------	-----	-----	------

Report# 87741
Date 12/10/08 Tech OKY

- NOTE: 1. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS SHOWN ARE IN INCHES AND ALL TOLERANCES ARE TO BE: DEC. ± 0.005 ; FRAC. $\pm 1/64$; ANGLES $\pm 1/2^\circ$.
 2. THIS VENEER TO HAVE MINIMUM THICKNESS OF .080.



RIPPED DOWN FOR 3 1/2" WALL



Test sample complies with these details.
 Deviations are noted.

Report# 87741
 Date 12/10/08

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TITLE: CLAD INSWING DOOR
 WOOD JAMB

FINISH:

MATL: LVL

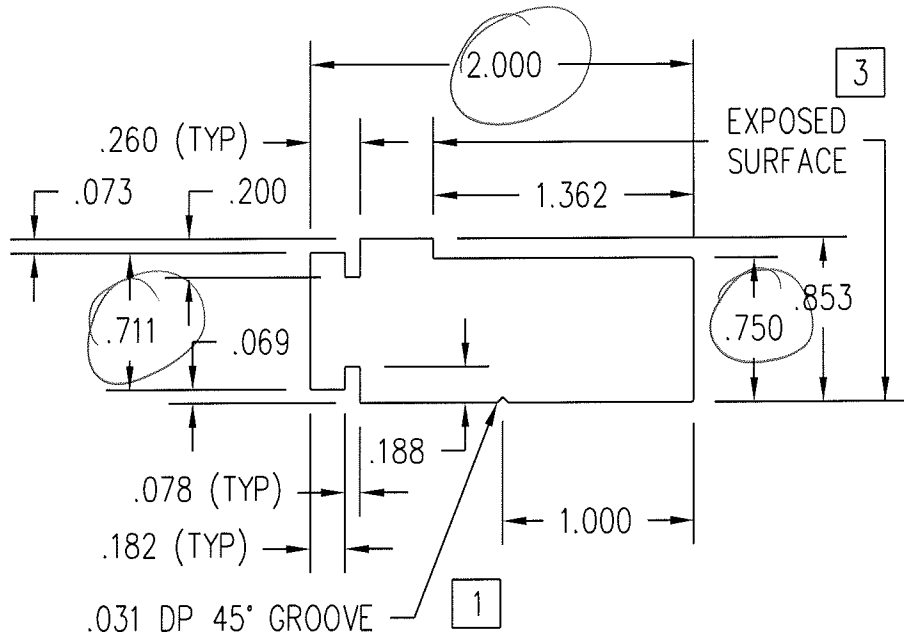
DFT: AWW SCALE: 1=1

DCN: 0794 DRWG: 221M
 DATE: 10/31/2002 A 01 OF 05

01	ADDED SPECIFIC TOLERANCES	AWW		1/20/06
NO	DESCRIPTION	DFT	DOC	DATE

- NOTE: 1. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS SHOWN ARE IN INCHES AND ALL TOLERANCES ARE TO BE: DEC. ± 0.005 ; FRAC. $\pm 1/64$; ANGLES $\pm 1/2^\circ$.
2. NO OPEN KNOTS, VOIDS, OR SPLITS ALLOWED.
3. LVL OR SOLID MATERIAL IS ACCEPTABLE FOR INSWING "SASH SET" TRANSOMS. SOLID MATERIAL IS REQ'D FOR DG UNITS.

2 | 1



Test sample complies with these details.
Deviations are noted.

Report# 87741
Date 12/10/08 Tech AW

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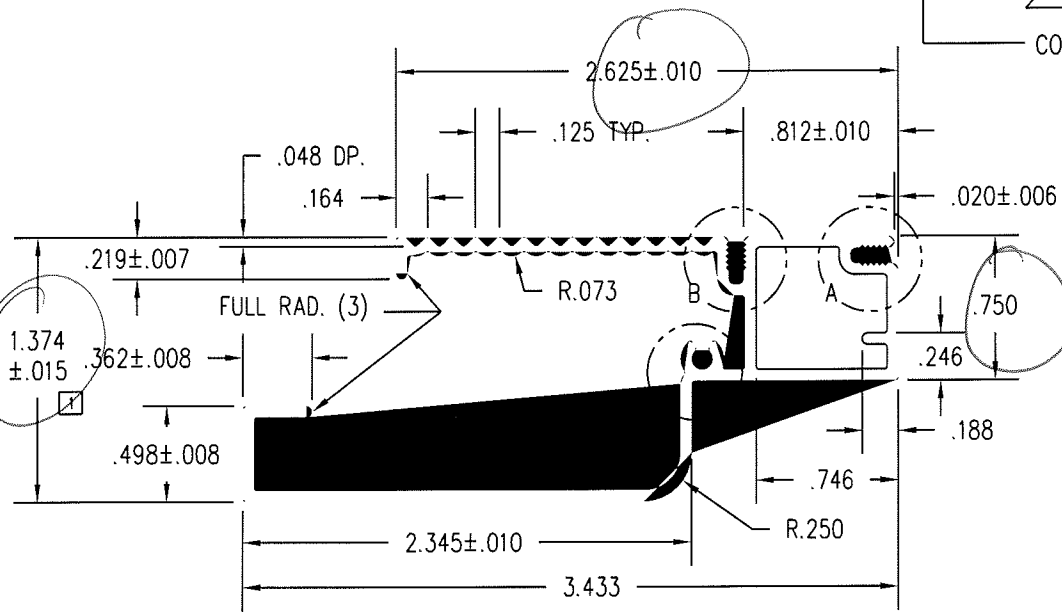
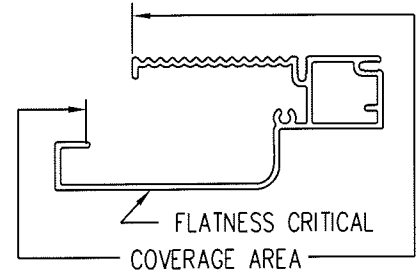
TITLE: CLAD INSWING TRANSOM /
DG TRANSOM SILL TRIM

