

**AAMA/WDMA/CSA 101/I.S.2/A440-08  
TEST REPORT**

**Rendered to:**

**EAGLE WINDOWS & DOOR, INC**

**PRODUCT TYPE: Ascent Series Clad Out-Swing Sidelite (SP1R1 Raised Panel)  
SERIES/MODEL: Aluminum Clad Wood Sidelite with Raised Panel**

<b>Title</b>	<b>Summary of Results</b>
Primary Product Designator	LC-PG80-SLT 864 x 2438 (34 x 96)
Design Pressure	$\pm 3840$ Pa ( $\pm 80.0$ psf)
Air Infiltration	$<0.05$ L/s/m <sup>2</sup> ( $<0.01$ cfm/ft <sup>2</sup> )
Water Penetration Resistance Test Pressure	580 Pa (12.0 psf)
Uniform Load Structural Test Pressure	$5760 \pm$ Pa ( $\pm 120.0$ psf)
Forced Entry Resistance	Grade 40

**Test Completion Date:** 11/10/06

Reference must be made to Report No. 68743.01-201-44, dated 12/02/08 for complete test specimen description and data.

**AAMA/WDMA/CSA 101/I.S.2/A440-08 TEST REPORT**

Rendered to:

EAGLE WINDOW & DOOR, INC.  
2045 Kerper Boulevard, P.O. Box 1072  
Dubuque, Iowa 52004-1072

Report No.: 68743.01-201-44  
Test Dates: 11/10/06  
Original Report Date: 11/22/06  
Revised Report Date: 12/02/08  
Expiration Date: 11/10/10

**Project Summary:** Architectural Testing, Inc. was contracted by Eagle Window & Door to perform testing on an Ascent Series Clad Out-Swing Sidelite (SP1R1 Raised Panel), Aluminum Clad Wood Sidelite with Raised Panel. The sample tested successfully met the performance requirements for a LC-PG80-SLT 864 x 2438 (34 x 96) rating. Test specimen description and results are reported herein.

**Test Specification:** The test specimen was evaluated in accordance with AAMA/WDMA/CSA 101/I.S.2/A440-08, *NAFS - North American Fenestration Standard/Specification for Windows, Doors, and Skylights*.

**Test Specimen Description:**

**Series/Model:** Ascent Series Clad Out-Swing Sidelite (SP1R1 Raised Panel)

**Product Type:** Aluminum Clad Wood Sidelite with Raised Panel

**Overall Size:** 864 mm (34") wide by 2438 mm (96") high

**Panel Size:** 832 mm (32-3/4") wide by 2367 mm (93-3/16") high

**Overall Area:** 2.1 m<sup>2</sup> (23.0 ft<sup>2</sup>)

**Finish:** Interior is natural wood, exterior cladding is painted.

**Frame Construction:** The frame was comprised of aluminum extrusions slip fit over wood side and head jambs. At the head, the aluminum frame joints were mitered, sealed with silicone and secured by a corner key. The wood jambs were sealed with silicone and fastened with three #8 by 34 mm (1-3/4") screws per corner. The sill was comprised of an aluminum extrusion slip-fit over a polyethylene/wood fiber composite material with an oak threshold. The sill was butted to the side jamb, sealed with silicone and fastened with two #8 by 32 mm (1-1/4") and one #8 by 44 mm (1-3/4") screws per corner.

**Test Specimen Description:** (Continued)

**Panel Construction:** The panel members were composed of laminated veneer lumber (LVL) with a veneer wrap. The corner construction consisted of square cut, glued and doweled construction and secured with one 64 mm (2-1/2") brad nail. The mid rail is similarly constructed with glued wooden dowels and secured with one 64 mm (2-1/2") brad nail. The extruded aluminum cladding was square cut, silicone sealed and press-fit to the wood panel members. The panel was secured to the frame with rigid PVC dual-durometer continuous spacer bracket that was secured to the frame with 19 mm (3/4") screws spaced 76 mm to 152 mm (3" to 6") from corners and 356 mm to 406 mm (14" to 16") on center. The panel was set in a bed of perimeter sealant and secured through the spacer bracket with #8 by 25 mm (1") screws spaced to 76 mm to 152 mm (3" to 6") from corners and 356 mm to 406 mm (14" to 16") on center. The bottom rail was secured with metal L-brackets secured to the panel and frame with #8 by 19 mm (3/4") screws spaced 76 mm (3") from each corner and 305 mm (12") on center.

**Glazing and Insert Details:** The glazing utilized two nominal 3 mm (1/8") thick tempered sheets separated by a 13 mm (1/2") metal spacer system. The raised panel consisted of wood with an exterior aluminum cladding that was secured with butyl glazing tape. The glass and insert were set from the interior against a 13 mm (1/2") by 2 mm (1/16") thick butyl glazing tape and a back-bedding of silicone. Interior wood stops with a 16 mm (5/8") by 2 mm (1/16") thick single sided foam tape were utilized on the interior and secured with a 32 mm (1-1/4") 18 gauge brad nail 51 mm (2") from the corners and spaced 152 mm to 203 mm (6" to 8") on center.

**Weatherstripping:**

<u>Description</u>	<u>Quantity</u>	<u>Location</u>
6 mm (1/4") diameter hollow bulb	1 Row	Top rail of panel

**Installation:** The unit was installed within a nominal wood test buck and was attached to the buck with the nailing fin and with 51 mm (2") roof nails spaced 152 mm (6") from each corner and spaced 152 mm (6") on center. The unit was additionally installed with #8 by 76 mm (3") screws through the frame spaced 152 mm (6") from each corner and 305 mm (12") on center. The sill was set in a bed of silicone sealant. The unit was sealed to the buck with silicone sealant.

**Test Results:** The temperature during testing was 21°C (70°F). The results are tabulated as follows:

<u>Paragraph</u>	<u>Title of Test - Test Method</u>	<u>Results</u>	<u>Allowed</u>
5.3.2.1	Air Leakage Resistance per ASTM E 283		
	75 Pa (1.6 psf)	0.05 L/s/m <sup>2</sup> (<0.01 cfm/ft <sup>2</sup> )	1.5 L/s/m <sup>2</sup> (0.3 cfm/ft <sup>2</sup> max.)
	300 Pa (6.2 psf)	0.05 L/s/m <sup>2</sup> (<0.01 cfm/ft <sup>2</sup> )	

**Note #1:** The tested specimen meets (or exceeds) the performance levels specified in AAMA/WDMA/CSA 101/I.S.2/A440-08 for air leakage resistance.

5.3.3.2	Water Penetration Resistance per ASTM E 547		See Note #2
5.3.4.2	Uniform Load Deflection per ASTM E 330		See Note #2
5.3.4.3	Uniform Load Structural per ASTM E 330		See Note #2

**Note #2:** The client opted to start at a pressure higher than the minimum required. Those results are listed under "Optional Performance".

5.3.5	Forced Entry Resistance per ASTM F 588		
	Type: D	Grade: 40	
	Lock Hardware Manipulation Test	No entry	No entry
	Sash/Panel Manipulation Test	No entry	No entry

#### Optional Performance

4.3.2.1	Water Penetration Resistance per ASTM E 547		
	580 Pa (12.0 psf)	No leakage	No leakage
4.3.2.1	Uniform Load Deflection per ASTM E 330 (Deflections were taken on the panel bottom rail) (Loads were held for 60 seconds)		
	3840 Pa (80.0 psf) (positive)	<0.3 mm (<0.01")	See Note #3
	3840 Pa (80.0 psf) (negative)	0.3 mm (0.01")	See Note #3

**Note #3:** The deflections reported are not limited by AAMA/WDMA/CSA 101/I.S.2/A440-08 for this product designation. The deflection data is recorded in this report for special code compliance and information only.

**Test Results:** (Continued)

<u>Paragraph</u>	<u>Title of Test - Test Method</u>	<u>Results</u>	<u>Allowed</u>
<u>Optional Performance:</u> (Continued)			
4.3.2.1	Uniform Load Structural per ASTM E 330 (Permanent sets were taken on the panel bottom rail) (Loads were held for 10 seconds)		
	5760 Pa (120.0 psf) (positive)	0.3 mm (0.01")	3.1 mm (0.12") max.
	5760 Pa (120.0 psf) (negative)	<0.3 mm (<0.01")	3.1 mm (0.12") max.

