

**AAMA/WDMA/CSA 101/LS.2/A440-08
TEST REPORT**

Rendered to:

EAGLE WINDOWS & DOOR, INC

**PRODUCT TYPE: Ascent Series Inswing Sidelite
SERIES/MODEL: Aluminum Clad Wood Fixed Door**

Title	Summary of Results
Primary Product Designator	LC-PG45-FD 1016 x 3048 (40 x 120)
Design Pressure	± 2400 , Pa (± 50.0 psf)
Negative Design Pressure*	-2880 Pa (-60.0 psf)
Air Infiltration	0.10 L/s/m ² (0.02 cfm/ft ²)
Water Penetration Resistance Test Pressure	330 Pa (6.75 psf)
Uniform Load Structural Test Pressure	+3600, -4320 Pa (+75.0, -90.0 psf)
Forced Entry Resistance	Grade 10

*-Optional Secondary Designators

Test Completion Date: 11/09/06

Reference must be made to Report No. 68740.01-201-44, dated 12/01/08 for complete test specimen description and data.

AAMA/WDMA/CSA 101/I.S.2/A440-08 TEST REPORT

Rendered to:

EAGLE WINDOW & DOOR, INC.
2045 Kerper Boulevard, P.O. Box 1072
Dubuque, Iowa 52004-1072

Report No.: 68740.01-201-44
Test Date: 11/09/06
Original Report Date: 11/16/06
Revised Report Date: 12/01/08
Expiration Date: 11/09/10

Project Summary: Architectural Testing, Inc. was contracted by Eagle Window & Door to perform testing on a Series/Model Ascent Series Inswing Sidelite, Aluminum Clad Wood Fixed Door. The sample tested successfully met the performance requirements for a LC-PG45-FD 1016 x 3048 (40 x 120) rating. Test specimen description and results are reported herein.

Test Specification: The test specimen was evaluated in accordance with AAMA/WDMA/CSA 101/I.S.2/A440-08, *NAFS - North American Fenestration Standard/Specification for Windows, Doors, and Skylights*.

Test Specimen Description:

Series/Model: Ascent Series Inswing Sidelite

Product Type: Aluminum Clad Wood Fixed Door

Overall Size: 1016 mm (40") wide by 3048 mm (120") high

Panel Size: 970 mm (38-3/16") wide by 3000 mm (118-1/8") high

Overall Area: 3.1 m² (33.3 ft²)

Finish: Interior is natural wood, exterior cladding is painted.

Test Specimen Description: (Continued)

Frame Construction: The sill was coped, butted and secured to the jamb utilizing one #6 by 25 mm (1") and two #8 by 64 mm (2-1/2") screws through sill through wood blocks and into wood jamb. The exterior cladding was coped and butted at the sill, secured with one #6 by 25 mm (1") screw per corner. The jambs were coped, butted and secured to the head with two #8 by 44 mm (1-3/4") screws. The exterior cladding was miter cut and secured with a corner key and two #8, with a #6 head, by 11 mm (7/16") screws and one #6 by 32 mm (1-1/4") screw. The nail fin is attached to the frame utilizing #8 by 13 mm (1/2") sheet metal screws 76 mm (3") from corners and spaced 152 mm to 203 mm (6" to 8") on center.

Panel Construction: The panel corners were square cut, butted and secured with sealant and two 19 mm (3/4") thick by 102 mm (4") long dowels per corner. The extruded aluminum cladding was slide-fit and secured on the jambs with #7 by 22 mm (7/8") screws 152 mm (6") from ends. The panel was secured to the frame with two #10 by 64 mm (2-1/2") screws through the head spaced 152 mm (6") from each corner and four #10 by 64 mm (2-1/2") screws through each side jamb starting 152 mm (6") from each corner evenly spaced thereafter. The panel was cap-beaded to the frame with silicone.

Glazing Details: The glazing utilized two nominal 4 mm (5/32") thick tempered sheets separated by a metal spacer system. The glass was set from the interior against a 13 mm (1/2") by 2 mm (1/16") thick butyl glazing tape and a back-bedding of silicone. Interior wood stops with a 16 mm (5/8") by 2 mm (1/16") thick single sided foam tape were utilized on the interior and secured with a 32 mm (1-1/4") 18 gauge brad nails 51 mm (2") from the corners and spaced 152 mm to 203 mm (6" to 8") on center.

Weatherstripping:

<u>Description</u>	<u>Quantity</u>	<u>Location</u>
6 mm (1/4") diameter hollow bulb	1 Row	Bottom rail of panel

Installation: The unit was installed within a nominal wood test buck. An aluminum nail fin was secured to the unit with 13 mm (1/2") screws 152 mm (6") from each corner and 305 mm (12") on center. The door was attached to the buck with aluminum nailing fin with #8 by 38 mm (1-1/2") screws. The screws are located 152 mm (6") from each corner and spaced 152 mm (6") on center. The sill was set in a bed of silicone sealant. The unit was sealed to the buck with silicone sealant.

Test Results: The temperature during testing was 21°C (70°F). The results are tabulated as follows:

<u>Paragraph</u>	<u>Title of Test - Test Method</u>	<u>Results</u>	<u>Allowed</u>
5.3.2.1	Air Leakage Resistance per ASTM E 283		
	75 Pa (1.6 psf)	0.10 L/s/m ² (0.02 cfm/ft ²)	1.5 L/s/m ² (0.3 cfm/ft ² max.)
	300 Pa (6.2 psf)	0.20 L/s/m ² (0.04 cfm/ft ²)	-- --

Note #1: The tested specimen meets (or exceeds) the performance levels specified in AAMA/WDMA/CSA 101/I.S.2/A440-08 for air leakage resistance.

5.3.3.2	Water Penetration Resistance per ASTM E 547 and E 331	See Note #2
5.3.4.2	Uniform Load Deflection per ASTM E 330	See Note #2
5.3.4.3	Uniform Load Structural per ASTM E 330	See Note #2

Note #2: The client opted to start at a pressure higher than the minimum required. Those results are listed under "Optional Performance".

5.3.5	Forced Entry Resistance per ASTM F 588		
	Type: D	Grade: 10	
	Lock Hardware Manipulation Test	No entry	No entry
	Sash/Panel Manipulation Test	No entry	No entry

Optional Performance

4.3.2.1	Water Penetration Resistance per ASTM E 547 and E 331		
	330 Pa (6.75 psf)	No leakage	No leakage

Test Results: (Continued)

<u>Paragraph</u>	<u>Title of Test - Test Method</u>	<u>Results</u>	<u>Allowed</u>
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Optional Performance (Continued)

4.3.2.1	Uniform Load Deflection per ASTM E 330 (Deflections were taken on the panel stile between anchors) (Loads were held for 60 seconds)		
	2400 Pa (50.0 psf) (positive)	0.3 mm (0.01")	See Note #3
	2880 Pa (60.0 psf) (negative)	0.3 mm (0.01")	See Note #3

***Note #3:** The deflections reported are not limited by AAMA/WDMA/CSA 101/I.S.2/A440-08 for this product designation. The deflection data is recorded in this report for special code compliance and information only.*

4.3.2.1	Uniform Load Structural per ASTM E 330 (Permanent sets were taken on the panel stile between anchors) (Loads were held for 10 seconds)		
	3600 Pa (75.0 psf) (positive)	<0.3 mm (<0.01)	3.3 mm (0.13") max.
	4320 Pa (90.0 psf) (negative)	0.3 mm (0.01")	3.3 mm (0.13") max.

Tape and film were used to seal against air leakage during structural testing. In our opinion, the tape and film did not influence the results of the test.

Drawing Reference: The test specimen drawings have been reviewed by Architectural Testing and are representative of the test specimen reported herein.

List of Official Observers:

<u>Name</u>	<u>Company</u>
Karl A. Lips-Eakins	Architectural Testing, Inc.
Eric J. Schoenthaler	Architectural Testing, Inc.

Detailed drawings, data sheets, representative samples of test specimens, a copy of this report, or other pertinent project documentation will be retained by Architectural Testing, Inc. for a period of four years from the original test date. At the end of this retention period, such materials shall be discarded without notice and the service life of this report will expire.

Results obtained are tested values and were secured by using the designated test methods. No conclusions of any kind regarding the adequacy or inadequacy of the glass in the test specimen can be made. This report does not constitute certification of this product nor an opinion or endorsement by this laboratory. It is the exclusive property of the client so named herein and relates only to the specimens tested. This report may not be reproduced, except in full, without the written approval of Architectural Testing, Inc.

For ARCHITECTURAL TESTING, INC.

Eric J. Schoenthaler
Project Manager

Daniel A. Johnson
Director - Regional Operations

EJS/mb

Appendix A: Alteration Addendum (1)
Appendix B: WDMA Submittal Forms (2)
Appendix C: Drawings (20)

Revision Log

<u>Rev. #</u>	<u>Date</u>	<u>Page(s)</u>	<u>Revision(s)</u>
0	11/16/06	N/A	Original report issue. Report and drawings forwarded to AMS for Hallmark Certification.
1	12/01/08	All	Test report results conducted prior to 2008 standard being published; report is compared to 2008 standard. Report and drawings forwarded to AMS for Hallmark Certification.

Appendix A:
Alteration Addendum

Note: No alterations were required

Appendix B
WDMA Submittal Forms



WDMA HALLMARK CERTIFICATION PROGRAM REPORT SUBMISSION FORM

THIS FORM IS TO BE COMPLETED BY THE MANUFACTURER AND SUBMITTED TO AMS PRIOR TO OR ALONG WITH SUBMISSION OF EACH NEW OR REVISED TEST REPORT FOR CERTIFICATION TO THE HALLMARK PROGRAM. ANY QUESTIONS PLEASE CONTACT AMS AT 315-646-2234 OR staff@amscert.com.

Manufacturer: Eagle Window and Door, Inc.

Contact: Todd Bergstrom

Plant Location(s):
(list all plants where product is made)
2045 Kerper Blvd. Dubuque, IA 52004-1072

Phone: 563-556-2270

Test Report #: 68740.01-201-44-R1

Email: tbergstrom@eaglewindow.com

Product Relationship:

Extension of currently certified product? yes no n/a Recertification New (check one)

If yes, what CCL # ? 099-H-667.00

Difference from Certified Product: Report re-written to A440.08 standard.

Is this a Gateway Test ? yes no n/a

Does this report require a Gateway Report # ? yes no n/a Report #: _____

Impact Report:

If this is not an impact report check here:

AWS Report # _____

Test Plan # ? yes no n/a _____

Installation Instructions submitted ? yes no n/a

Certification to Florida:

If this will not be submitted to Florida check here:

AMS to Input to Database yes no n/a

Manufacturer to input yes no n/a



WDMA HALLMARK CERTIFICATION PROGRAM REPORT SUBMISSION FORM

Product Name: Aluminum Clad Fixed Door
(as to be listed on CCL)

Product Type: Sidelight

Additional Manufacturer ID #: _____

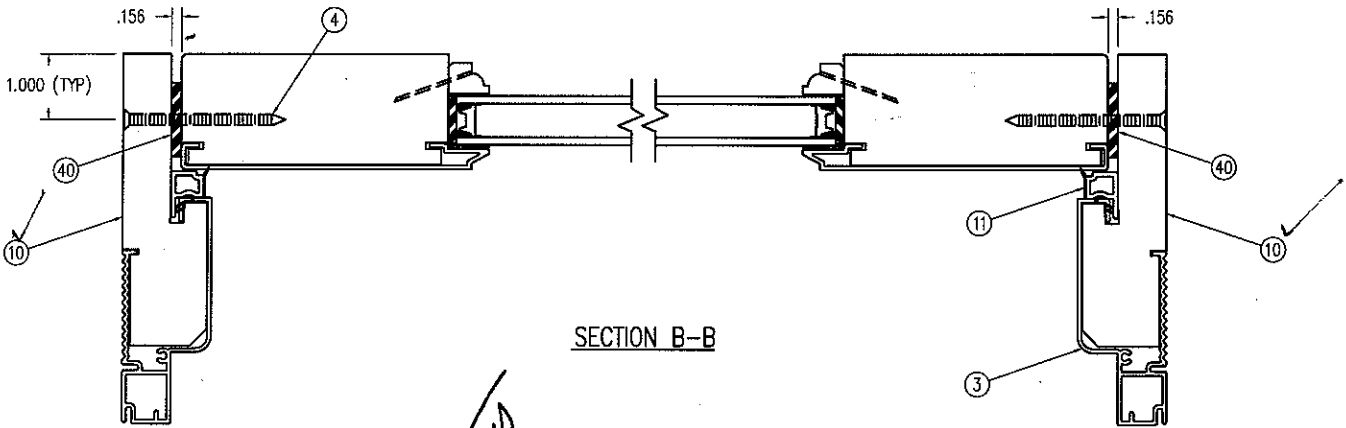
n/a

<u>Hallmark CCL</u>	<u>Standard</u>	<u>Rating</u>
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<input type="checkbox"/>	101/I.S.2/NAFS-02	_____
<input type="checkbox"/>	AAMA/WDMA/CSA/101/I.S.2/A440-05	_____
<input checked="" type="checkbox"/>	AAMA/WDMA/CSA/101/I.S.2/A440-08	LC-PG45-FD +50/-60
<input type="checkbox"/>	ASTM E 1996 99 / E1886-97	_____
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<input type="checkbox"/>	ASTM E 1996 02 / E1886-02	_____
<input type="checkbox"/>	ASTM E 1996 03 / E1886-02	_____
<input type="checkbox"/>	ASTM E 1996 04 / E1886-04	_____
<input type="checkbox"/>	ASTM E 1996 05 / E1886-05	_____
<input type="checkbox"/>	ASTM E330 02	_____
<input type="checkbox"/>	ANSI A250.13-03	_____
<input type="checkbox"/>	TAS 201-94	_____
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<input type="checkbox"/>	Other:	_____