FINISH:

MATL: LVL OR
EAGLE STD. WOOD SPECIES

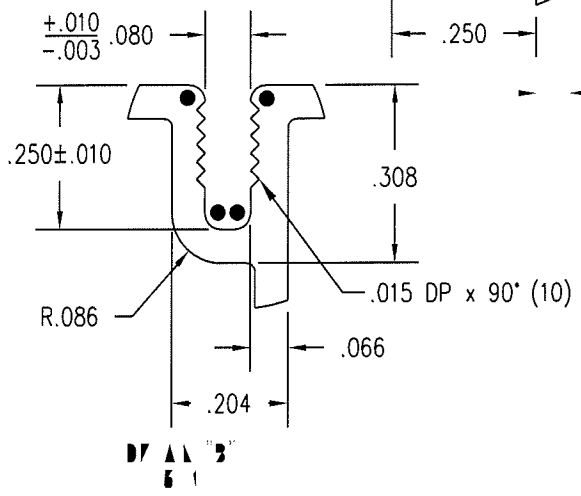
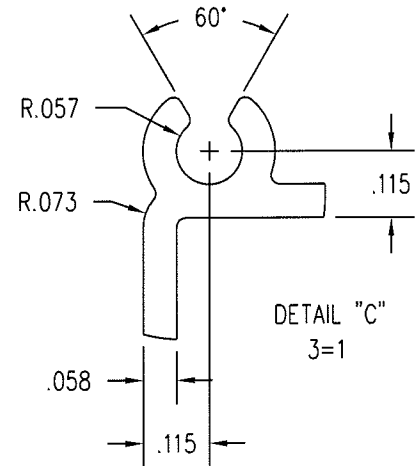
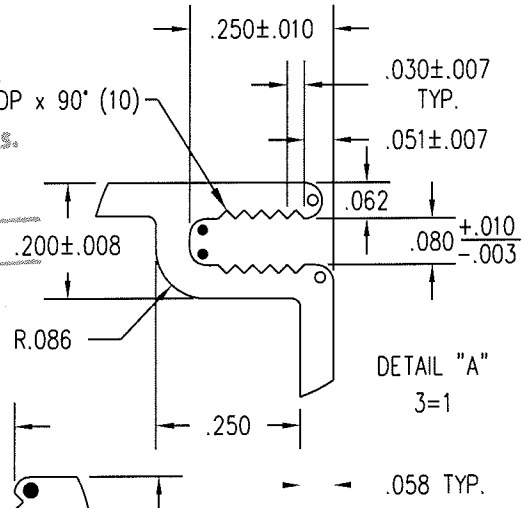
NO	DESCRIPTION	DFT	DOC	DATE	DATE: 6/19/2003	A	01 OF 02
03	ADDED EXPOSED SURFACE	TWN	TRKR	2/25/08			
02	ADDED SOLID WOOD OPTION	TWN	1128	8/17/07	DFT: AWW	SCALE: 1=1	
01	ADD GROOVE LOCATION & NOTES	JH	0794A	8/09/05	DCN: 0794	DRWG: 222R	

- NOTE: 1. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS SHOWN ARE IN INCHES AND ALL TOLERANCES ARE TO BE: DEC. $\pm .005$; FRAC. $\pm 1/64$; ANGLES $\pm 1/2^\circ$.
 2. UNLESS OTHERWISE SPECIFIED, WALL THICKNESS IS $.058$.
 3. BREAK ALL CORNERS $.015$ UNLESS NOTED.
 4. AREA = $.569$ SQ. IN.
 5. MILL PART NO. = # M7339



Architectural Testing
 Test sample complies with these details.
 Deviations are noted.