Tape and film were used to seal against air leakage during structural testing. In our opinion, the tape and film did not influence the results of the test.

**Drawing Reference:** The test specimen drawings have been reviewed by Architectural Testing and are representative of the test specimen reported herein.

**List of Official Observers:**

<u>Name</u>	<u>Company</u>
Anthony D. Gavin	Architectural Testing, Inc.
Eric J. Schoenthaler	Architectural Testing, Inc.

Detailed drawings, data sheets, representative samples of test specimens, a copy of this report, or other pertinent project documentation will be retained by Architectural Testing, Inc. for a period of four years from the original test date. At the end of this retention period, such materials shall be discarded without notice and the service life of this report will expire.

Results obtained are tested values and were secured by using the designated test methods. No conclusions of any kind regarding the adequacy or inadequacy of the glass in the test specimen can be made. This report does not constitute certification of this product nor an opinion or endorsement by this laboratory. It is the exclusive property of the client so named herein and relates only to the specimens tested. This report may not be reproduced, except in full, without the written approval of Architectural Testing, Inc.

For ARCHITECTURAL TESTING, INC.

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Eric J. Schoenthaler  
Project Manager

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Daniel A. Johnson  
Director - Regional Operations

EJS/mb

Attachments (pages): This report is complete only when all attachments listed are included.

- Appendix A: Alteration Addendum (1)
- Appendix B: WDMA Submittal Forms (2)
- Appendix C: Drawings (19)

### Revision Log

<u>Rev. #</u>	<u>Date</u>	<u>Page(s)</u>	<u>Revision(s)</u>
0	11/22/06	N/A	Original report issue. Report and drawings forwarded to AMS for Hallmark Certification.
1	01/25/07	Cover, 1 and 3	Corrected Product Type and Added Forced Entry Resistance Data. Report and drawings forwarded to AMS for Hallmark Certification.
2	12/02/08	All	Test report results conducted prior to 2008 standard being published; report is as compared to 2008 standard. Report and drawings forwarded to AMS for Hallmark Certification.

**Appendix A:**  
**Alteration Addendum**

*Note: No alterations were required.*

**Appendix B**  
**WDMA Submittal Forms**



# WDMA HALLMARK CERTIFICATION PROGRAM REPORT SUBMISSION FORM

THIS FORM IS TO BE COMPLETED BY THE MANUFACTURER AND SUBMITTED TO AMS PRIOR TO OR ALONG WITH SUBMISSION OF EACH NEW OR REVISED TEST REPORT FOR CERTIFICATION TO THE HALLMARK PROGRAM. ANY QUESTIONS PLEASE CONTACT AMS AT 315-646-2234 OR [staff@amscert.com](mailto:staff@amscert.com).

Manufacturer: Eagle Window and Door, Inc.

Contact: Todd Bergstrom

Plant Location(s):  
(list all plants where product is made)  
2045 Kerper Blvd. Dubuque, IA 52004-1072

Phone: 563-556-2270

Test Report #: 68743.01-201-44-R2

Email: tbergstrom@eaglewindow.com

Product Relationship:

Extension of currently certified product?  yes  no  n/a      Recertification  New  (check one)

If yes, what CCL # ? 099-H-672.00

Difference from Certified Product: Report re-written to A440.08 standard.

Is this a Gateway Test ?  yes  no  n/a

Does this report require a Gateway Report # ?  yes  no  n/a      Report #: \_\_\_\_\_

Impact Report:

If this is not an impact report check here:

AWS Report # \_\_\_\_\_

Test Plan # ?  yes  no  n/a \_\_\_\_\_

Installation Instructions submitted ?  yes  no  n/a

Certification to Florida:

If this will not be submitted to Florida check here:

AMS to Input to Database  yes  no  n/a

Manufacturer to input  yes  no  n/a



# WDMA HALLMARK CERTIFICATION PROGRAM REPORT SUBMISSION FORM

Product Name: Ascent Series Clad Outswing Sidelight (SP1R1 Panel)  
(as to be listed on CCL)

Product Type: Sidelight

Additional Manufacturer ID #: \_\_\_\_\_

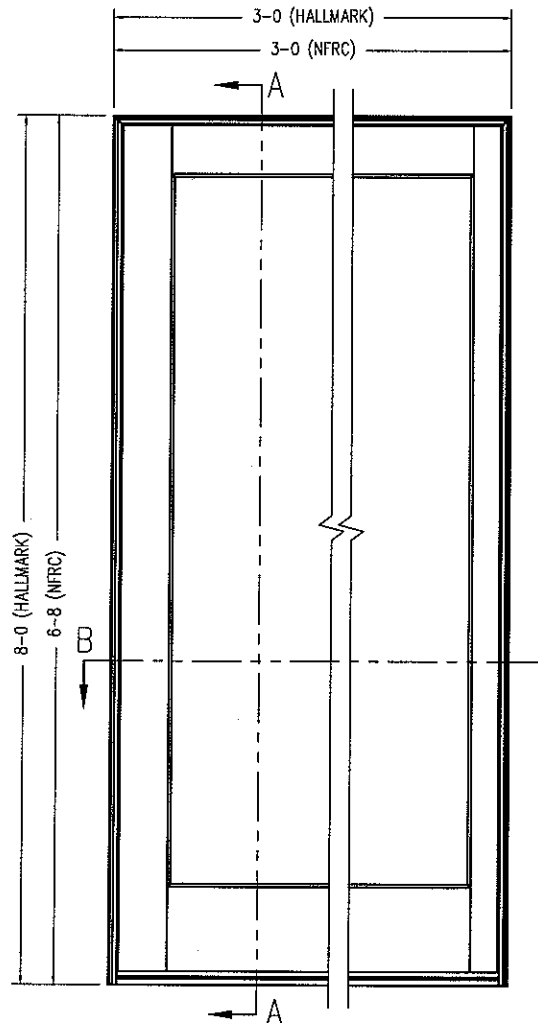
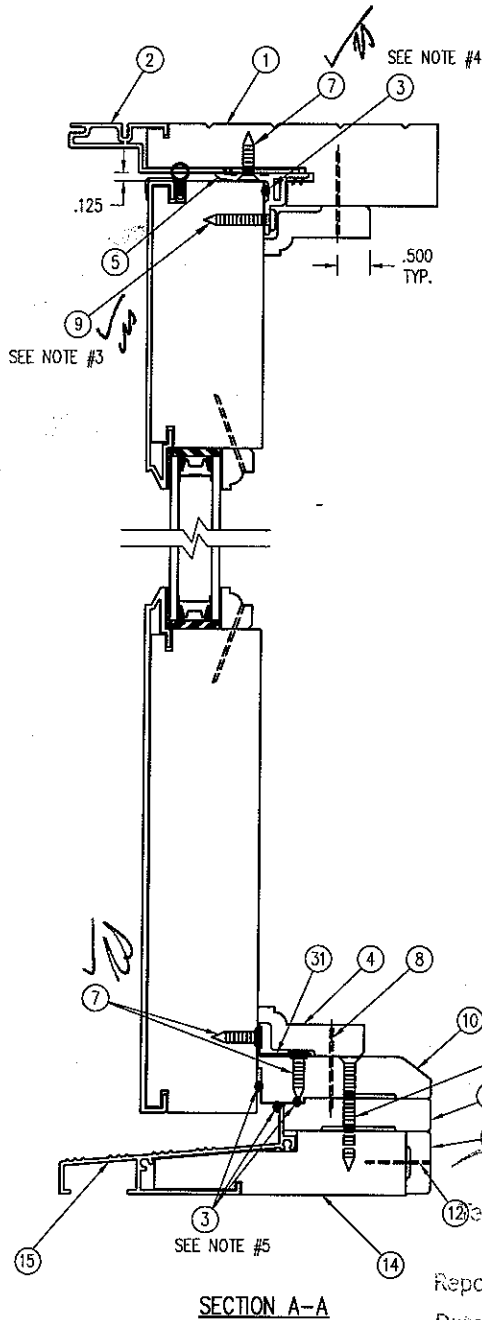
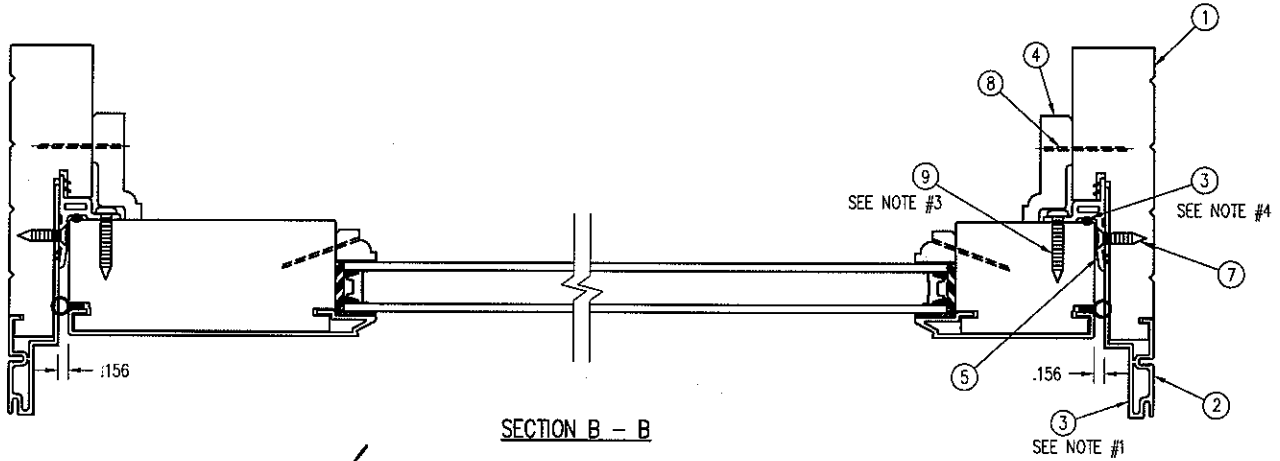
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<u>Hallmark CCL</u>	<u>Standard</u>	<u>Rating</u>
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<input type="checkbox"/>	101/I.S.2/NAFS-02	_____
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<input type="checkbox"/>	ASTM E 1996 99 / E1886-97	_____
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<input type="checkbox"/>	TAS 202-94	_____
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<input type="checkbox"/>	Other:	_____