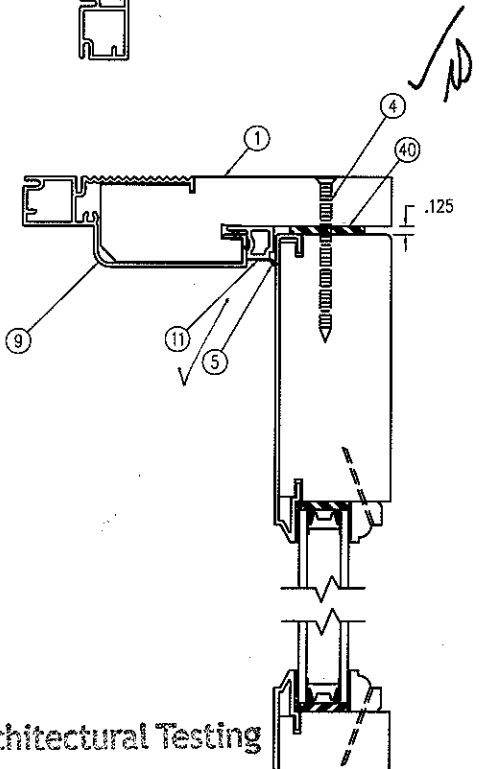
Appendix C

Drawings

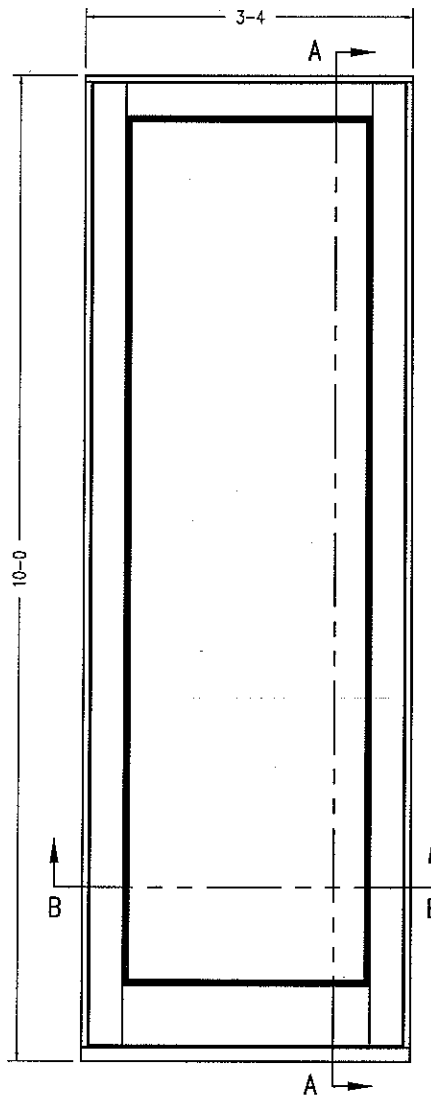
NOTE: 1. 3 SHIMS TO BE EQUALLY SPACED ON EACH SIDE AND 2 ALONG HEAD. SHIMS TO BE SECURED TO SIDE JAMB WITH A SMALL AMOUNT OF SILICONE.



SECTION B-B



SECTION A-A

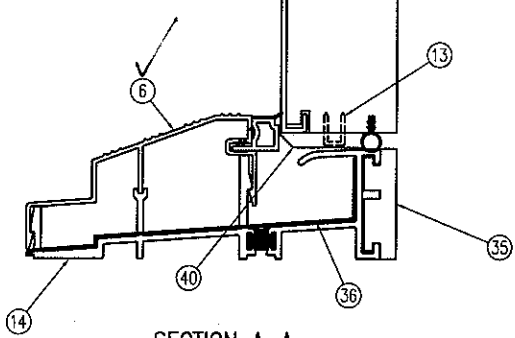


INTERIOR VIEW

Architectural Testing

Test sample complies with these details.
Deviations are noted.

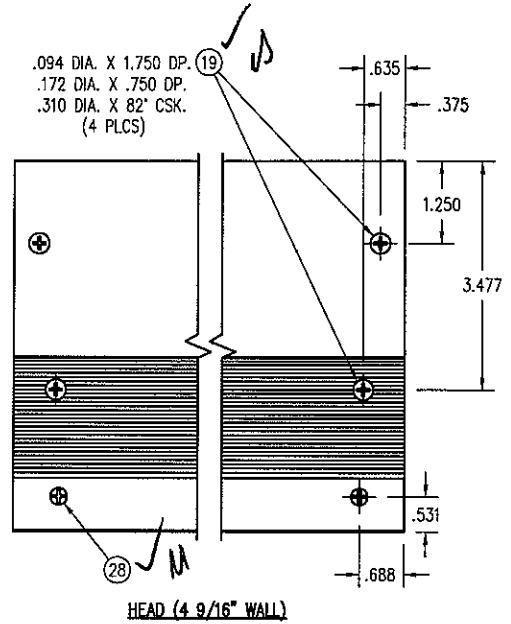
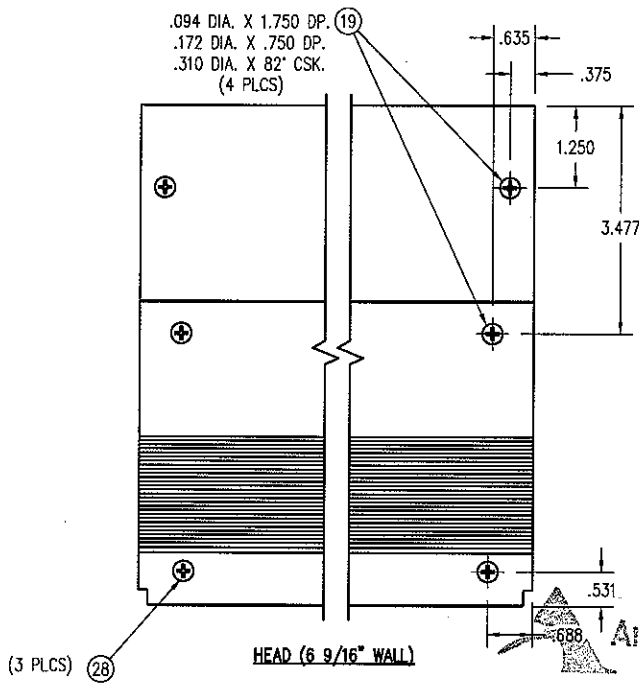
Report # 68740
Date 11/9/66 Tech OPK



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TITLE: CHDFI - SIDELITE (4 9/16" WALL) UNIT ASSEMBLY			
FINISH:			
MATERIAL:			
DFT:	TWN	SCALE:	1=3
DCN:	0710	DRWC:	0515
DATE:	8/29/02	C	01 OF 10

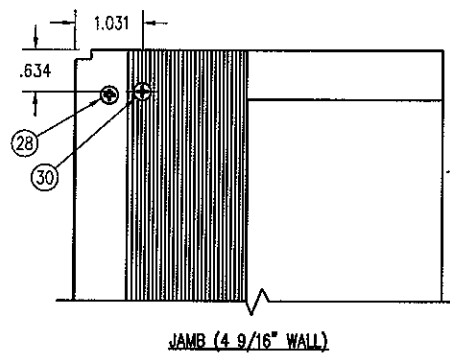
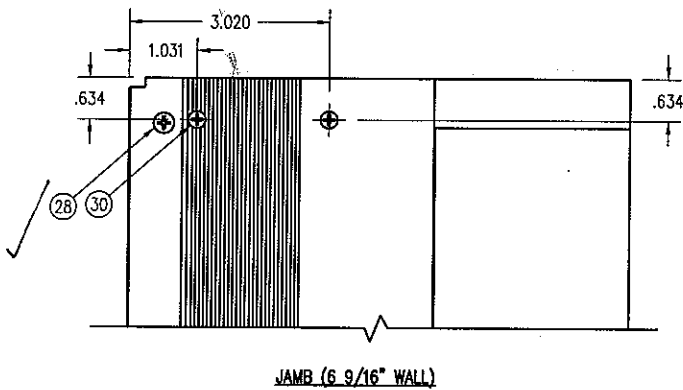
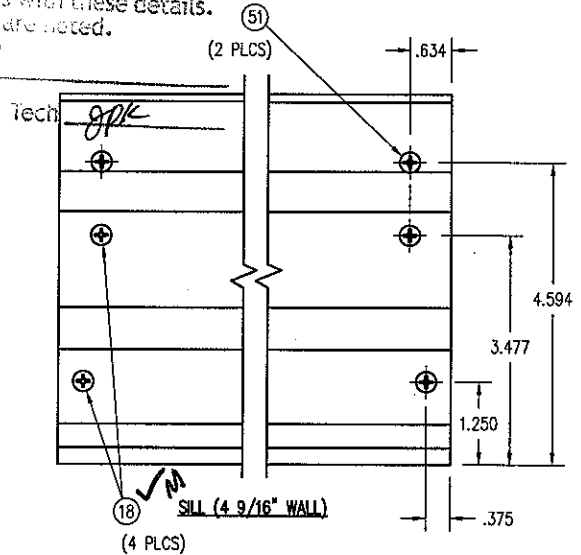
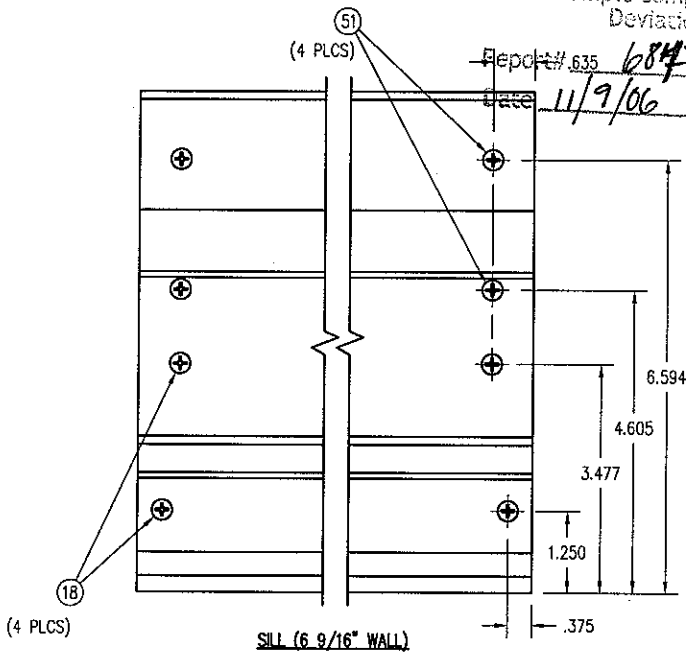
NO	DESCRIPTION	DFT	DOC	DATE

NOTE: ALL SCREW LOCATIONS TYPICAL.



Architectural Testing

Test sample complies with these details.
Deviations are noted.