Report# 87741
 Date 12/10/08 Tech AM

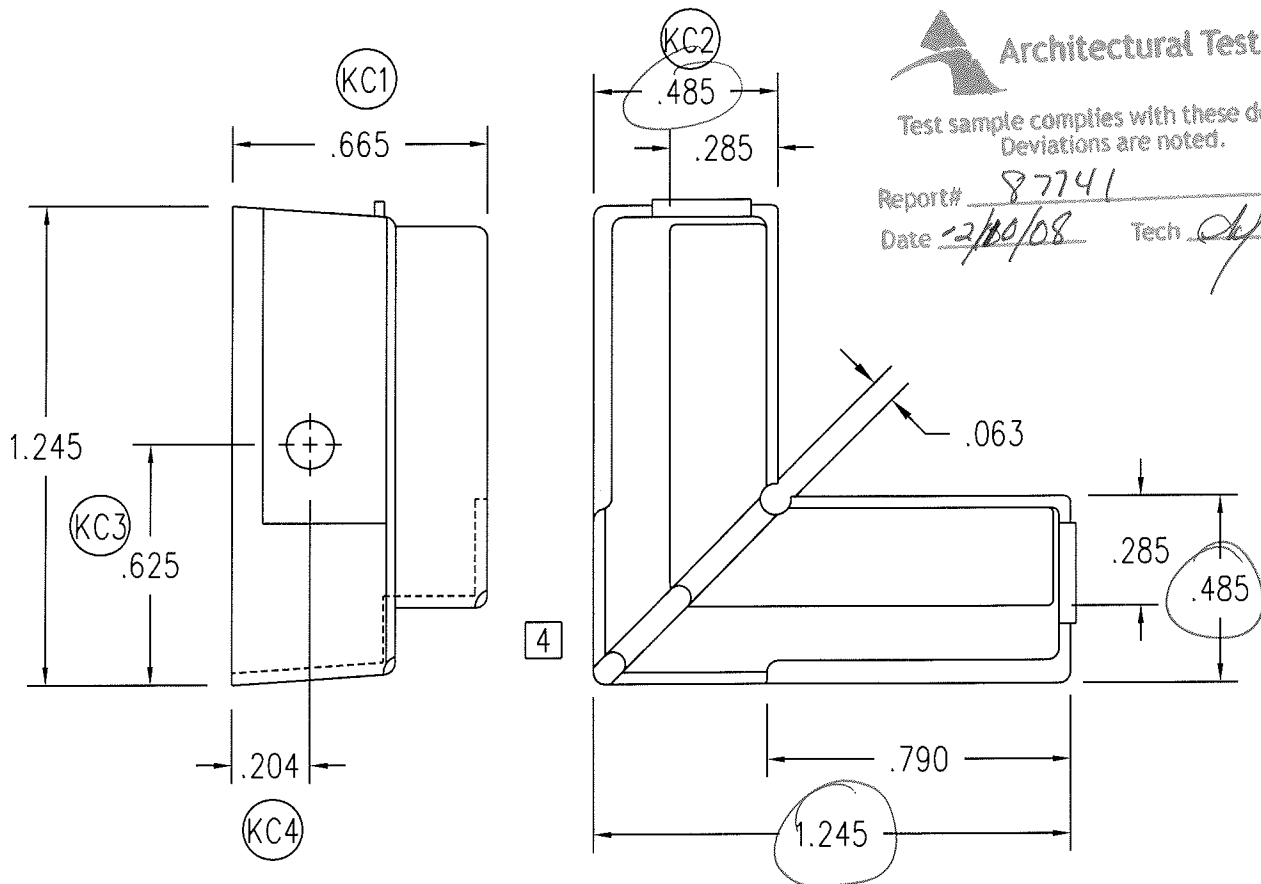
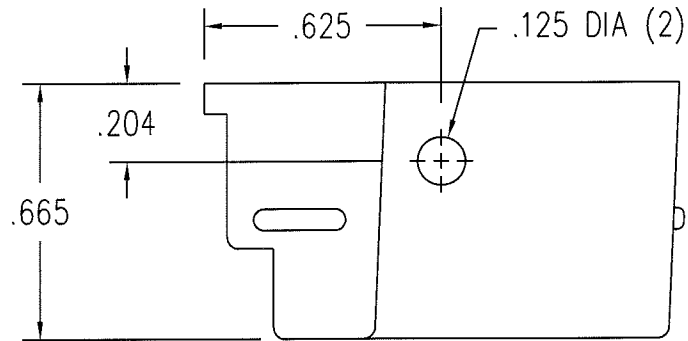


- R .028 (6)
- R .031 (2)

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TITLE:	CLAD INSWING DOOR 4 9/16" WALL METAL
FINISH:	EAGLE'S STD. COLORS
MATL:	6063 T-6 ALUMINUM
DFT:	AWW
DCN:	0794
DATE:	3/2/2004
SCALE:	1=1
DRWG:	A63W
	A 01 OF 05

NO	DESCRIPTION	DFT	DOC	DATE
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NOTE: 1. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS SHOWN ARE IN INCHES AND ALL TOLERANCES ARE TO BE: DEC. ± 0.005 ; FRAC. $\pm 1/64$; ANGLES $\pm 1/2^\circ$.



Architectural Testing

Test sample complies with these details.
Deviations are noted.

Report# 87741

Date 2/10/08 Tech *[Signature]*

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TITLE: NYLON CORNER KEY
WITH HOLES

FINISH:

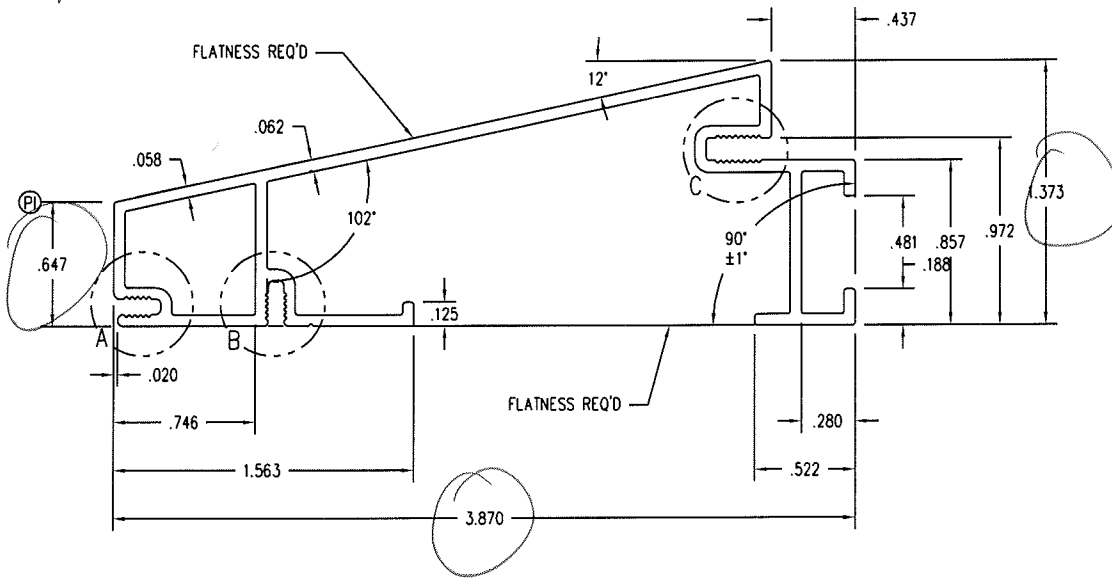
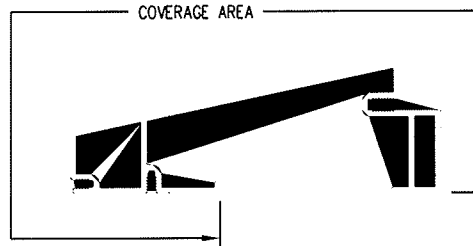
05	ADDED KC SYMBOLS	RJW	0770	1/31/2003	
04	ADDED SEALANT RECESSES	CEL	0379	2/10/1999	MATL: ST NYLON BLACK (REGRIND)
03	ADDED MATERIAL	CEL	0352	9/16/1998	
02	CHANGED HOLE DIAMETER	TWN	MAPI	9/8/1997	DFT: JMH SCALE: 2=1
01	UPDATED & ADDED DIA.	REL	0087	5/3/1996	DCN: 0016 DRWG: A100
NO	DESCRIPTION	DFT	DOC	DATE	DATE: 1/5/1993 A 01 OF 01

- NOTE: 1. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS SHOWN ARE IN INCHES AND ALL TOLERANCES ARE TO BE: DEC. ± 0.05 ; FRAC. $\pm 1/64$; ANGLES $\pm 1/2^\circ$.
 2. UNLESS OTHERWISE SPECIFIED, WALL THICKNESS IS .058.
 3. BREAK ALL CORNERS .015 UNLESS NOTED.
 4. AREA = .582 SQ. IN.
 5. MILL PART NO. = # M7360

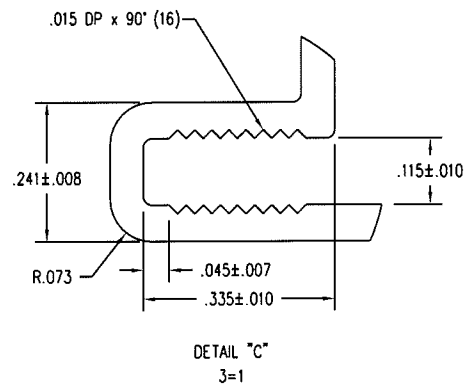
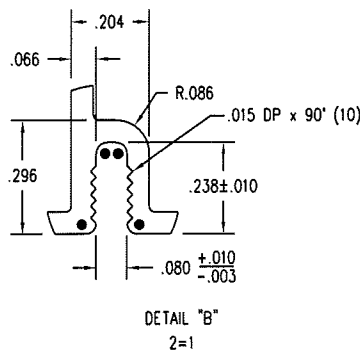
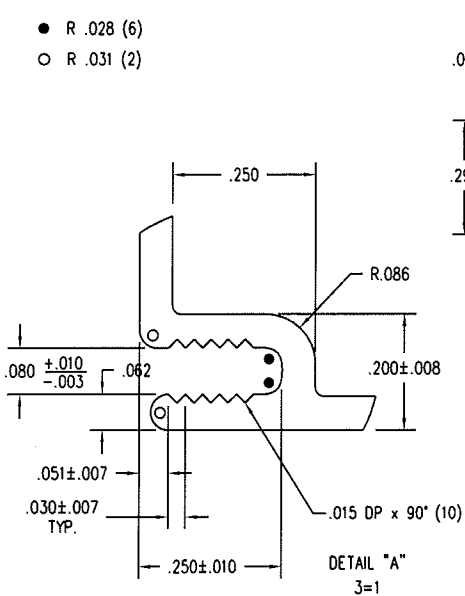


Test sample complies with these details.
 Deviations are noted.

Report# 87741
 Date 12/10/08 Tech dy



- R .028 (6)
- R .031 (2)



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TITLE: CLAD INSWING DOOR 4 9/16" TRANSOM SILL	
FINISH: EAGLE'S STD. COLORS	
MATL: 6063 T-6 ALUMINUM	
DFT: AWW	SCALE: 1=1
DCN: 0794	DRWG: A63D
NO: _____	DATE: 2/10/2004