## **Appendix C**

### **Drawings**

- NOTE: 1. SEAL MARGIN AT SILL WITH 1/8" DIA. BEAD OF SILICONE SEALANT.  
 2. 1/8" BEAD OF SILICONE TO SEAL JOINT BETWEEN JAMB AND SILL.  
 3. SCREWS SPACED 1 1/2" FROM EACH END AND 14-16" ON CENTER THEREAFTER.  
 4. APPLY 3/16" BEAD OF SILICONE TO ENTIRE LENGTH OF "SIDELITE/TRANSOM SHIM."  
 5. SEAL MARGIN AT SILL WITH 1/8" DIA BEAD OF SILICONE SEALANT.



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EXTERIOR VIEW  
ELEVATION SHOWN

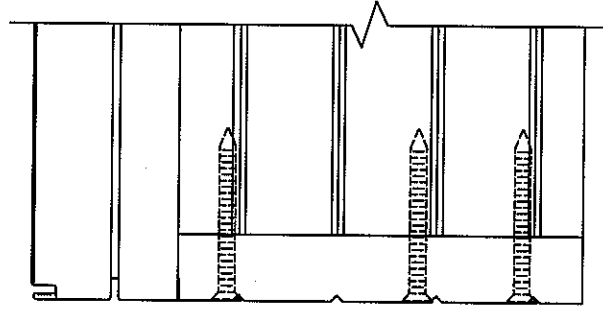
w/ 4 11/16" & 2 3/4" STILES

Test sample complies with these details.  
 Deviations are noted.  
 Report# 68743  
 Date 11-16-06 Tech JEB

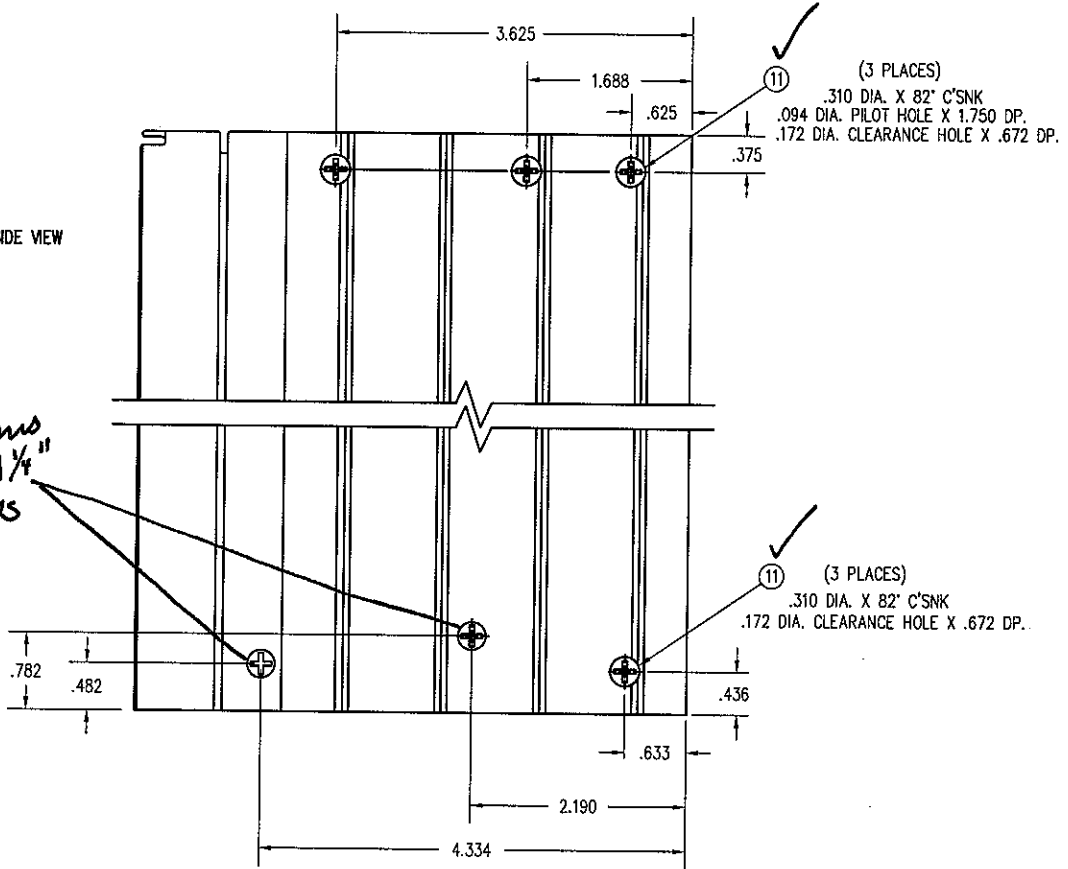
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TITLE:	CHDFO - SIDELITE UNIT ASSEMBLY
FINISH:	
MATL:	
DFT:	TWN SCALE: 1=3
DCN:	0836 DRWG: 0464
DATE:	6/07/05 C 01 OF 07

NO	DESCRIPTION	DFT	DOC	DATE

TOP VIEW

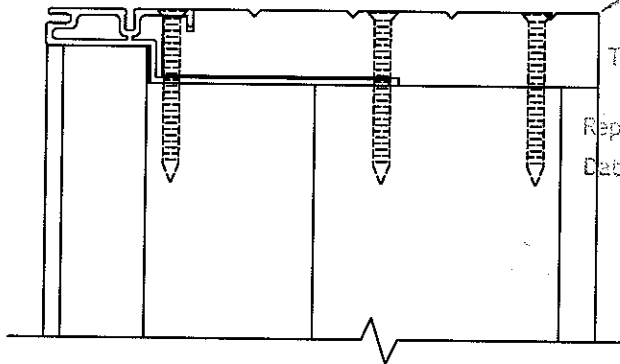


SIDE VIEW



*These screws  
were #7 x 1/4"  
screws*

BOTTOM VIEW



Architectural Testing

Test sample complies with these details.  
Deviations are noted.