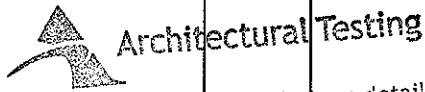
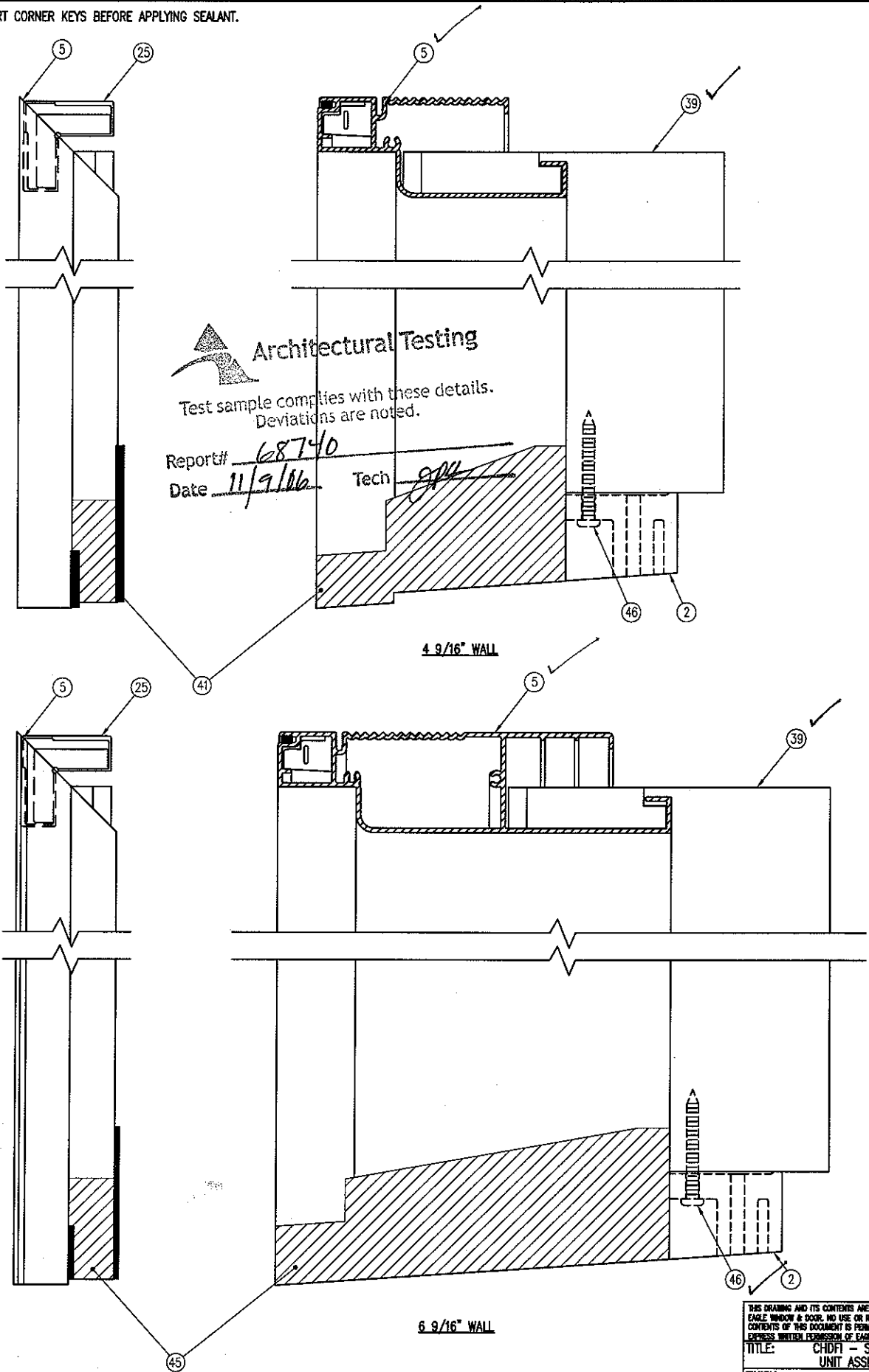


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TITLE:	CHDFI - SIDELITE UNIT ASSEMBLY
FINISH:	
MATL:	
DFT:	TWN
DCN:	0794
DATE:	10/15/04
SCALE:	1=3
DRWG:	0515
C	03

NO	DESCRIPTION	DFT	DOC	DATE

NOTE: 1. INSERT CORNER KEYS BEFORE APPLYING SEALANT.



Architectural Testing

Test sample complies with these details.
Deviations are noted.

Report# 68740

Date 11/9/06

Tech SPH

4 9/16" WALL

6 9/16" WALL

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EXPRESS WRITTEN PERMISSION OF EAGLE WINDOW & DOOR.

TITLE: CHDF1 - SIDELITE
UNIT ASSEMBLY

FINISH:

MATL:

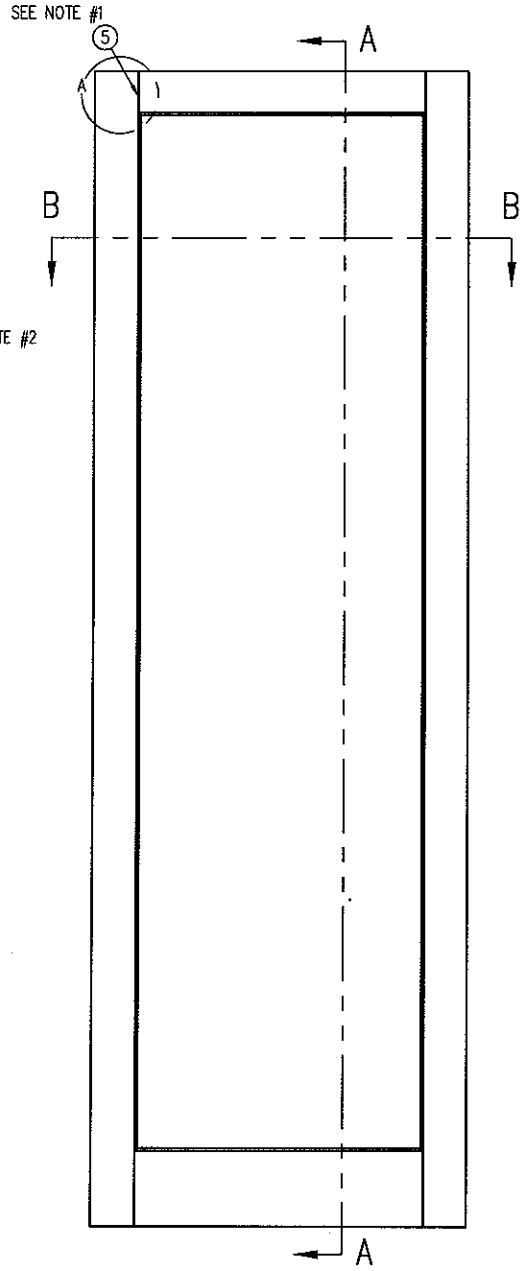
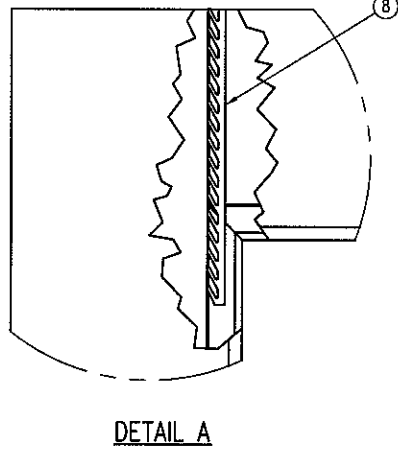
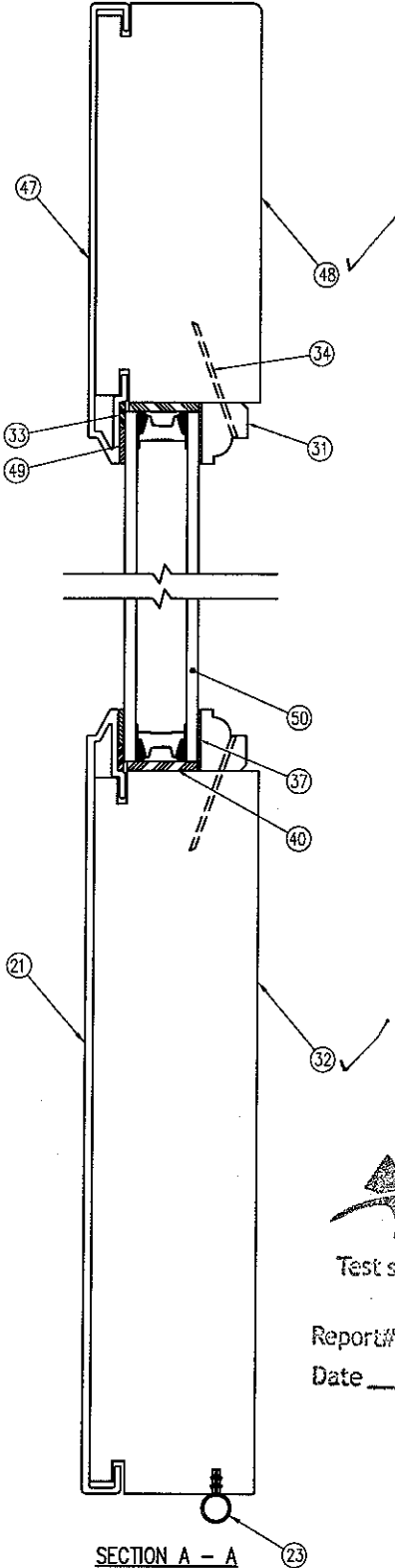
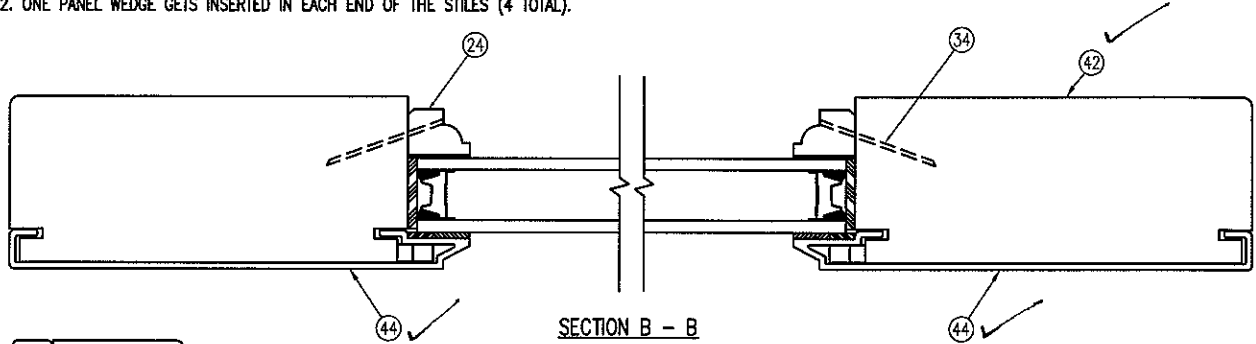
DFT: TWN SCALE: 1=2

DCN: 0794 DRWG: 0515

DATE: 10/15/04 C 04

NO	DESCRIPTION	DFT	DOC	DATE

NOTE: 1. SILICONE SEALANT MUST RUN ENTIRE LENGTH OF SEAM BETWEEN STILE AND RAIL CLADDING.
 2. ONE PANEL WEDGE GETS INSERTED IN EACH END OF THE STILES (4 TOTAL).



Architectural Testing

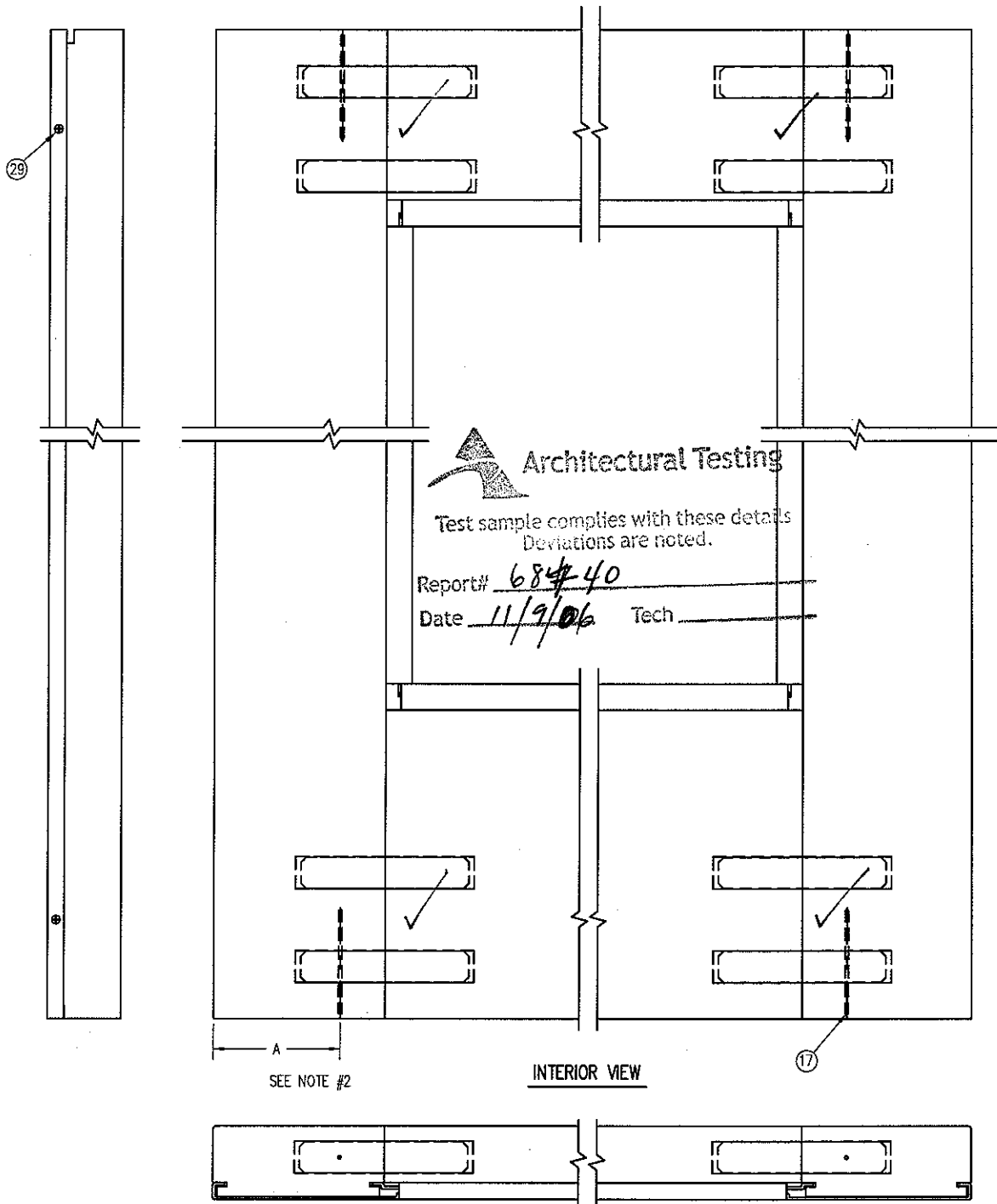
Test sample complies with these details.
 Deviations are noted.