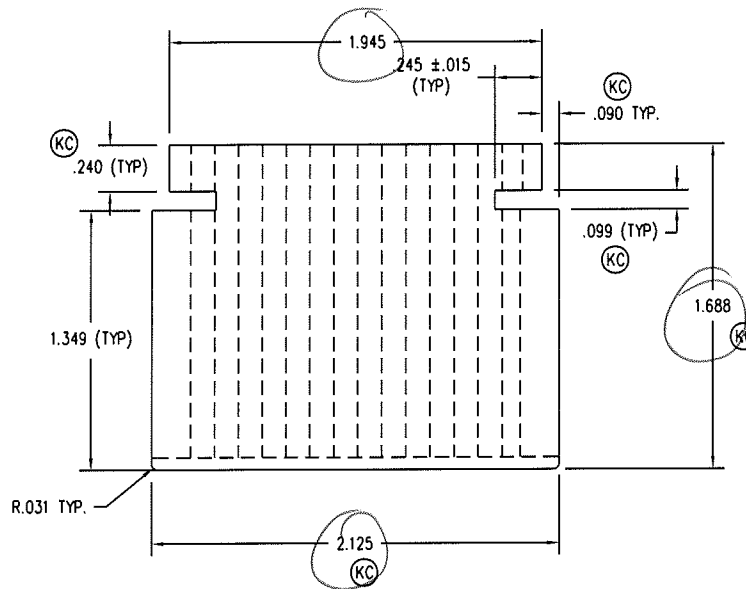
NO	DESCRIPTION	DFT	DOC	DATE	DATE: 2/10/2004	C	01 OF 02
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- NOTE: 1. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS SHOWN ARE IN INCHES AND ALL TOLERANCES ARE TO BE: DEC. ± 0.010 ; FRAC. $\pm 1/64$; ANGLES $\pm 1/2^\circ$.
2. NO TELEGRAPHING (VISIBILITY) OF CORE GLUE JOINTS THROUGH ANY EXPOSED VENEER SURFACE IS ALLOWED.
3. ACCEPTABLE MATERIAL FOR THIS PART WHEN USED IN STAIN GRADE FINAL PRODUCT (i.e.; UNFINISHED, CLEAR FINISHED, STAINED, OR STAINED AND CLEAR FINISHED) IS DEFINED ON DRAWING 20CG.
- ACCEPTABLE MATERIAL FOR THIS PART WHEN USED IN PAINT GRADE FINAL PRODUCT (i.e.; INTERIOR PRIMED OR INTERIOR PAINTED) INCLUDES ANY OF THE FOLLOWING:
- A. AS DEFINED ON DRAWING 20CG.
 - B. EDGE GLUED, FINGER-JOINTED, OR EDGE GLUED AND FINGER JOINTED PINE (SUGAR AND/OR PONDEROSA). ALL GLUED JOINTS MUST BE ADHERED USING AN EXTERIOR GRADE TYPE I BOND ADHESIVE. BROWN AND BLUE STAIN PARTS ARE NOT PERMITTED. SINKER STOCK IS NOT PERMITTED. NO KNOTS OR PITCH POCKETS ARE ALLOWED ON EXPOSED SURFACES. LESS THAN OR EQUAL TO 10% OF MATERIAL IN UNEXPOSED AREA MAY HAVE SMALL (LESS THAN 1/4" DIA.), SOLID, TIGHT KNOTS AND SMALL PITCH POCKETS (LESS THAN 1/4" DIA. x 1/2" LENGTH).



Test sample complies with these details.
Deviations are noted.

Report# 87741
Date 12/10/08 Tech DLJ



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TITLE: 2 3/4" STILE / RAIL

FINISH: PRESERVATIVE (SEE #A02J) ALSO (INT. A02E)

MATL: SEE NOTE #3

03	CHANGED PAGE NUMBER	KJS	1015	3/6/06			
02	CHNG'D PROFILE	TWN	PRE	3/22/05	DFT:	TWN	SCALE: 1=1
01	CHNG'D TO MATCH 2006	AWW	PRE	6/30/04	DCN:	0736	DRWC: 2005
NO	DESCRIPTION	DFT	DOC	DATE	DATE: 8/28/2003	C	01 OF 06

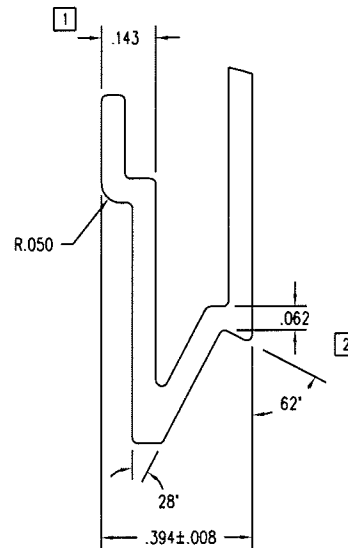
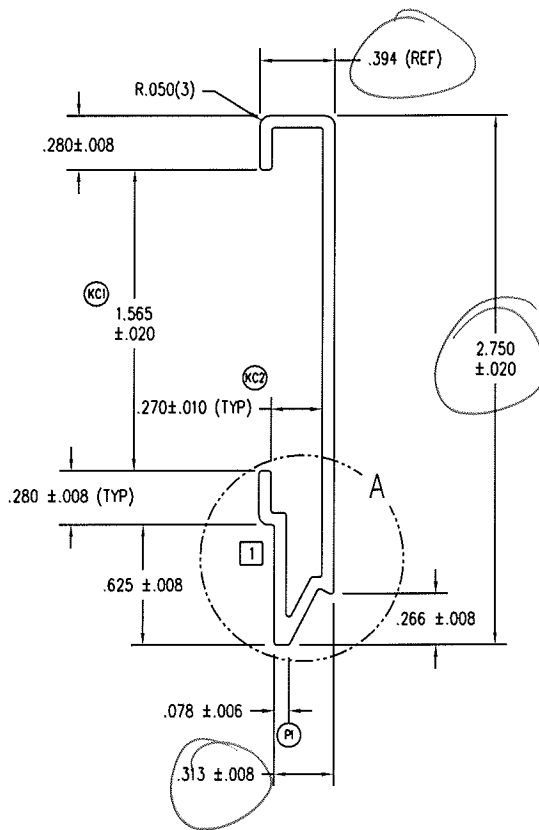
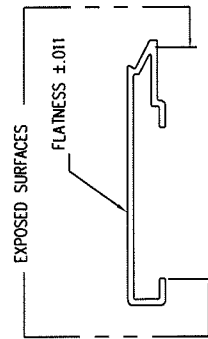
- NOTE: 1. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS SHOWN ARE IN INCHES AND ALL TOLERANCES ARE TO BE: DEC. $\pm .005$; FRAC. $\pm 1/64$; ANGLES $\pm 1/2^\circ$.
 2. WALL THICKNESS TO BE $.062$ UNLESS OTHERWISE SPECIFIED.
 3. ALL CORNERS TO BE $.015$ UNLESS OTHERWISE SPECIFIED.
 4. AREA = $.270$ SQ. IN.