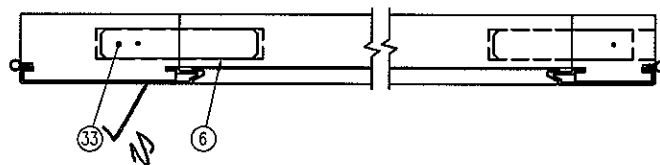
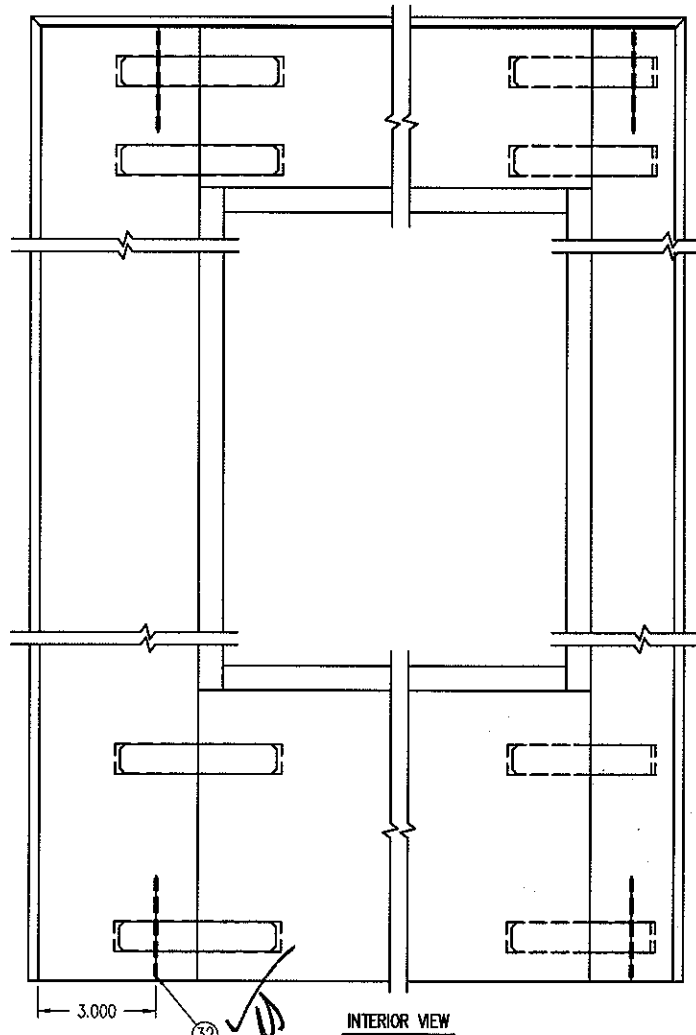
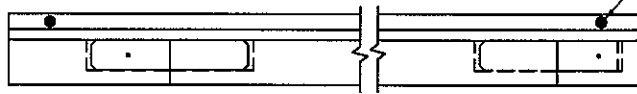
Report# 68743

Date 11-16-06 Tech JEB


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TITLE: CHDO - SIDELITE UNIT ASSEMBLY	
FINISH:	
MAIL:	
DFT: TWN	SCALE: 1=2
DCN: 0836	DRWG: 0484
DATE: 6/07/05	C 03

NO	DESCRIPTION	DFT	DOC	DATE
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NOTE: 1. APPLY A THIN COAT OF GLUE TO ENTIRE SURFACE OF STILE HOLE AND DOWEL PRIOR TO ASSEMBLING PANEL.



SHOWN WITH BOTH 4 11/16" & 2 3/4" STILES

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Test sample complies with these details.  
Deviations are noted.

Report# 68743


Date 11-16-06

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TITLE:	CHDVO - SIDELITE PANEL ASSEMBLY
FINISH:	
MATL:	
DFT:	TWN
DCN:	0836
SCALE:	1=5
DRWG:	0464
DATE:	6/08/05
	C 05

NO	DESCRIPTION	DFT	DOC	DATE

NO.	DWG. NO.	PART DESCRIPTION	QUANTITY	MATERIAL	SUPPLIER
1	206X	JAMB	3	WOOD (FJ)	EAGLE WINDOW & DOOR
2	A04B	JAMB CLADDING	3	ALUMINUM	BONNELL
3	A030	SILICONE SEALANT	AS REQUIRED	SILICONE	DOW CORNING
4	20EJ	SIDELITE / TRANSOM PANEL STOP	4	WOOD	EAGLE WINDOW & DOOR
5	A692	SIDELITE / TRANSOM SHIM	3	PVC	CLIM-A-TECH
6	A01D	WOOD ADHESIVE	AS REQUIRED	COPOLYMER	NATIONAL STARCH
7	A693	#8 X 3/4" FHWS TEKS POINT S.S.	AS REQUIRED	STAINLESS STEEL	ABILITY FASTENERS
8	A40F	1 1/4" 18GA HARD STL BRAD	AS REQUIRED	STEEL	ABILITY FASTENERS
9	A54M	#8 X 1" PPH SMS TEKS POINT S.S.	AS REQUIRED	STAINLESS STEEL	ABILITY FASTENERS
10	21H4	OUTSWING SIDLITE SILL STOP	1	WOOD	EAGLE WINDOW & DOOR
11	A02E	#8 x 1 3/4" FHWS Z & Y	AS REQUIRED	STEEL	ABILITY FASTENERS
12	A40E	1" 18GA HARD STL BRAD	AS REQUIRED	STEEL	ABILITY FASTENERS
13	A61P	5 5/16" MID-RAIL CLADDING INTERLOCK FIT	1 OR 2	ALUMINUM	BONNELL
14	A476	COMPOSITE O/S SUB-SILL	1	WOOD/PLASTIC	ITC
15	A477	O/S FD SILL	1	ALUMINUM	BONNELL
16	A129	CORNER KEY O/S FD	2	ZINC	DECO PRODUCTS CO.
17					
18	20D5	2 3/4" STILE	2	WOOE	PAC. WOOD LAMINATES
	20D6	4 11/16" STILE	1 OR 3	WOOD	PAC. WOOD LAMINATES
19	A61N	2 3/4" STILE METAL	2	ALUMINUM	BONNELL
	A613	4 11/16" STILE METAL	1 OR 3	ALUMINUM	BONNELL
20	220J	COLONIAL GLAZING STOP	4	WOOD	EAGLE WINDOW & DOOR
21	A699	PANEL WEDGE	4	NYLON	LAKE COUNTRY SALES
22	A283	ARLOC BULB WEATHERSTIP	3	PPR	INTEK
23	A01A	SEALANT BUTYL TAPE	AS REQUIRED	BUTYL RUBBER	PTI INC.
24	A08K	GLAZING SHIM	AS REQUIRED	NEOPRENE RUBBER	CLIM-A-TECH
25	A67M	.031 x .625 FOAM TAPE (GLASS STOP TAPE)	4	POLYETHYLENE	ADHESIVE RESEARCH
26	A00E	GLASS SETTING BLOCK, NEOPRENE	AS REQUIRED	NEOPRENE RUBBER	CLIM-A-TECH
27	A00T	#7 X 7/8" FHWS S.S.	6	STAINLESS STEEL	DECO PRODUCTS CO.
28	A49X	PANEL CAP	1	ALUMINUM	BONNELL
29	20DJ	8" BOTTOM RAIL	1	WOOD	PAC. WOOD LAMINATES
30	A64K	8" BOTTOM RAIL COVER	1	ALUMINUM	BONNELL
31	A27B	ANCHOR CLIP	AS REQUIRED	GALVANIZED STEEL	EAGLE WINDOW & DOOR
32	A43D	2 1/2" BRAD .077 DIA	4	GALVANIZED STEEL	ABILITY FASTENERS
33	20A4	WOOD DOWEL	8	WHITE BIRCH	EXCEL DOWEL
34	21HC	OAK OUTSWING SILL TRIM LF	1	WOOD	EAGLE WINDOW & DOOR
35	21HE	OAK CAP FOR O/S SILL LF	1	WOOD	EAGLE WINDOW & DOOR
36	A019	3/4" INSULATED GLASS	1	GLASS	CARDINAL IG
	A32Y	SINGLE PANE GLASS (MONOLITHIC)	1	GLASS	CARDINAL IG
37	20E2	RAISED PANEL INSERT	2 OR 4	WOOD	SIEMEN WOODWORKS
38	A64L	RAISED PANEL CLADDING	1 OR 2	ALUMINUM	DIE MAKERS
39					
40					
41					
42	H-40	5/8" BETWEEN GLASS MUNTIN	AS REQUIRED	ALUMINUM	ALLMETAL
43	P/PD	1" CONTOUR MUNTIN	AS REQUIRED	ALUMINUM	ALLMETAL
44	220H	1 1/2" INTERIOR COLONIAL MDL BAR	AS REQUIRED	WOOD	EAGLE WINDOW & DOOR
45	H-40	SPACER CHANNEL	AS REQUIRED	ALUMINUM	ALLMETAL
46	A507	1 1/2" EXTERIOR MDL BAR	AS REQUIRED	ALUMINUM	BONNELL
47	A67X	1 1/2" MDL ADHESIVE TAPE (EXTERIOR TAPE)	AS REQUIRED	POLYETHYLENE	ADHESIVE RESEARCH
48	A67L	1 1/2" MDL ADHESIVE TAPE (INTERIOR TAPE)	AS REQUIRED	POLYETHYLENE	ADHESIVE RESEARCH
49	220H	1 1/8" INTERIOR COLONIAL MDL BAR	AS REQUIRED	WOOD	EAGLE WINDOW & DOOR
50	H-40	SPACER CHANNEL	AS REQUIRED	ALUMINUM	ALLMETAL
51	A507	1 1/8" EXTERIOR MDL BAR	AS REQUIRED	ALUMINUM	BONNELL
52	A67W	1 1/8" MDL ADHESIVE TAPE (EXTERIOR TAPE)	AS REQUIRED	POLYETHYLENE	ADHESIVE RESEARCH
53	A67R	1 1/8" MDL ADHESIVE TAPE (INTERIOR TAPE)	AS REQUIRED	POLYETHYLENE	ADHESIVE RESEARCH
54	220H	7/8" INTERIOR COLONIAL MDL BAR	AS REQUIRED	WOOD	EAGLE WINDOW & DOOR
55	H-40	SPACER CHANNEL	AS REQUIRED	ALUMINUM	ALLMETAL
56	A507	7/8" EXTERIOR MDL BAR	AS REQUIRED	ALUMINUM	BONNELL
57	A67T	7/8" MDL ADHESIVE TAPE (EXTERIOR TAPE)	AS REQUIRED	POLYETHYLENE	ADHESIVE RESEARCH
58	A67N	7/8" MDL ADHESIVE TAPE (INTERIOR TAPE)	AS REQUIRED	POLYETHYLENE	ADHESIVE RESEARCH
59	N/A	ADHESIVE TAPE	AS REQUIRED	POLYETHYLENE	CARDINAL IG