Report# 68740
 Date 11/9/06 Tech gpk

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TITLE: CHDFI - SIDELITE PANEL ASSEMBLY	
FINISH:	
MATERIAL:	
DFT: TWN	SCALE: 1=3
DCN: 0794	DRWG: 0515
NO	DESCRIPTION
DFT	DOC
DATE	DATE: 10/15/04
	C 05

NO	DESCRIPTION	DFT	DOC	DATE	DATE: 10/15/04	C 05
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NOTE: 1. A BEAD OF SILICONE SEALANT MUST BE APPLIED TO ENDS OF STILE CLADDING AND THE ENTIRE WIDTH OF PANEL BEFORE INSTALLING CAP.
 2. FOR 2 3/4" STILES, A = 1.062; FOR 4 11/16" STILES, A = 3.000; FOR 6 1/2" STILES, A = 4.813.



Architectural Testing
 Test sample complies with these details
 Deviations are noted.

Report# 684740
 Date 11/9/06 Tech _____

I/S FRAME	PANEL
80	77 3/16
82	79 3/16
84	81 3/16
96	93 3/16

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TITLE: CHDFI - SIDELITE PANEL ASSEMBLY	
FINISH:	
MATL:	
DFT: TWN	SCALE: 1=4
DCN: 0794	DRWG: 0515
DATE: 10/14/05	C 08

NO	DESCRIPTION	DFT	DOC	DATE

NO.	DWG. NO.	PART DESCRIPTION	QUANTITY	MATERIAL	SUPPLIER
1	221M	HEAD JAMB	1	WOOD	PAC. WOOD LAMINATES
2	A656	JAMB RISER BLOCK	2	NYLON	LAKE COUNTRY SALES
3	A63W	4 9/16" WALL JAMB CLADDING	2	ALUMINUM	BONNELL
4	A046	#10 x 2 1/2" FLAT HEAD WOOD SCREW Z&Y	AS REQUIRED	STEEL	ABILITY FASTENERS
5	A030	SILICONE SEALANT	AS REQUIRED	SILICONE	DOW CORNING
6	A63P	CFDI 4 9/16" SILL CAP	1	ALUMINUM	BONNELL
7	A63X	6 9/16" WALL JAMB CLADDING	2	ALUMINUM	PRIES
8	A699	PANEL WEDGE	4	NYLON	LAKE COUNTRY SALES
9	A63W	4 9/16" WALL HEAD CLADDING	1	ALUMINUM	PRIES
10	221M	SIDE JAMB	1	WOOD	EAGLE WINDOW & DOOR
11	A616	1/8" SDLT SHIM SPACER	3	PVC	CLIM-A-TECH
12					
13	A13G	5/16" x 1/2" STAPLE (16 GA)		STEEL	
14	A659	4 9/16" SILL BASE	1	ALUMINUM	BONNELL
15	A61N	2 3/4" STILE CLADDING	2	ALUMINUM	PRIES
16	A63R	CFDI 6 9/16" SILL CAP	1	ALUMINUM	BONNELL
17	A43D	2 1/2" BRAD .077 DIA.	4	GALVANIZED STEEL	CARLSON
18	A28T	#8 x 2 1/2" FHMS	4	STEEL	ABILITY FASTENERS
19	A02E	#8 x 1 3/4" FHWS Z & Y	AS REQUIRED	STEEL	SILLCVRSR
20	A63X	6 9/16" WALL HEAD CLADDING	1	ALUMINUM	PRIES
21	A64K	8" BOTTOM RAIL CLADDING	1	ALUMINUM	PRIES
22	A63N	6 9/16" SILL BASE	1	ALUMINUM	BONNELL
23	A661	LOWER PANEL WEATHERSTRIP	1	POLYETHYLENE	SCHLEGEL
24	220J	VERTICAL COLONIAL GLAZING STOP	2	WOOD	EAGLE WINDOW & DOOR
25	A100	NYLON CORNER KEY	2	NYLON	LAKE COUNTRY SALES
26	20A4	WOOD DOWEL	AS REQUIRED	WHITE BIRCH	EXCEL DOWEL
27	A01D	WOOD ADHESIVE	AS REQUIRED	COPOLYMER	NATIONAL CASEIN
28	A11K	#8 x 7/16" #6 HEAD FHMS S.S.	4	STAINLESS STEEL	ABILITY FASTENERS
29	A00T	#7 X 7/8" FHWS S.S.	AS REQUIRED	STAINLESS STEEL	DECO PRODUCTS CO.
30	A54N	#6 x 1 1/4" FHWS TEKS POINT S.S.	AS REQUIRED	STEEL	ABILITY FASTENERS
31	220N	HORIZONTAL COLONIAL GLAZING STOP	2	WOOD	EAGLE WINDOW & DOOR
32	20DJ	8" BOTTOM RAIL	1	WOOD	PAC. WOOD LAMINATES
33	A08K	GLAZING SHIM	AS REQUIRED	NEOPRENE RUBBER	CLIM-A-TECH
34	A40F	1 1/4" 18GA HARD STL BRAD	AS REQUIRED	STEEL	PACKAGING INC.
35	2225	OAK SILL TRIM	1	WOOD	EAGLE WINDOW & DOOR
36	A52X	4 9/16" SILL FOAM TAPE	2	PVC FOAM	CLIM-A-TECH
37	A67M	ADHESIVE TAPE	2	POLYETHYLENE	ADHESIVE RESEARCH
38	A52Y	6 9/16" SILL FOAM TAPE	2	PVC FOAM	CLIM-A-TECH
39	A08R	AQUA-CRYLIC SEALANT	AS REQUIRED	ACRYLIC SEALANT	WHITECAULK
40	A00E	GLASS SETTING BLOCK, NEOPRENE	AS REQUIRED	NEOPRENE RUBBER	CLIM-A-TECH
41	A622	4 9/16" SILL JAMB FOAM PAD	2	PVC FOAM	CLIM-A-TECH
42	20D6	4 11/16" HINGE STILE	2	WOOD	PAC. WOOD LAMINATES
43	20D5	2 3/4" STILE	2	WOOD	PAC. WOOD LAMINATES
44	A613	4 11/16" STILE CLADDING	2	ALUMINUM	PRIES
45	A623	6 9/16 SILL JAMB FOAM PAD	AS REQUIRED	PVC FOAM	CLIM-A-TECH
46	A67F	#8 X 1 1/2" PHSMS S.S.	1	STAINLESS STEEL	ABILITY FASTENERS
47	A613	4 11/16" TOP RAIL CLADDING	1	ALUMINUM	PRIES
48	20D9	4 11/16" TOP RAIL	1	WOOD	PAC. WOOD LAMINATES
49	A01A	SEALANT BUTYL TAPE	AS REQUIRED	BUTYL RUBBER	PTI INC.
	A019	3/4" INSULATED GLASS		GLASS	CARDINAL IG
50	A08J	5/8" INSULATED GLASS	1	GLASS	CARDINAL IG
	A32Y	SINGLE PANE GLASS (MONOLITHIC)		GLASS	CARDINAL IG
51	A243	#6 X 1" FH SMS (Z&Y)	2 OR 4	STEEL	
52	H-40	5/8" BETWEEN GLASS MUNTIN	AS REQUIRED	ALUMINUM	ALLMETAL
53	P/PD	1" CONTOUR MUNTIN	AS REQUIRED	ALUMINUM	ALLMETAL
54	220H	1 1/2" INTERIOR COLONIAL MDL BAR	AS REQUIRED	WOOD	EAGLE WINDOW & DOOR
55	H-40	SPACER CHANNEL	AS REQUIRED	ALUMINUM	ALLMETAL
56	A507	1 1/2" EXTERIOR MDL BAR	AS REQUIRED	ALUMINUM	BONNELL
57	A67X	1 1/2" MDL ADHESIVE TAPE (EXTERIOR TAPE)	AS REQUIRED	POLYETHYLENE	ADHESIVE RESEARCH
58	A67L	1 1/2" MDL ADHESIVE TAPE (INTERIOR TAPE)	AS REQUIRED	POLYETHYLENE	ADHESIVE RESEARCH
59	220H	1 1/8" INTERIOR COLONIAL MDL BAR	AS REQUIRED	WOOD	EAGLE WINDOW & DOOR
60	H-40	SPACER CHANNEL	AS REQUIRED	ALUMINUM	ALLMETAL
61	A507	1 1/8" EXTERIOR MDL BAR	AS REQUIRED	ALUMINUM	BONNELL
62	A67W	1 1/8" MDL ADHESIVE TAPE (EXTERIOR TAPE)	AS REQUIRED	POLYETHYLENE	ADHESIVE RESEARCH
63	A67R	1 1/8" MDL ADHESIVE TAPE (INTERIOR TAPE)	AS REQUIRED	POLYETHYLENE	ADHESIVE RESEARCH
64	220H	7/8" INTERIOR COLONIAL MDL BAR	AS REQUIRED	WOOD	EAGLE WINDOW & DOOR
65	H-40	SPACER CHANNEL	AS REQUIRED	ALUMINUM	ALLMETAL
66	A507	1 1/8" EXTERIOR MDL BAR	AS REQUIRED	ALUMINUM	BONNELL
67	A67T	7/8" MDL ADHESIVE TAPE (EXTERIOR TAPE)	AS REQUIRED	POLYETHYLENE	ADHESIVE RESEARCH
68	A67N	7/8" MDL ADHESIVE TAPE (INTERIOR TAPE)	AS REQUIRED	POLYETHYLENE	ADHESIVE RESEARCH
69	N/A	ADHESIVE TAPE	AS REQUIRED	POLYETHYLENE	CARDINAL IG



Architectural Testing

Test sample complies with these details.
Deviations are noted.