Architectural Testing

Test sample complies with these details.
 Deviations are noted.

Report# 87741
 Date 12/10/08 Tech. AW

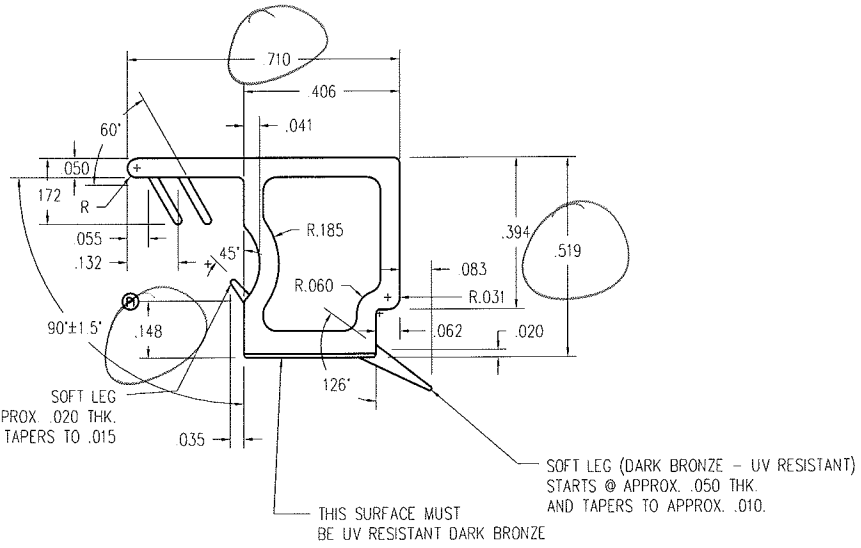


DETAIL A
 SCALE: 2 = 1

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 TITLE: 2 3/4" PANEL CLADDING INTERLOCK FIT
 FINISH: EAGLE'S STD. COLORS
 MATL: 6063 T-6 ALUMINUM

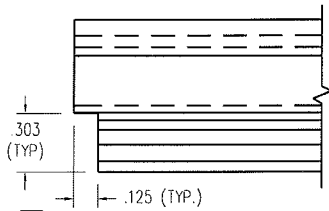
02	REVISED NOSING PROFILE	TWN	PRE	5/06/05	DFT:	AWW	SCALE: 1=1
01	RMVD SEMI-HOLLOW LEG	AWW	PRE	8/20/03	DCN:	0736	DRWG: A61N
NO	DESCRIPTION	DFT	DOC	DATE	DATE:	8/15/2003	C 01 OF 04

- NOTE: 1. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS SHOWN ARE IN INCHES AND ALL TOLERANCES ARE TO BE: DEC. $\pm .005$; FRAC. $\pm 1/64$; ANGLES $\pm 1/2^\circ$.
2. BREAK ALL CORNERS .015, UNLESS NOTED.
3. POST DOORS & STAT/STAT DOORS: [2]
 L (SILL PART) = (AFW/2) - 2.125
 L (HEAD PART) = (AFW/2) - 2.125
 L (JAMB PARTS) = AFH - 2.000.
- [1] SIDELITES:
 L = AFW - 2.500
 L = AFH - 2.000
 L = AFH - 1.062. (FOR ADA SILL)
 TRANSOMS:
 L = AFW - 1.500.
 L = AFH - 2.625.
4. RIGID AREA (MINUS CAPSTOCK) = 097 SQ. IN.
 5. TYPICAL WALL = .050 THK.
 6. SOFT DUROMETER LEGS HERE.

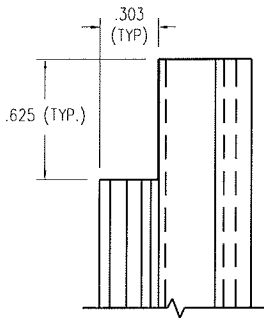


Test sample complies with these details.
 Deviations are noted.