**Architectural Testing**

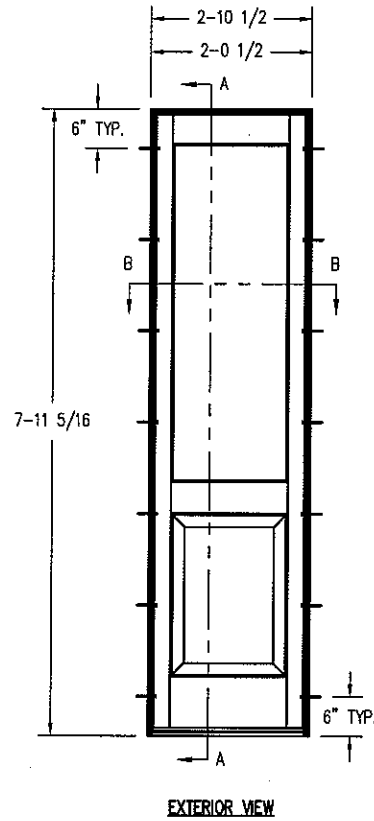
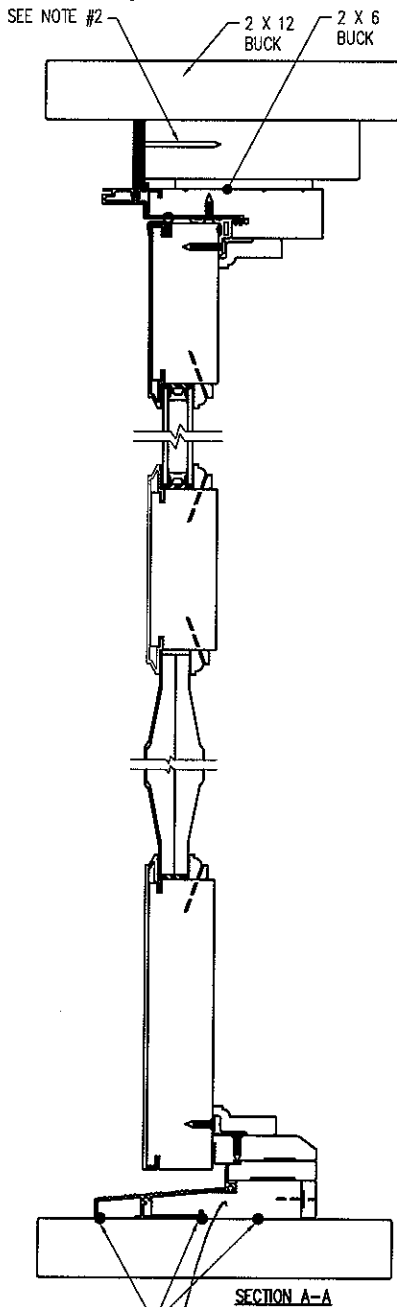
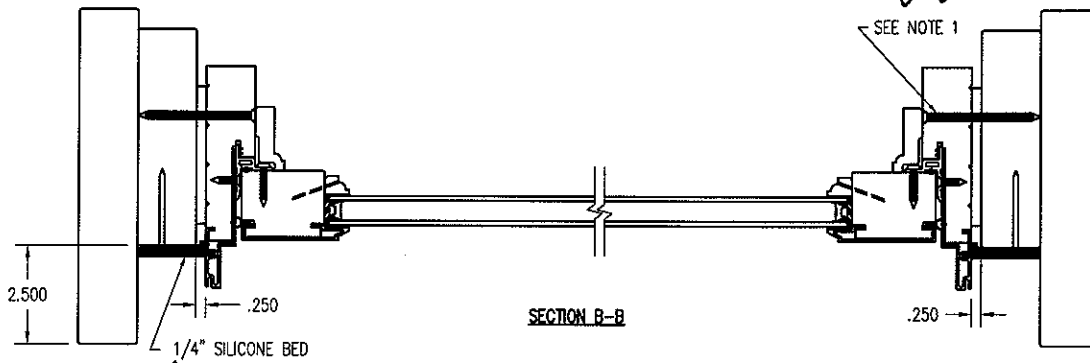
This sample complies with these details.  
 Exceptions are noted.

Report# 68743  
 Date 11-16-06 Tech JEB

TITLE: O/S FR DOOR SDLT UNIT ASSEMBLY	
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MATL:	
DFT: TWN	SCALE: 1=1
DCN: 0836	DRWG: 0464
DATE: 6/9/05	C 07

NO	DESCRIPTION	DFT	DOC	DATE
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NOTE: 1. (14) #8 X 3 SCREWS INTO BUCK THRU SIDE JAMBS 6" FROM EACH END AND EQUALLY SPACED THEREAFTER.  
 2. CENTER NAIL FIN, PLACE NAIL IN FIRST HOLE AND THEN EVERY OTHER THERE AFTER. (39) 2" ROOFING NAILS THROUGH NAIL FIN INTO BUCK.



Architectural Testing

Test sample complies with these details.  
 Deviations are noted.