Report# 68740
Date 11/9/06 Tech gpk

TITLE: CHDPI - SIDELITE
UNIT ASSEMBLY

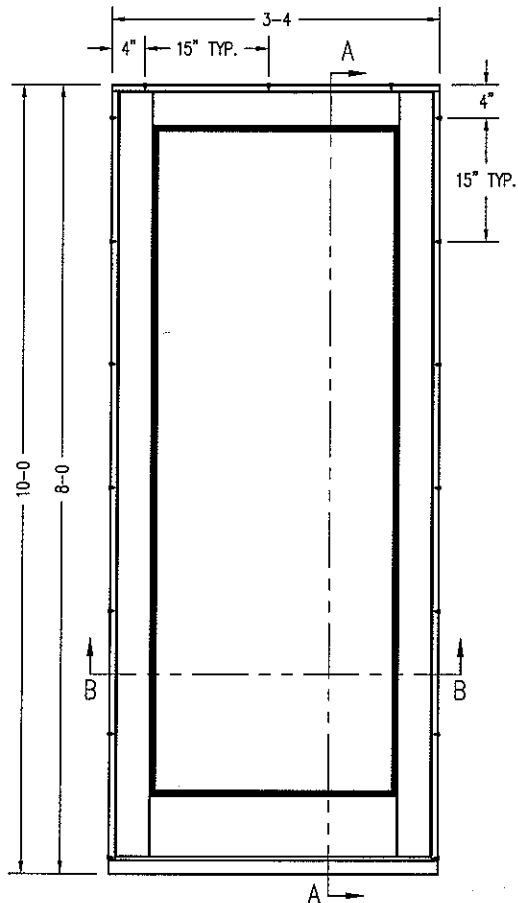
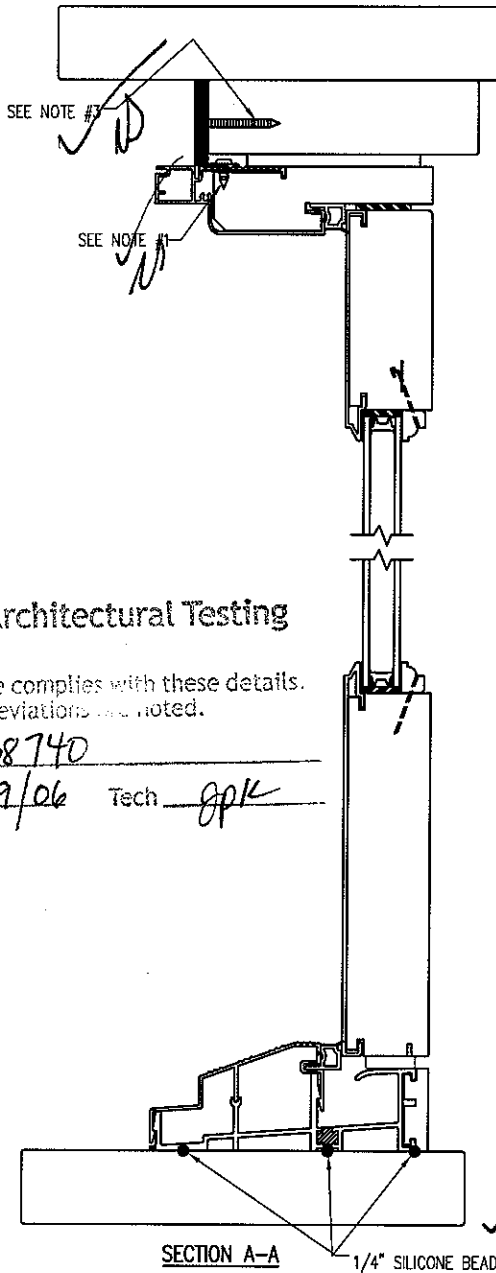
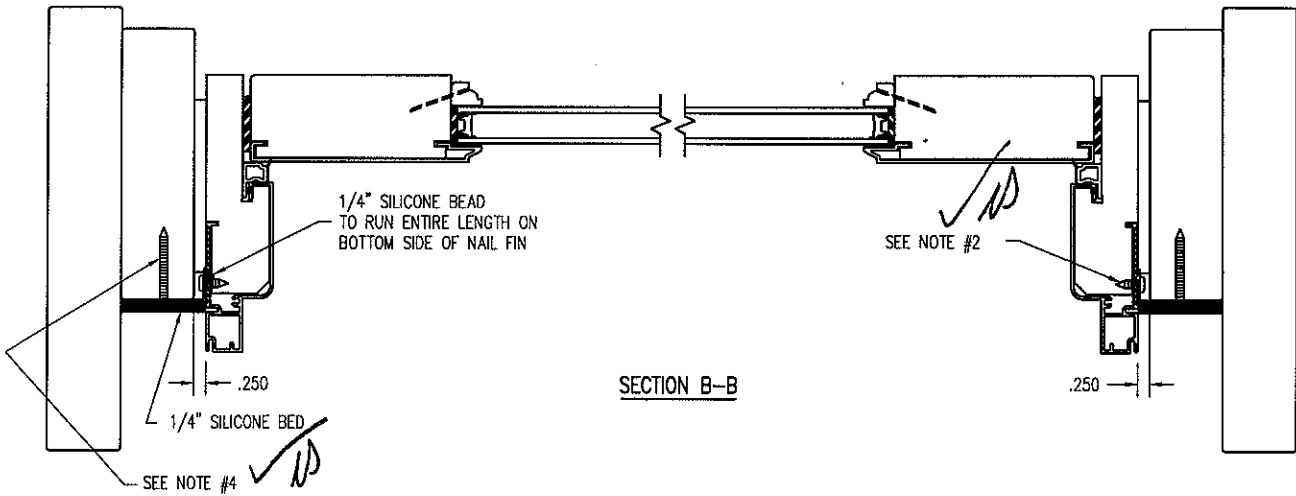
FINISH:

MATL:

DFT: TWN SCALE: 1=1
DCN: 1041 DRWG: 0515

NO | DESCRIPTION | DFT | DOC | DATE | DATE: 9/6/06 | C 10

1. (3) #8 X 1/2" SCREWS THROUGH NAIL FIN INTO HEAD CLADDING.
2. FOR 8-0 (14) #8 X 1/2" SCREWS THROUGH NAIL FIN INTO JAMB CLADDING.
FOR 10-0 (16) #8 X 1/2" SCREWS THROUGH NAIL FIN INTO JAMB CLADDING.
3. (3) #8 X 1 1/2" SCREWS THROUGH HEAD NAIL FIN INTO BUCK, SPACED 2 1/2" FROM ONE SIDE AND 15" ON CENTER THEREAFTER.
4. FOR 8-0 (14) #8 X 1 1/2" SCREWS THROUGH JAMB NAIL FIN INTO BUCK, SPACED 2 1/2" FROM TOP AND 15" ON CENTER THEREAFTER.
FOR 10-0 (16) #8 X 1 1/2" SCREWS THROUGH JAMB NAIL FIN INTO BUCK, SPACED 2 1/2" FROM TOP AND 15" ON CENTER THEREAFTER.



INTERIOR VIEW



Architectural Testing

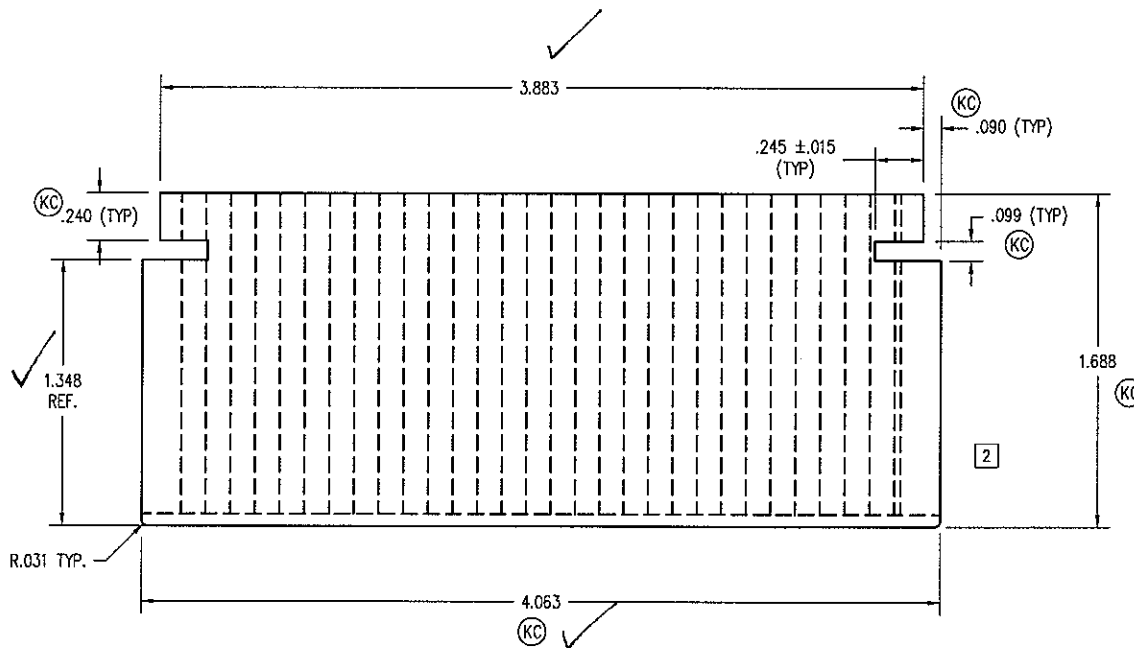
Test sample complies with these details.
Deviations are noted.

Report# 68740
Date 11/9/06 Tech gpk

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TITLE: CLAD 1/S SIDELITE (4 9/16") INSTALLATION DETAIL			
FINISH:			
MATERIAL:			
DFT:	TWN	SCALE:	1=4
DCN:	0794	DRWG:	045Y
DATE:	1/6/05	C	01 OF 02

NO	DESCRIPTION	DFT	DOC	DATE
----	-------------	-----	-----	------

- NOTE: 1. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS SHOWN ARE IN INCHES AND ALL TOLERANCES ARE TO BE: DEC. ± 0.010 ; FRAC. $\pm 1/64$; ANGLES $\pm 1/2^\circ$.
2. NO TELEGRAPHING (VISIBILITY) OF CORE GLUE JOINTS THROUGH ANY EXPOSED VENEER SURFACE IS ALLOWED.
3. ACCEPTABLE MATERIAL FOR THIS PART WHEN USED IN STAIN GRADE FINAL PRODUCT (i.e.; UNFINISHED, CLEAR FINISHED, STAINED, OR STAINED AND CLEAR FINISHED) IS DEFINED ON DRAWING 20CG.
- ACCEPTABLE MATERIAL FOR THIS PART WHEN USED IN PAINT GRADE FINAL PRODUCT (i.e.; INTERIOR PRIMED OR INTERIOR PAINTED) INCLUDES ANY OF THE FOLLOWING:
- A. AS DEFINED ON DRAWING 20CG.
- B. EDGE GLUED, FINGER-JOINTED, OR EDGE GLUED AND FINGER JOINTED PINE (SUGAR AND/OR PONDEROSA). ALL GLUED JOINTS MUST BE ADHERED USING AN EXTERIOR GRADE TYPE I BOND ADHESIVE. BROWN AND BLUE STAIN PARTS ARE NOT PERMITTED. SINKER STOCK IS NOT PERMITTED. NO KNOTS OR PITCH POCKETS ARE ALLOWED ON EXPOSED SURFACES. LESS THAN OR EQUAL TO 10% OF MATERIAL IN UNEXPOSED AREA MAY HAVE SMALL (LESS THAN 1/4" DIA.), SOLID, TIGHT KNOTS AND SMALL PITCH POCKETS (LESS THAN 1/4" DIA. x 1/2" LENGTH).



Architectural Testing

Test sample complies with these details.
Deviations are noted.

Report# 68740
Date 11/9/06 Tech gpk



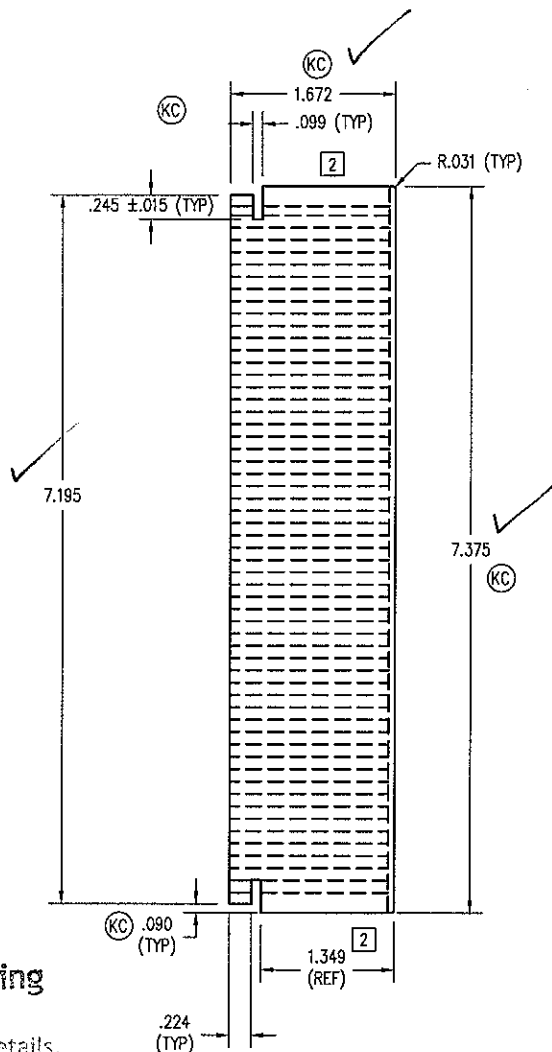
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TITLE: 4 11/16" STILE / RAIL

FINISH: PRESERVATIVE (SEE #A02J) ALSO (INT. A02F)

NO	DESCRIPTION	DFT	DOC	DATE	DATE: 8/28/2003	C	01 OF 06
04	CHNG'D PROFILE	TWN	PRE	3/22/05	MATL:		
03	.104 (TYP) READ .086	AWW	PRE	10/18/04	SEE NOTE #3		
02	REMOVED ANGLE FROM GLASS SHELF	AWW	PRE	10/3/04	DFT: TWN	SCALE: 1=1	
01	CHNG'D TO MATCH 20A1	AWW	PRE	6/28/04	DCN: 0736	DRWG: 20D6	

- NOTE: 1. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS SHOWN ARE IN INCHES AND ALL TOLERANCES ARE TO BE: DEC. ± 0.010 ; FRAC. $\pm 1/64$; ANGLES $\pm 1/2^\circ$.
2. NO TELEGRAPHING (VISIBILITY) OF CORE GLUE JOINTS THROUGH ANY EXPOSED VENEER SURFACE IS ALLOWED.
3. ACCEPTABLE MATERIAL FOR THIS PART WHEN USED IN STAIN GRADE FINAL PRODUCT (i.e.; UNFINISHED, CLEAR FINISHED, STAINED, OR STAINED AND CLEAR FINISHED) IS DEFINED ON DRAWING 20DR.
- ACCEPTABLE MATERIAL FOR THIS PART WHEN USED IN PAINT GRADE FINAL PRODUCT (i.e.; INTERIOR PRIMED OR INTERIOR PAINTED) INCLUDES ANY OF THE FOLLOWING:
- A. AS DEFINED ON DRAWING 20DR.
- B. EDGE GLUED, FINGER-JOINTED, OR EDGE GLUED AND FINGER JOINTED PINE (SUGAR AND/OR PONDEROSA). ALL GLUED JOINTS MUST BE ADHERED USING AN EXTERIOR GRADE TYPE I BOND ADHESIVE. BROWN AND BLUE STAIN PARTS ARE NOT PERMITTED. SINKER STOCK IS NOT PERMITTED. NO KNOTS OR PITCH POCKETS ARE ALLOWED ON EXPOSED SURFACES. LESS THAN OR EQUAL TO 10% OF MATERIAL IN UNEXPOSED AREA MAY HAVE SMALL (LESS THAN $1/4"$ DIA.), SOLID, TIGHT KNOTS AND SMALL PITCH POCKETS (LESS THAN $1/4"$ DIA. x $1/2"$ LENGTH).