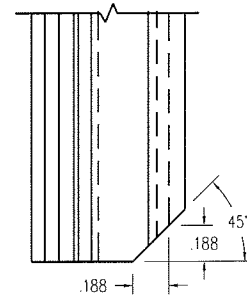
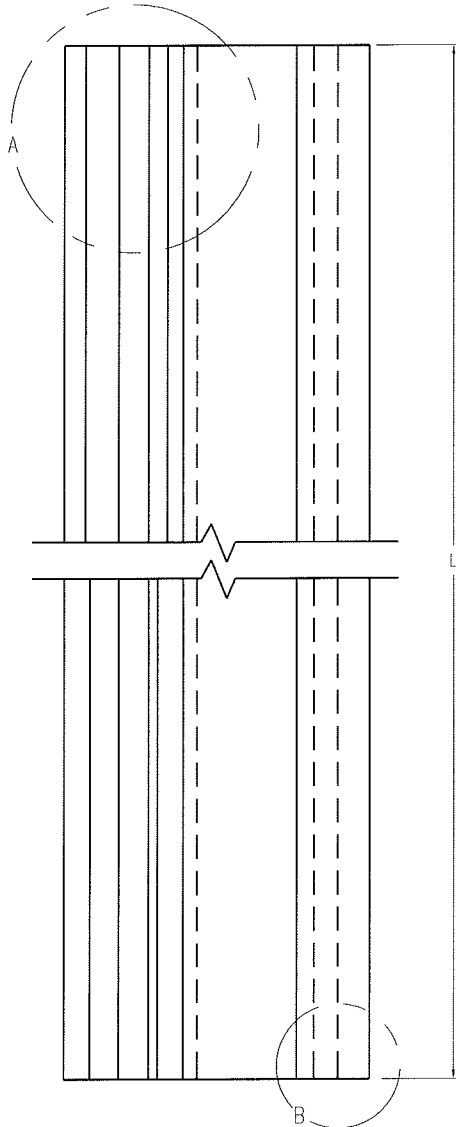
Report# 87741
 Date 12/10/08 Tech *dy*



DETAIL "A"
 HORIZONTAL SILL PART FOR DOORS
 (BOTH ENDS) [2]



DETAIL "A"
 VERTICAL POST PART FOR POST DOORS
 (TOP END ONLY) [2]



DETAIL "B"
 VERTICAL PART
 ADA DOOR ONLY

TOLERANCES (UNLESS NOTED)	
.000 - .125	$\pm .010$
.125 - .500	$\pm .015$
.500 - 2.00	$\pm .020$
2.00 - 4.00	$\pm .030$
4.00 - 5.00	$\pm .040$
WALLS	$\pm .005$
ANGLES	$\pm .3^\circ$

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TITLE: CDFI - SIDELITE SPACER SHIM
 FINISH: GRAY BASE DARK BRONZE CAP
 MATL: CPVC (DUAL DUROMETER)

03	ADDED DETAIL B	TWN	1069	1/11/07			
02	CHANGED TEXT	TWN	1059	11/14/06	DFT:	AWW	SCALE: 2=1
01	CHG'D FORMULAS	JH	0794A	10/11/05	DCN:	0794	DRWC: A616
NO	DESCRIPTION	DFT	DOC	DATE	DATE:	7/17/2003	C 01 OF 01

- NOTE: 1. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS SHOWN ARE IN INCHES AND ALL TOLERANCES ARE TO BE: DEC. ± 0.005 ; FRAC. $\pm 1/64$; ANGLES $\pm 1/2^\circ$.
2. APPROVED VENDOR: DEVAN SEALANTS PART NO. 578.12
3. DESCRIPTION:

TAPE TYPE: .094 \pm .015 X .266 \pm .025 BUTYL TAPE
 TAPE BASE: CROSS LINKED BUTYL RUBBER
 TAPE COLOR: GRAY
 % SOLIDS: 100%
 ELONGATION: INITIAL: 50% OF SEAL THICKNESS
 AGING: 50% OF SEAL THICKNESS
 COMPRESION: 35 - 50%
 HARDNESS: INITIAL: 75 \pm 5 1/10 MM
 AGING: 70 \pm 5 1/10 MM
 U.V. EXPOSURE: NO EFFECT
 OZONE: NO EFFECT
 MOISTURE VAPOR BARRIER: TRANSMISSION RATE: .05 - .15
 (GRAMS PER 100 SQ.IN. IN 24 HRS.)
 SQUEEZE RESISTANCE: NO VISIBLE SQUEEZE OUT
 APPLICATION TEMP: +20 TO +120 DEG. FAHRENHEIT
 SERVICE TEMP: -45 TO +205 DEG. FAHRENHEIT
 MAX JOINT ACCOMMODATION: +12%
 SHELF LIFE: 1 YEAR
 LIFE EXPECTANCY: 20 YEARS



Architectural Testing

Test sample complies with these details.
 Deviations are noted.

Report# 87741
 Date 12/10/08 Tech AM

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TITLE: SEALANT,
 .094 x .266 BUTYL TAPE

FINISH:

MATL: SEE NOTE 3

06	TAPE SUPPLIER CHANGE	JMH	0538	2/23/2001	DFT: PJW	SCALE: 1=1
05	.245+/- .025 WAS .265	TWN	0384	2/23/1999	DCN: 0001	DRWG: A01A
NO	DESCRIPTION	DFT	DOC	DATE	DATE: 11/21/1991	A 01 OF 01

NOTE: 1. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS SHOWN ARE IN INCHES AND ALL TOLERANCES ARE TO BE: DEC. ±.005; FRAC. ±1/64; ANGLES ±1/2°.