Report# 68743

Date 11-16-06

Tech JEB

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TITLE: CLAD O/S SOLT INSTALL. DETAIL  
 W/ RAISED PANEL & MID-RAIL

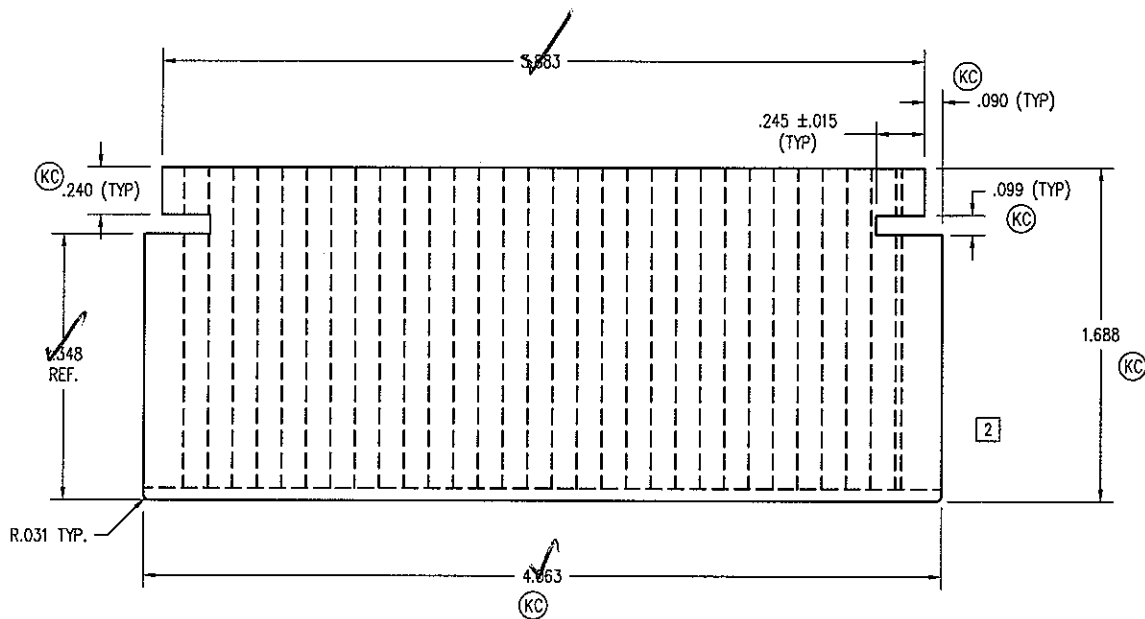
FINISH:

MATERIAL:

DFT: TWN	SCALE: 1=5
DCN: 0836	DRWG: 040A
DATE: 6/20/2005	C 08

NO	DESCRIPTION	DFT	DOC	DATE

- NOTE: 1. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS SHOWN ARE IN INCHES AND ALL TOLERANCES ARE TO BE: DEC.  $\pm 0.010$ ; FRAC.  $\pm 1/64$ ; ANGLES  $\pm 1/2^\circ$ .
2. NO TELEGRAPHING (VISIBILITY) OF CORE GLUE JOINTS THROUGH ANY EXPOSED VENEER SURFACE IS ALLOWED.
3. ACCEPTABLE MATERIAL FOR THIS PART WHEN USED IN STAIN GRADE FINAL PRODUCT (i.e.; UNFINISHED, CLEAR FINISHED, STAINED, OR STAINED AND CLEAR FINISHED) IS DEFINED ON DRAWING 20CG.
- ACCEPTABLE MATERIAL FOR THIS PART WHEN USED IN PAINT GRADE FINAL PRODUCT (i.e.; INTERIOR PRIMED OR INTERIOR PAINTED) INCLUDES ANY OF THE FOLLOWING:
- A. AS DEFINED ON DRAWING 20CG.
- B. EDGE GLUED, FINGER-JOINTED, OR EDGE GLUED AND FINGER JOINTED PINE (SUGAR AND/OR PONDEROSA). ALL GLUED JOINTS MUST BE ADHERED USING AN EXTERIOR GRADE TYPE I BOND ADHESIVE. BROWN AND BLUE STAIN PARTS ARE NOT PERMITTED. SINKER STOCK IS NOT PERMITTED. NO KNOTS OR PITCH POCKETS ARE ALLOWED ON EXPOSED SURFACES. LESS THAN OR EQUAL TO 10% OF MATERIAL IN UNEXPOSED AREA MAY HAVE SMALL (LESS THAN  $1/4"$  DIA.), SOLID, TIGHT KNOTS AND SMALL PITCH POCKETS (LESS THAN  $1/4"$  DIA. x  $1/2"$  LENGTH).



### Architectural Testing

Test sample complies with these details.  
Deviations are noted.

Report# 68743  
Date 11-16-06 Tech JEB



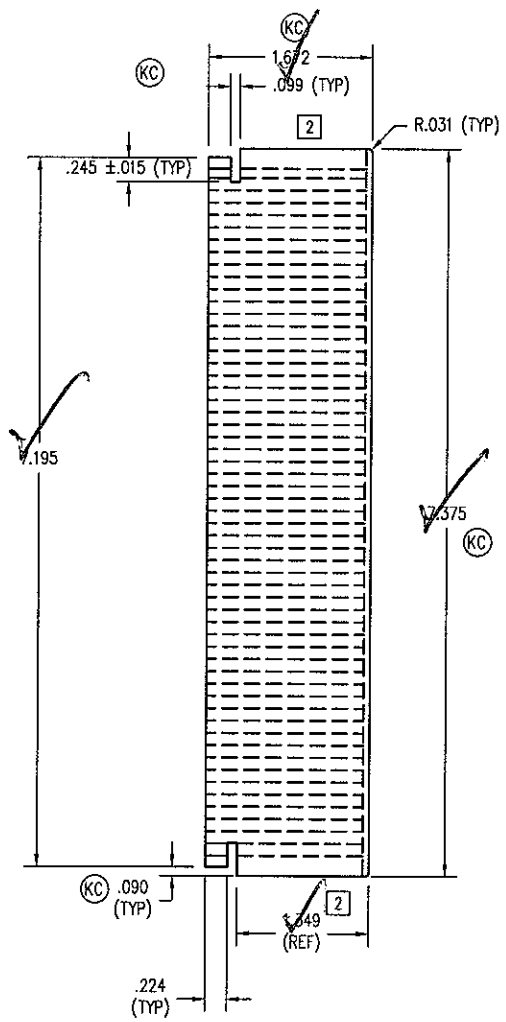
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EXPRESS WRITTEN PERMISSION OF EAGLE WINDOW & DOOR.

TITLE: 4 11/16" STILE / RAIL

FINISH: PRESERVATIVE (SEE #A02)  
ALSO (INT. A02F)  
SEE NOTE #3

NO	DESCRIPTION	DFT	DOC	DATE	DATE: 8/28/2003	C 01 OF 06
04	CHNG'D PROFILE	TWN	PRE	3/22/05	MATL:	
03	1.104 (TYP) READ .086	AWW	PRE	10/18/04		
02	REMY'D ANGLE FROM GLASS SHELF	AWW	PRE	10/3/04	DFT: TWN	SCALE: 1=1
01	CHNG'D TO MATCH 20A1	AWW	PRE	6/28/04	DCN: 0736	DRWG: 20D6

- NOTE: 1. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS SHOWN ARE IN INCHES AND ALL TOLERANCES ARE TO BE: DEC.  $\pm 0.10$ ; FRAC.  $\pm 1/64$ ; ANGLES  $\pm 1/2^\circ$ .
2. NO TELEGRAPHING (VISIBILITY) OF CORE GLUE JOINTS THROUGH ANY EXPOSED VENEER SURFACE IS ALLOWED.
3. ACCEPTABLE MATERIAL FOR THIS PART WHEN USED IN STAIN GRADE FINAL PRODUCT (i.e.; UNFINISHED, CLEAR FINISHED, STAINED, OR STAINED AND CLEAR FINISHED) IS DEFINED ON DRAWING 200R.
- ACCEPTABLE MATERIAL FOR THIS PART WHEN USED IN PAINT GRADE FINAL PRODUCT (i.e.; INTERIOR PRIMED OR INTERIOR PAINTED) INCLUDES ANY OF THE FOLLOWING:
- A. AS DEFINED ON DRAWING 200R.
  - B. EDGE GLUED, FINGER-JOINTED, OR EDGE GLUED AND FINGER JOINTED PINE (SUGAR AND/OR PONDEROSA). ALL GLUED JOINTS MUST BE ADHERED USING AN EXTERIOR GRADE TYPE I BOND ADHESIVE. BROWN AND BLUE STAIN PARTS ARE NOT PERMITTED. SINKER STOCK IS NOT PERMITTED. NO KNOTS OR PITCH POCKETS ARE ALLOWED ON EXPOSED SURFACES. LESS THAN OR EQUAL TO 10% OF MATERIAL IN UNEXPOSED AREA MAY HAVE SMALL (LESS THAN 1/4" DIA.), SOLID, TIGHT KNOTS AND SMALL PITCH POCKETS (LESS THAN 1/4" DIA. x 1/2" LENGTH).