Architectural Testing

Test sample complies with these details.
Deviations are noted.

Report# 68740

Date 11/9/06 Tech JPK

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TITLE: 8" BOTTOM RAIL

FINISH: PRESERVATIVE (SEE A02J)
ALSO (INT. A02F)

MATL: SEE NOTE #3

NO	DESCRIPTION	DFT	DOC	DATE	DATE: 3/31/2004	C	01 OF 02
04	CHNG'D PROFILE	TWN	PRE	3/22/05			
03	.073 WAS .056	AWW	PRE	10/18/04			
02	.015 WAS .094, RMVD ANGLE	AWW	PRE	10/7/04	DFT: TWN	SCALE: 1=2	
01	CHNG'D TO MATCH 20D9	AWW	PRE	6/30/2004	DCN: 0736	DRWG: 20DJ	

NOTE: 1. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS SHOWN ARE IN INCHES AND ALL TOLERANCES ARE TO BE: DEC. ±.005; FRAC. ±1/64; ANGLES ±1/2°.

PRODUCT	GLASS	A
(PRE '96 & NG) CLAD CASEMENT & AWNING	5/8"	.469
(PRE '96 & NG) CLAD CASEMENT PICTURE	3/4"	.469
CLAD PIANO HINGE CASEMENT	5/8"	.469
CLAD PIANO HINGE CASEMENT (3056 & ABOVE)	3/4"	.469
CLAD RADIUS CASEMENT	5/8" & 3/4"	.469
(PRE '96 & NG) CLAD DOUBLE / SINGLE HUNG	5/8"	.469
(PRE '96 & NG) CLAD DOUBLE HUNG PICTURE	5/8"	.469
CLAD DOUBLE HUNG TRANSOM	5/8"	.469
CLAD DOUBLE HUNG REPLACEMENT SASH	5/8"	.469
ALL CLAD (NON-RADIUS) AUXILIARY (0-15 SQ. FT.)	3/4"	.469
ALL CLAD (NON-RADIUS) AUXILIARY (15+ SQ. FT.)	1"	.469
CLAD SLIDING WINDOW	5/8"	.469
CLAD INSWING / OUTSWING FRENCH DOOR	3/4"	.469
CLAD FRENCH DOOR TRANSOM	3/4"	.469
CLAD PATIO / FRENCH SLIDING DOOR	3/4"	.469
(PRE '98) WOOD CASEMENT & AWNING	3/4"	.680
(PRE '98) WOOD CASEMENT PICTURE	3/4"	.680
(NG) WOOD CASEMENT & AWNING	5/8"	.469
(NG) WOOD CASEMENT PICTURE	5/8" & 3/4"	.469
WOOD PIANO HINGE CASEMENT	5/8"	.469
WOOD PIANO HINGE CASEMENT (3056 & ABOVE)	3/4"	.469
(PRE '96 & NG) WOOD DOUBLE / SINGLE HUNG	5/8"	.469
(PRE '96 & NG) WOOD DOUBLE HUNG PICTURE	5/8"	.469
WOOD SLIDING WINDOW	5/8"	.469
WOOD DOUBLE HUNG TRANSOM	5/8"	.469
WOOD DOUBLE HUNG REPLACEMENT SASH	5/8"	.469
WOOD (NON-RADIUS) AUXILIARY (0-15 SQ. FT.)	3/4"	.469
WOOD (NON-RADIUS) AUXILIARY (15+ SQ. FT.)	1"	.469
WOOD INSWING / OUTSWING FRENCH DOOR	3/4"	.469
WOOD FRENCH DOOR TRANSOM	3/4"	.469
WOOD PATIO / FRENCH SLIDING DOOR	3/4"	.469
CLAD & WOOD PATIO/FR. SLIDING DOOR (BLIND GLASS)	1"	.406
ALL CLAD AND WOOD WINDOWS AND DOORS EXCEPT AUXILIARY UNITS WHICH ALWAYS USES	SINGLE GLAZED H. MSTR MONO	.680

PANEL STOPS	
PRODUCT	A
WOOD OUTSWING SIDELITE	.469
WOOD OUTSWING TRANSOM	.469
WOOD INSWING SIDELITE	.469
WOOD INSWING TRANSOM	.469

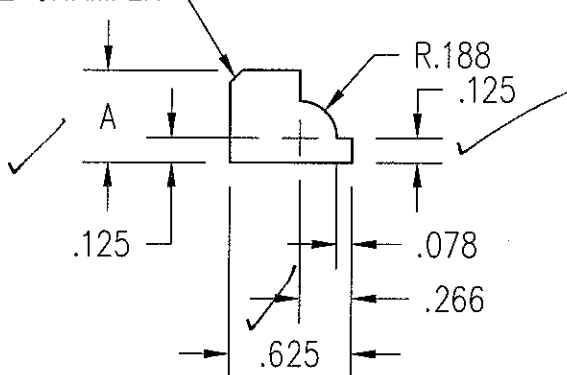
1  Architectural Testing

Test sample complies with these details
Deviations are noted.

Report# 68740

Date 11/9/02 Tech *gpk*

.062 x .062 CHAMFER



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TITLE: COLONIAL GLAZING STOP

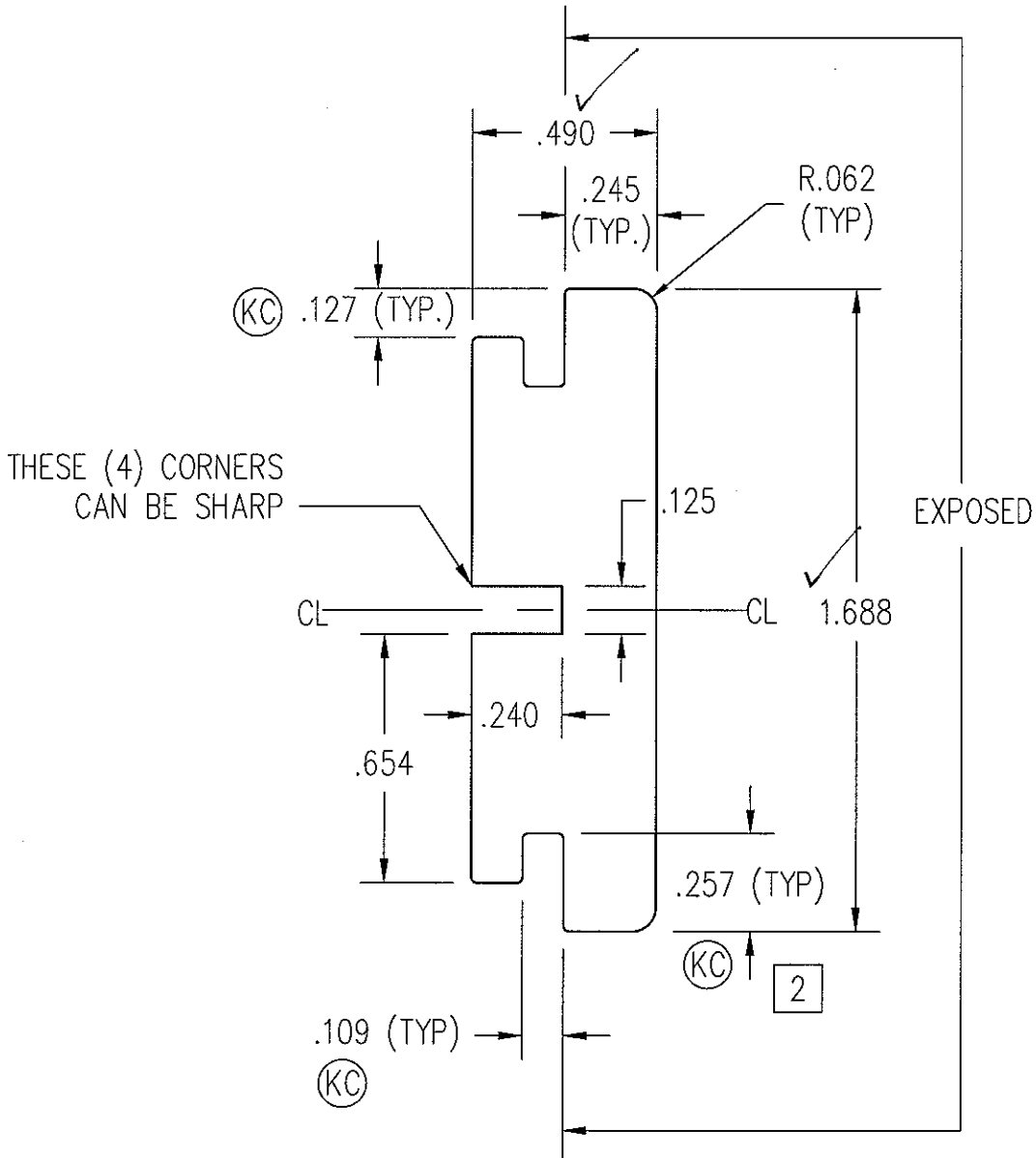
FINISH:

MATL:

EAGLE STD WOOD OFFERINGS

03	ADDED SIZE FOR IMPACT GLAZING	TWN	0972	9/1/05		
02	CHG'D CLAD PANEL STOP "A" DIM	JH	0794	6/30/05	DFT: JMH	SCALE: 1=1
01	ADDED KYLER BLIND SIZE	TWN	0910	4/19/05	DCN: 0650	DRWG: 220J
NO	DESCRIPTION	DFT	DOC	DATE	DATE: 5/29/2002	A 01 OF 03

NOTE: 1. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS SHOWN ARE IN INCHES AND ALL TOLERANCES ARE TO BE: DEC. ± 0.005 ; FRAC. $\pm 1/64$; ANGLES $\pm 1/2^\circ$.
 2. BREAK ALL CORNERS .015, UNLESS NOTED.



Test sample complies with these details.
 Deviations are noted.

Report# 68740
 Date 11/9/06 Tech OPK

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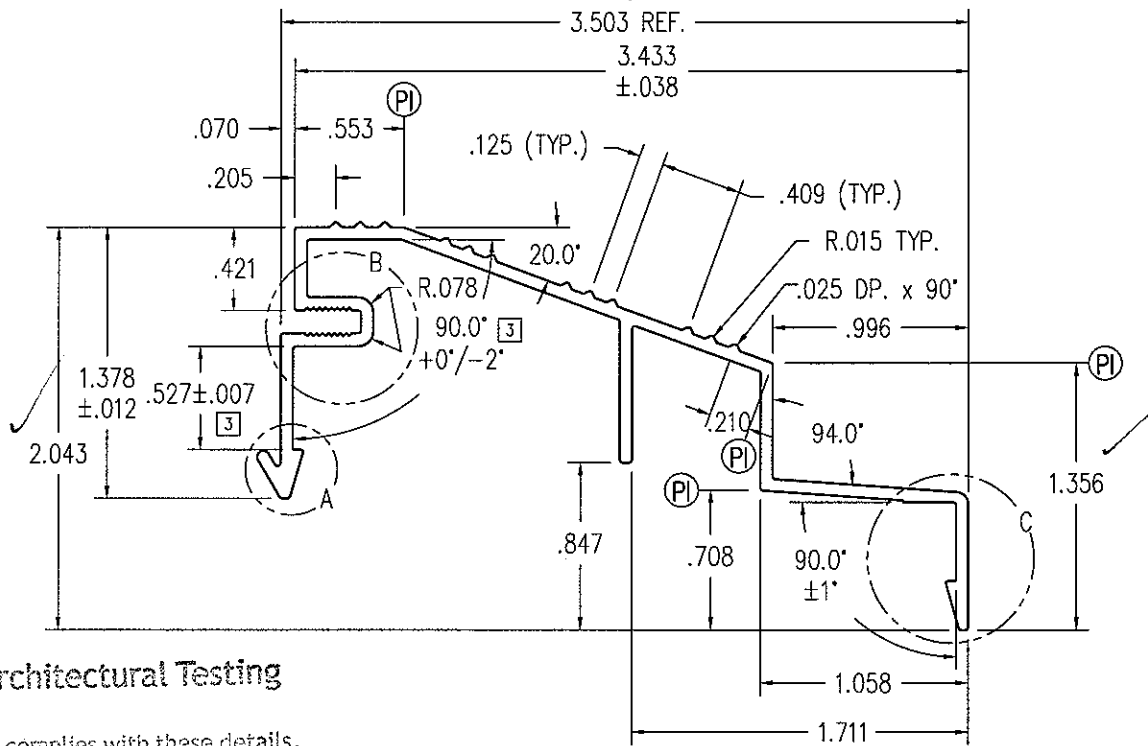
TITLE: INSWING DOOR
 INTERIOR SILL TRIM