PRODUCT	GLASS	A
CLAD CASEMENT & AWNING	5/8"	.469
CLAD CASEMENT PICTURE	3/4"	.469
CLAD PIANO HINGE CASEMENT	5/8"	.469
CLAD PIANO HINGE CASEMENT (3056 & ABOVE)	3/4"	.469
CLAD RADIUS CASEMENT	5/8" & 3/4"	.469
CLAD DOUBLE / SINGLE HUNG	5/8"	.469
CLAD DOUBLE HUNG PICTURE	5/8"	.469
CLAD DOUBLE HUNG TRANSOM	5/8"	.469
CLAD DOUBLE HUNG REPLACEMENT SASH	5/8"	.469
ALL CLAD (NON-RADIUS) AUXILIARY (0-15 SQ. FT.)	3/4"	.469
ALL CLAD (NON-RADIUS) AUXILIARY (15+ SQ. FT.)	1"	.469
CLAD SLIDING WINDOW	5/8"	.469
CLAD INSWING / OUTSWING FRENCH DOOR	3/4"	.469
CLAD FRENCH DOOR TRANSOM	3/4"	.469
CLAD PATIO / FRENCH SLIDING DOOR	3/4"	.469
WOOD CASEMENT & AWNING	5/8"	.469
WOOD CASEMENT PICTURE	5/8" & 3/4"	.469
WOOD PIANO HINGE CASEMENT	5/8"	.469
WOOD PIANO HINGE CASEMENT (3056 & ABOVE)	3/4"	.469
WOOD DOUBLE / SINGLE HUNG	5/8"	.469
WOOD DOUBLE HUNG PICTURE	5/8"	.469
WOOD SLIDING WINDOW	5/8"	.469
WOOD DOUBLE HUNG TRANSOM	5/8"	.469
WOOD DOUBLE HUNG REPLACEMENT SASH	5/8"	.469
WOOD (NON-RADIUS) AUXILIARY (0-15 SQ. FT.)	3/4"	.469
WOOD (NON-RADIUS) AUXILIARY (15+ SQ. FT.)	1"	.469
WOOD INSWING / OUTSWING FRENCH DOOR	3/4"	.469
WOOD FRENCH DOOR TRANSOM	3/4"	.469
WOOD PATIO / FRENCH SLIDING DOOR	3/4"	.469
CLAD & WOOD PATIO/FR. SLIDING DOOR (BLIND GLASS)	1"	.406
CLAD DOUBLE / SINGLE HUNG	3.1 TRIPLE I.G.	.355
ALL CLAD AND WOOD WINDOWS AND DOORS EXCEPT AUXILIARY UNITS WHICH ALWAYS USES .469	SINGLE GLAZED H. MSTR MONO	.680



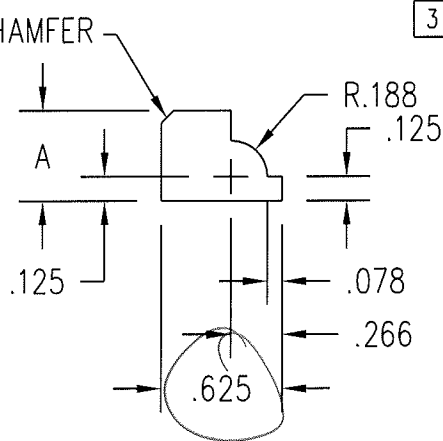
Test sample complies with these details
Deviations are noted.

Report# 87741
Date 12/10/08 Tech *ADJ*

PANEL STOPS	
PRODUCT	A
WOOD OUTSWING SIDELITE	.469
WOOD OUTSWING TRANSOM	.469
WOOD INSWING SIDELITE	.469
WOOD INSWING TRANSOM	.469
CLAD DHG PICTURE	.406

1
5

.062 x .062 CHAMFER



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TITLE: COLONIAL GLAZING STOP

FINISH:

MATL: EAGLE STD WOOD OFFERINGS

DFT: JMH SCALE: 1=1

DCN: 0650 DRWG: 220J

DATE: 5/29/2002 A 01 OF 03

05	ADDED DH TIG GLASS STOP	TWN	1146	4/24/08
04	ADDED CDHG PICT TO CHART	KJS	0881	3/6/07
03	ADDED SIZE FOR IMPACT GLAZING	TWN	0972	9/1/05
02	CHG'D CLAD PANEL STOP "A" DIM	JH	0794	6/30/05
01	ADDED KYLER BLIND SIZE	TWN	0910	4/19/05
NO	DESCRIPTION	DFT	DOC	DATE

Note: 1. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE SHOWN ARE IN INCHES AND ALL TOLERANCES ARE TO BE: DEC. +/- .005, FRACTION +/- 1/64, ANGLES +/- 1/2.

2. DESCRIPTION:

TYPE: .032 x .625 POLYETHYLENE CLOSED CELL FOAM TAPE
 COATING: ACRYLIC ADHESIVE (SINGLE SIDED)
 RELEASE MEDIUM: SILICONIZED PAPER
 APPROVED VENDOR: ADCHEM
 COLOR: GRAY
 PRODUCT NO.: MTG-190



Architectural Testing

Test sample complies with these details.
 Deviations are noted.

Report# 87741
 Date 12/10/08 Tech [Signature]

NO	Description of Change	Drafter	DCN#	Date
	Title: FOAM TAPE .032 x .625 (SINGLE SIDED) PART# 72411	Finish:	Material: POLYETHYLENE CLOSED CELL FOAM TAPE, GRAY	
Scale: 1"=1"	Date: 11/2/2004	THIS DRAWING AND ITS CONTENTS ARE THE PROPERTY OF EAGLE WINDOW & DOOR. NO USE OR REPRODUCTION OF THE CONTENTS OF THIS DOCUMENT IS PERMITTED WITHOUT THE EXPRESS WRITTEN PERMISSION OF EAGLE WINDOW & DOOR.		REVISION: A67M
Drafter: jhammerand	DCN# 0932			0