FINISH:

MATL: OAK

02	CHG'D DIM. FROM .247 TO .257	TWN	1022A	7/31/06	DFT: AWW	SCALE: 2=1
01	MADE PROFILE SYMMETRICAL	AWW	1022	5/17/06	DCN: 0794	DRWG: 2225
NO	DESCRIPTION	DFT	DOC	DATE	DATE: 4/14/2003	A 01 OF 02

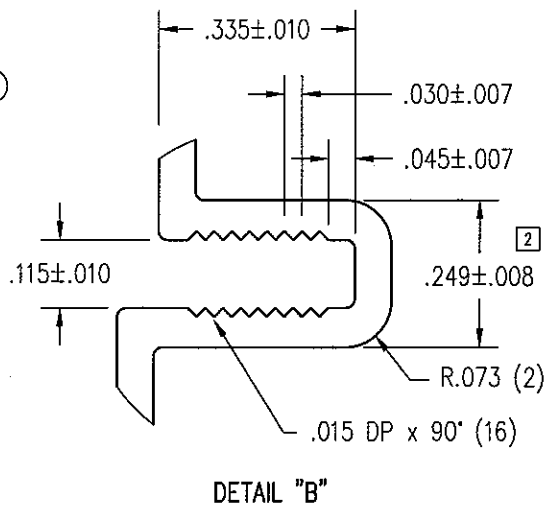
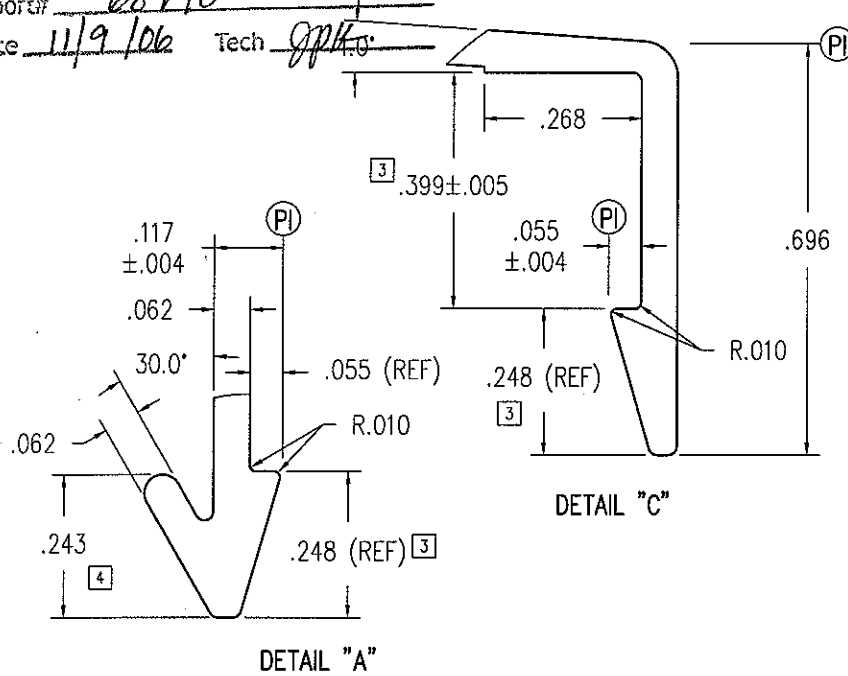
- NOTE: 1. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS SHOWN ARE IN INCHES AND ALL TOLERANCES ARE TO BE: DEC. ± 0.005 ; FRAC. $\pm 1/64$; ANGLES $\pm 1/2^\circ$.
2. TYPICAL WALL = .062, UNLESS NOTED.
3. BREAK ALL CORNERS .015 UNLESS NOTED.
4. AREA = .499 SQ. IN.
5. DARK BRONZE ANODIZED PART # 7425, MILL PART # M7336.



Architectural Testing

Test sample complies with these details.
Deviations are noted.

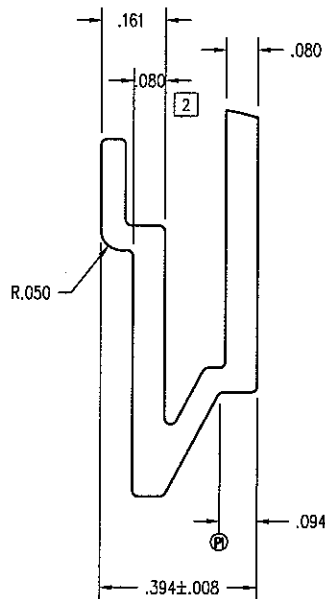
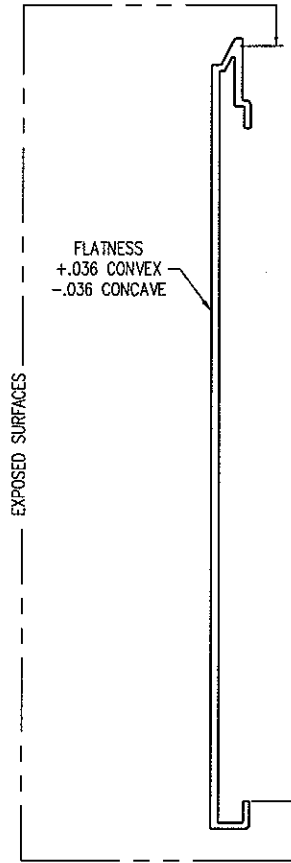
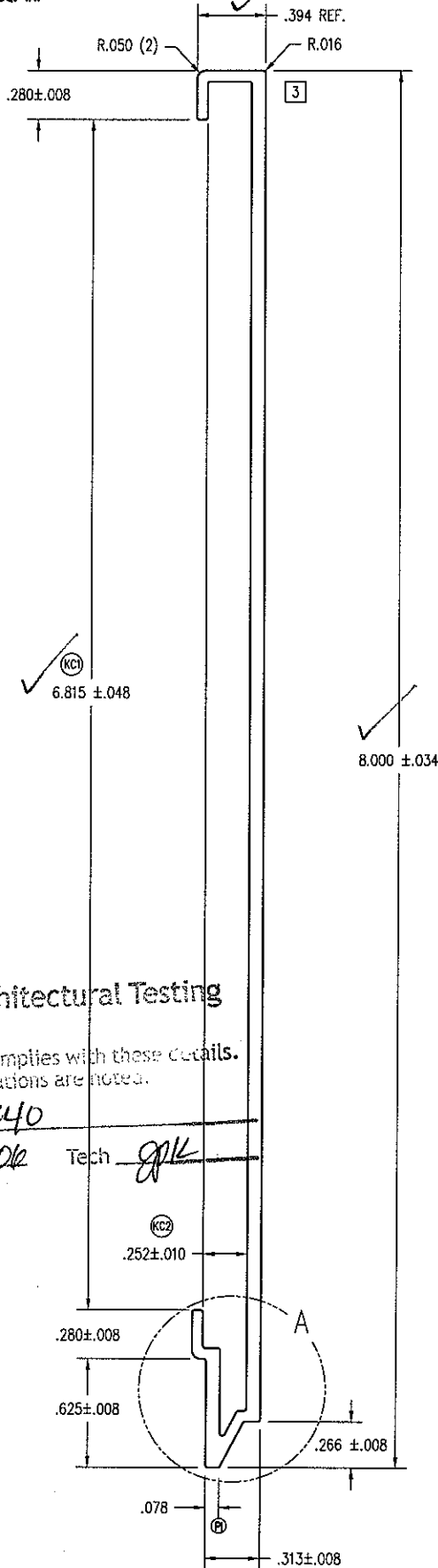
Report# 68740
Date 11/9/06 Tech JPH



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TITLE:	INSWING HINGED DOOR 4 9/16" SILL CAP
FINISH:	DARK BRONZE ANODIZED
MATL:	6063 T-6 ALUMINUM
DFT:	AWW
DCN:	0794
DATE:	1/21/2003
SCALE:	1=1
DRWG:	A63P
	A 01 OF 03

NO	DESCRIPTION	DFT	DOC	DATE

- NOTE: 1. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS SHOWN ARE IN INCHES AND ALL TOLERANCES ARE TO BE: DEC. ± 0.005 ; FRAC. $\pm 1/64$; ANGLES $\pm 1/2^\circ$.
 2. WALL THICKNESS TO BE .062 UNLESS OTHERWISE SPECIFIED.
 3. ALL CORNERS TO BE .015 UNLESS OTHERWISE SPECIFIED.
 4. AREA = .743 SQ. IN.



DETAIL A
SCALE: 2 = 1



Architectural Testing

Test sample complies with these details.
Deviations are noted.

Report# 68740

Date 11/9/06

Tech *epk*

ⓀC2
.252 ± .010

.280 ± .008

.625 ± .008

.266 ± .008

.078

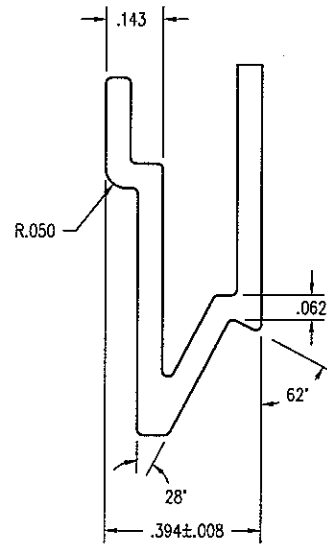
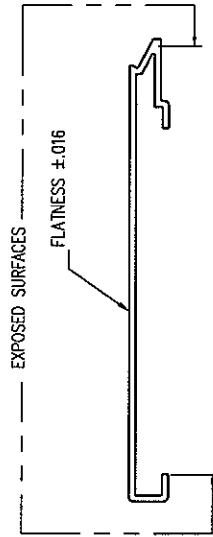
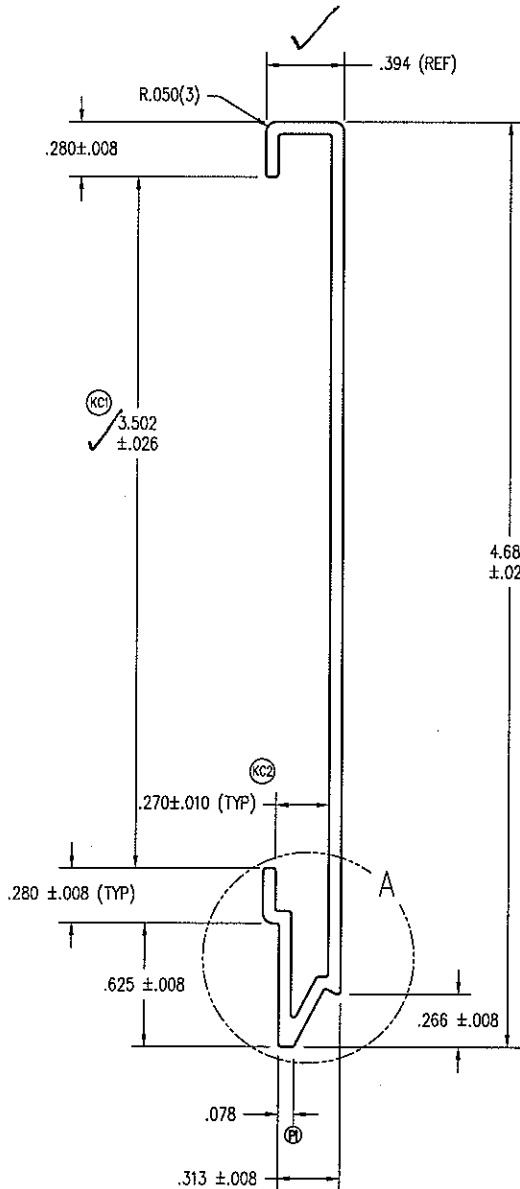
.313 ± .008

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TITLE: 8" PANEL CLADDING INTERLOCK FIT
 FINISH: EAGLE'S STD. COLORS
 MATL: 6063 T-6 ALUMINIUM

03	MADE CORNER RADIUS .015	AWW	PRE	10/7/04			
02	MADE WALL .080, NOT .062	AWW	PRE	6/28/04	DET:	AWW	SCALE: 1=1
01	REMOVED "BUMPS"	TWN	PRE	5/5/04	DCN:	0736	DRWG: A64K
NO	DESCRIPTION	DFT	DOC	DATE	DATE:	7/14/2003	C 01 OF 02

- NOTE: 1. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS SHOWN ARE IN INCHES AND ALL TOLERANCES ARE TO BE: DEC. ± 0.05 ; FRAC. $\pm 1/64$; ANGLES $\pm 1/2^\circ$.
 2. WALL THICKNESS TO BE $.062$ UNLESS OTHERWISE SPECIFIED.
 3. ALL CORNERS TO BE $.015$ UNLESS OTHERWISE SPECIFIED.
 4. AREA = $.390$ SQ. IN.



DETAIL A
SCALE: 2 = 1



Architectural Testing

Test sample complies with these details.
 Deviations are noted.

Report# 68740
 Date 11/9/06 Tech JPK

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TITLE: 4 11/16" PANEL CLADDING INTERLOCK FIT	
FINISH: EAGLE'S STD. COLORS	
MATL: 6063 T-6 ALUMINUM	
DFT: AWW	SCALE: 1=1
DCN: 0794	DRWG: A613
DATE: 7/14/2003	C 01 OF 03

NO	DESCRIPTION	DFT	DOC	DATE

NOTE: 1. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS SHOWN ARE IN INCHES AND ALL TOLERANCES ARE TO BE: DEC. ± 0.005 ; FRAC. $\pm 1/64$; ANGLES $\pm 1/2^\circ$.

2. BREAK ALL CORNERS .015, UNLESS NOTED.

3. POST DOOR:

L (SILL PART) = (AFW/2) - 2.125.
 L (HEAD PART) = (AFW/2) - 2.125.
 L (JAMB PARTS) = AFH - 2.000.

1 SIDELITES:

L = AFW - 2.500.
 L = AFH - 2.000.

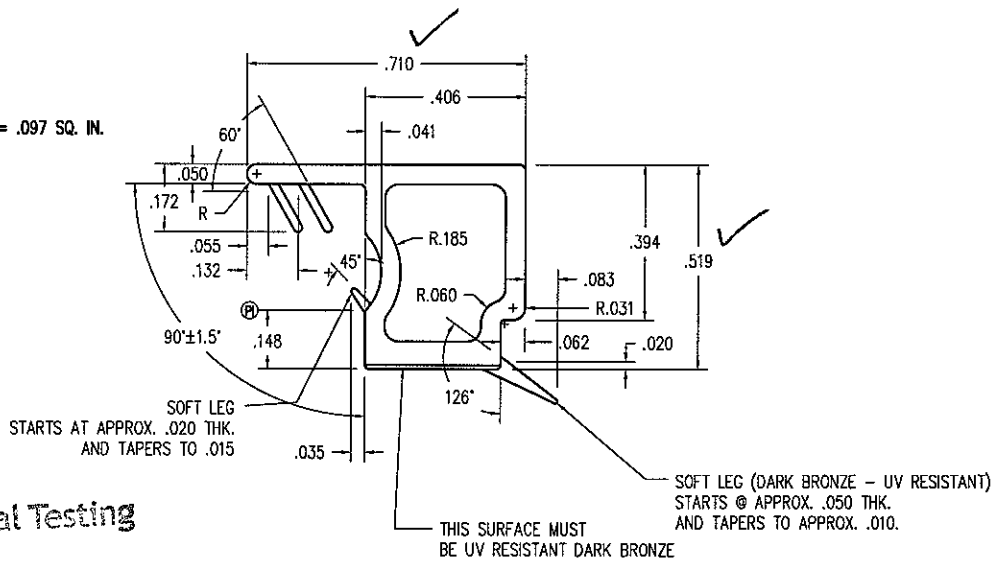
TRANSOMS:

L = AFW - 1.500.
 L = AFH - 2.625.

4. RIGID AREA (MINUS CAPSTOCK) = .097 SQ. IN.

5. TYPICAL WALL = .050 THK.

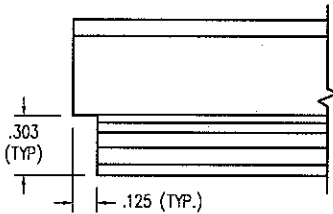
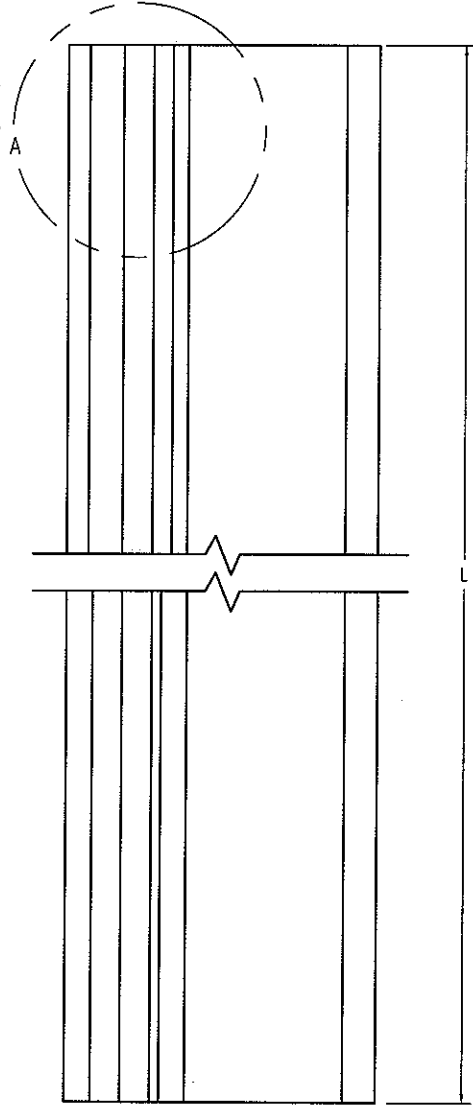
6. SOFT DUROMETER LEGS HERE.



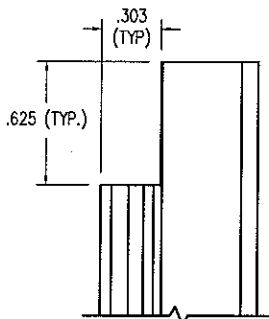
Architectural Testing

Test sample complies with these details.
 Deviations are none.

Report# 68740
 Date 11/9/06 Tech JPK



DETAIL "A"
 HORIZONTAL PART
 POST DOOR ONLY



DETAIL "A"
 VERTICAL PART
 POST DOOR ONLY

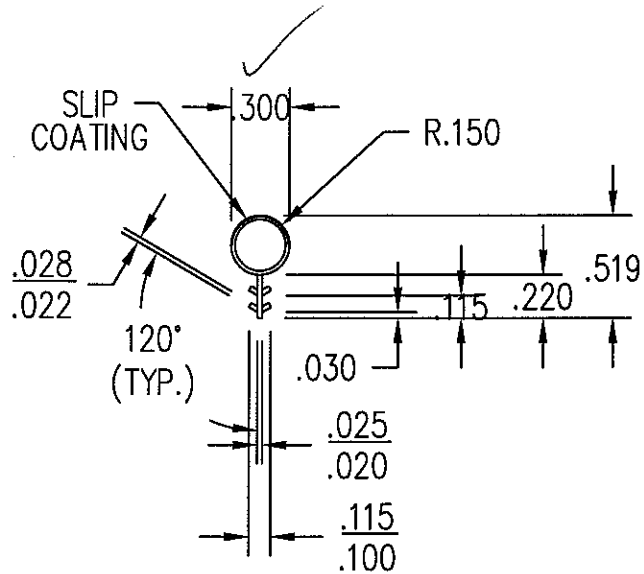
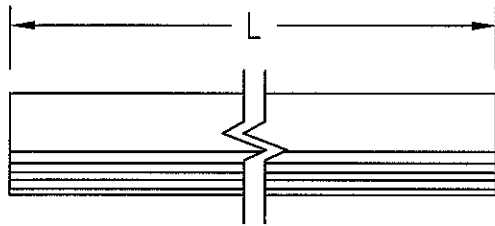
TOLERANCES (UNLESS NOTED)	
.000 - .125	± 0.010
.125 - .500	± 0.015
.500 - 2.00	± 0.020
2.00 - 4.00	± 0.030
4.00 - 5.00	± 0.040
WALLS	± 0.005
ANGLES	$\pm 3'$

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TITLE: CDFI - SIDELITE SPACER SHIM
 FINISH: GRAY BASE DARK BRONZE CAP
 MATL: CPVC (DUAL DUROMETER)

01	CHG'D FORMULAS	JH	0794A	10/11/05	DCN: 0794	DRWG: A616
NO	DESCRIPTION	DFT	DOC	DATE	DATE: 7/17/2003	C 01 OF 01

- NOTE: 1. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS SHOWN ARE IN INCHES AND ALL TOLERANCES ARE TO BE: DEC. ± 0.005 ; FRAC. $\pm 1/64$; ANGLES $\pm 1/2^\circ$.
2. .023/.017 TYP. WALL FLEX. .036/.030 TYP. WALL RIGID.
3. CLAD INSWING, WOOD INSWING, SINGLE PANEL: L = FRAME WIDTH - 1.812.



CLAD INSWING, ACTIVE PANEL	
FRAME WIDTH	L
24 1/2	22 11/16
30 1/2	28 11/16
32 1/2	30 11/16
36 1/2	34 11/16
48 1/16	22 11/16
60 1/16	28 11/16
64 1/16	30 11/16
72 1/16	34 11/16



Architectural Testing

Test sample complies with these details:
Deviations are noted.

Report# 68740
Date 11/9/06 Tech gpk

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TITLE: APTUS BULB WEATHERSTRIP

FINISH:

MATL: SLIPCOATED DUAL DUROMETER
PROPYLENO/ETHYLONE COPOLYMER

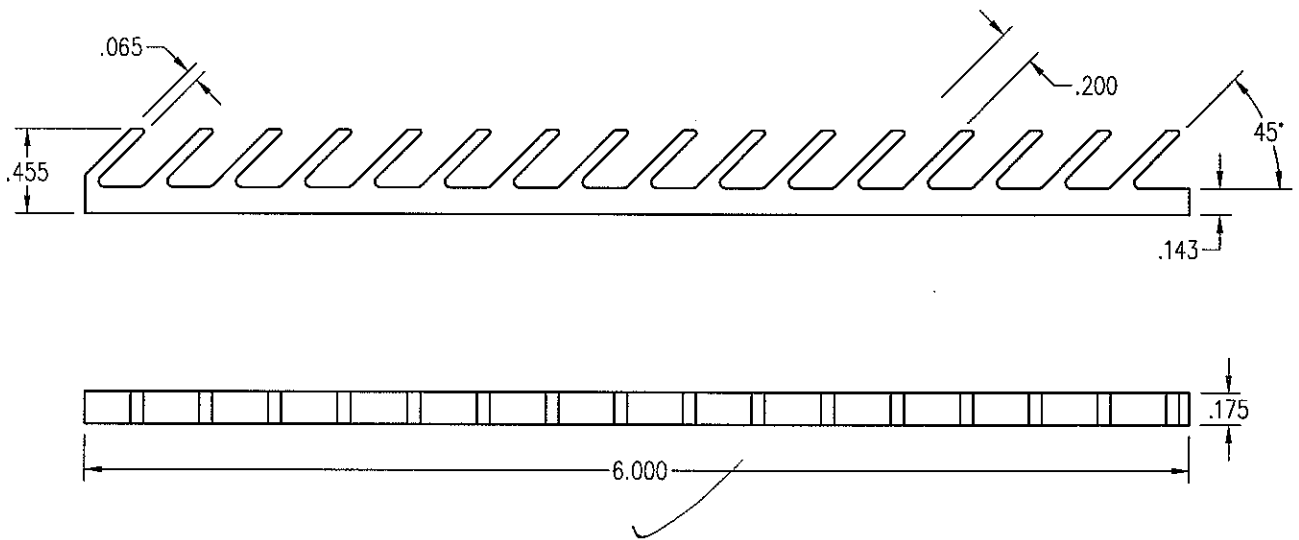
DFT: CRC SCALE: 1=1

DCN: 0736 DRWG: A661

DATE: 7/15/2004 A 01 OF 01

NO	DESCRIPTION	DFT	DOC	DATE

Note:1 UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE SHOWN ARE IIN INCHES AND ALL TOLERANCES ARE TO BE: DEC.+/- .005, FRACTION +/- 1/64, ANGLES +/- 1/2.



Test sample complies with these details.
 Deviations are noted.

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NO	Description of Change	Drafter	DCN#	Date
Title: PANEL WEDGE	Finish: BLACK	Material: ST NYLON		
Scale: 1"=1"	Date: 5/9/2005	THIS DRAWING AND ITS CONTENTS ARE THE PROPERTY OF EAGLE WINDOW & DOOR. NO USE OR REPRODUCTION OF THE CONTENTS OF THIS DOCUMENT IS PERMITTED WITHOUT THE EXPRESS WRITTEN PERMISSION OF EAGLE WINDOW & DOOR.		REVISION: 0
Drafter: aweldin	DCN# 0736			A699 01 of 01