 Architectural Testing

Test sample complies with these details.  
Deviations are noted.

Report# 68743

Date 11-16-00 Tech JEB

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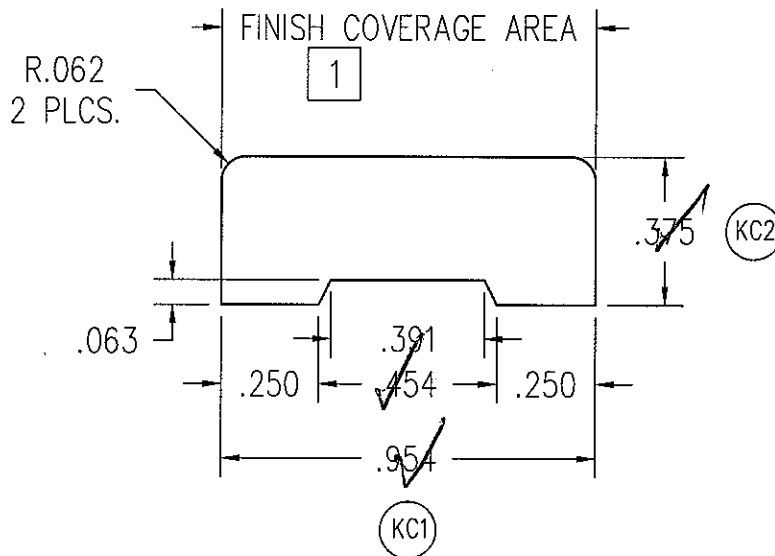
TITLE: 8" BOTTOM RAIL


FINISH: PRESERVATIVE (SEE A02J)  
ALSO (INT. A02F)

04	CHNG'D PROFILE	TWN	PRE	3/22/05	MATL:	SEE NOTE #3
03	.073 WAS .056	AWW	PRE	10/18/04		
02	.015 WAS .094, RMVD ANGLE	AWW	PRE	10/7/04	DFT:	TWN SCALE: 1=2
01	CHNG'D TO MATCH 2009	AWW	PRE	6/30/2004	DCN:	0736 DRWG: 20DJ
NOI	DESCRIPTION	DFT	DOC	DATE	DATE: 3/31/2004	C 01 OF 02



NOTE: 1. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS SHOWN ARE IN INCHES AND ALL TOLERANCES ARE TO BE: DEC.  $\pm 0.005$ ; FRAC.  $\pm 1/64$ ; ANGLES  $\pm 1/2^\circ$ .




**Architectural Testing**  
 Test every detail against these details.  
 Deviations are noted.  
 Report# 68743  
 Date 11-16-06    Tech JEB

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TITLE:            OUTSWING SILL TRIM

FINISH:            PRESERVATIVE

MATL:             OAK

DFT:              MJP            SCALE:    2=1

DCN:              0243            DRWG:    21HC

DATE: 1/2/1997            A            01 OF 02

01	ADDED FINISH COVERAGE AREA	JH	0911	09/15/04
NO	DESCRIPTION	DFT	DOC	DATE



NOTE: 1. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS SHOWN ARE IN INCHES AND ALL TOLERANCES ARE TO BE: DEC. ±.005; FRAC. ±1/64; ANGLES ±1/2°.

PRODUCT	GLASS	A
(PRE '96 & NG) CLAD CASEMENT & AWNING	5/8"	.469
(PRE '96 & NG) CLAD CASEMENT PICTURE	3/4"	.469
CLAD PIANO HINGE CASEMENT	5/8"	.469
CLAD PIANO HINGE CASEMENT (3056 & ABOVE)	3/4"	.469
CLAD RADIUS CASEMENT	5/8" & 3/4"	.469
(PRE '96 & NG) CLAD DOUBLE / SINGLE HUNG	5/8"	.469
(PRE '96 & NG) CLAD DOUBLE HUNG PICTURE	5/8"	.469
CLAD DOUBLE HUNG TRANSOM	5/8"	.469
CLAD DOUBLE HUNG REPLACEMENT SASH	5/8"	.469
ALL CLAD (NON-RADIUS) AUXILIARY (0-15 SQ. FT.)	3/4"	.469
ALL CLAD (NON-RADIUS) AUXILIARY (15+ SQ. FT.)	1"	.469
CLAD SLIDING WINDOW	5/8"	.469
CLAD INSWING / OUTSWING FRENCH DOOR	3/4"	.469
CLAD FRENCH DOOR TRANSOM	3/4"	.469
CLAD PATIO / FRENCH SLIDING DOOR	3/4"	.469
(PRE '98) WOOD CASEMENT & AWNING	3/4"	.680
(PRE '98) WOOD CASEMENT PICTURE	3/4"	.680
(NG) WOOD CASEMENT & AWNING	5/8"	.469
(NG) WOOD CASEMENT PICTURE	5/8" & 3/4"	.469
WOOD PIANO HINGE CASEMENT	5/8"	.469
WOOD PIANO HINGE CASEMENT (3056 & ABOVE)	3/4"	.469
(PRE '96 & NG) WOOD DOUBLE / SINGLE HUNG	5/8"	.469
(PRE '96 & NG) WOOD DOUBLE HUNG PICTURE	5/8"	.469
WOOD SLIDING WINDOW	5/8"	.469
WOOD DOUBLE HUNG TRANSOM	5/8"	.469
WOOD DOUBLE HUNG REPLACEMENT SASH	5/8"	.469
WOOD (NON-RADIUS) AUXILIARY (0-15 SQ. FT.)	3/4"	.469
WOOD (NON-RADIUS) AUXILIARY (15+ SQ. FT.)	1"	.469
WOOD INSWING / OUTSWING FRENCH DOOR	3/4"	.469
WOOD FRENCH DOOR TRANSOM	3/4"	.469
WOOD PATIO / FRENCH SLIDING DOOR	3/4"	.469
CLAD & WOOD PATIO/FR. SLIDING DOOR (BLIND GLASS)	1"	.406
ALL CLAD AND WOOD WINDOWS AND DOORS EXCEPT AUXILIARY UNITS WHICH ALWAYS USES	SINGLE GLAZED H. MSTR MONO	.680

PANEL STOPS	
PRODUCT	A
WOOD OUTSWING SIDELITE	.469
WOOD OUTSWING TRANSOM	.469
WOOD INSWING SIDELITE	.469
WOOD INSWING TRANSOM	.469

1 Architectural Testing

Test sample complies with these details. Deviations are noted.

Report# 68743

Date 11-16-06 Tech JEB

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TITLE: COLONIAL GLAZING STOP

FINISH:

MATL:

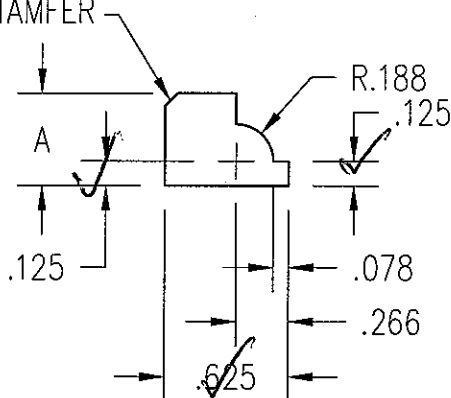
EAGLE STD WOOD OFFERINGS

DFT: JMH SCALE: 1=1

DCN: 0650 DRWG: 220J

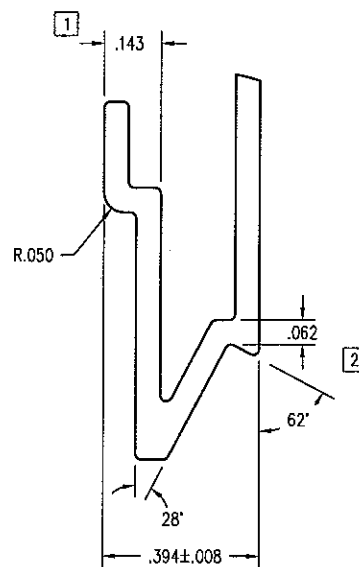
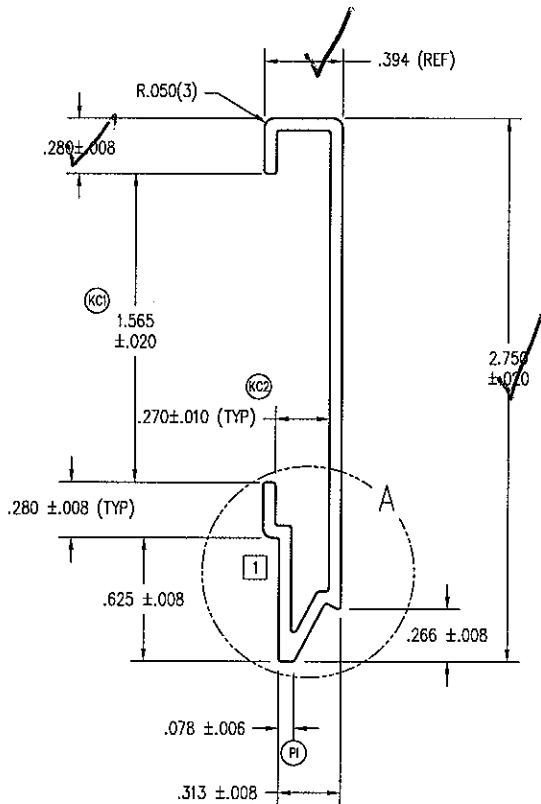
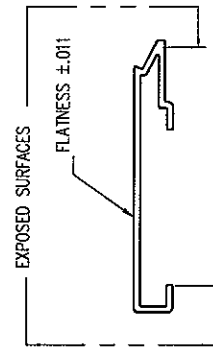
DATE: 5/29/2002 A 01 OF 03

.062 x .062 CHAMFER



03	ADDED SIZE FOR IMPACT GLAZING	TWN	0972	9/1/05		
02	CHG'D CLAD PANEL STOP "A" DIM	JH	0794	6/30/05	DFT:	JMH
01	ADDED KYLER BLIND SIZE	TWN	0910	4/19/05	DCN:	0650
NO	DESCRIPTION	DFT	DOC	DATE	DATE:	5/29/2002

- NOTE: 1. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS SHOWN ARE IN INCHES AND ALL TOLERANCES ARE TO BE: DEC.  $\pm 0.005$ ; FRAC.  $\pm 1/64$ ; ANGLES  $\pm 1/2^\circ$ .  
 2. WALL THICKNESS TO BE  $.062$  UNLESS OTHERWISE SPECIFIED.  
 3. ALL CORNERS TO BE  $.015$  UNLESS OTHERWISE SPECIFIED.  
 4. AREA =  $.270$  SQ. IN.



DETAIL A  
SCALE: 2 = 1



Test sample complies with these details.  
Deviations are noted.

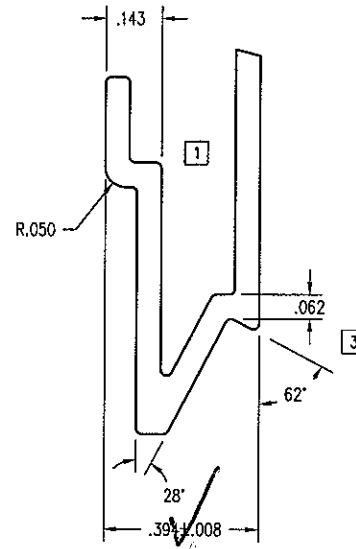
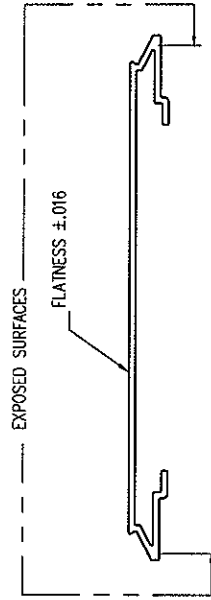
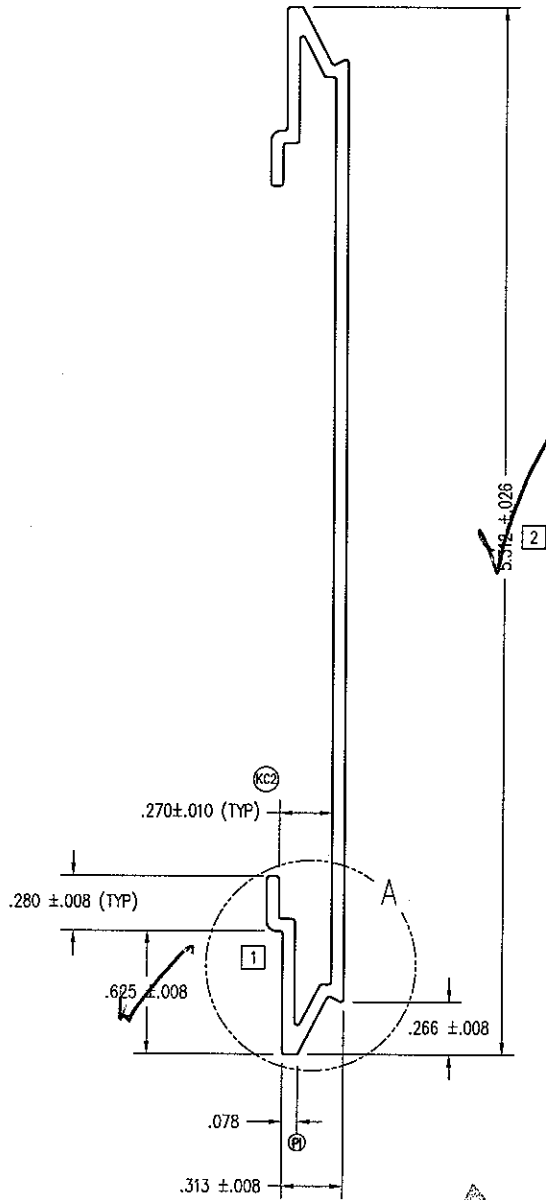
Report# 68743

Date 11-16-06 Tech JEB

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 TITLE: 2 3/4" PANEL CLADDING INTERLOCK FIT  
 FINISH: EAGLE'S STD. COLORS  
 MATL: 6063 T-6 ALUMINUM

02	REVISED NOSING PROFILE	TWN	PRE	5/06/05	DFT:	AWW	SCALE: 1=1
01	RMVD SEMI-HOLLOW LEG	AWW	PRE	8/20/03	DCN:	0736	DRWG: A61N
NO	DESCRIPTION	DFT	DOC	DATE	DATE:	8/15/2003	C 01 OF 03

- NOTE: 1. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS SHOWN ARE IN INCHES AND ALL TOLERANCES ARE TO BE: DEC.  $\pm 0.005$ ; FRAC.  $\pm 1/64$ ; ANGLES  $\pm 1/2^\circ$ .  
 2. WALL THICKNESS TO BE .062 UNLESS OTHERWISE SPECIFIED.  
 3. ALL CORNERS TO BE .015 UNLESS OTHERWISE SPECIFIED.  
 4. AREA = .462 SQ. IN.



DETAIL A (BOTH ENDS)  
 SCALE: 2 = 1



Architectural Testing

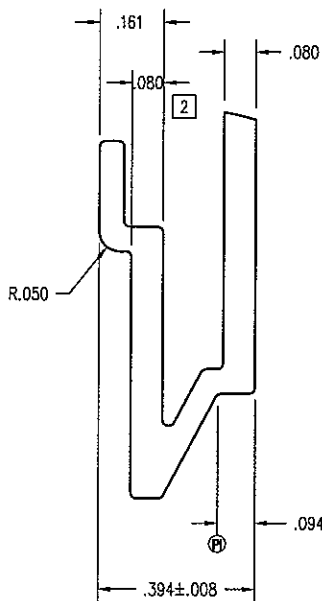
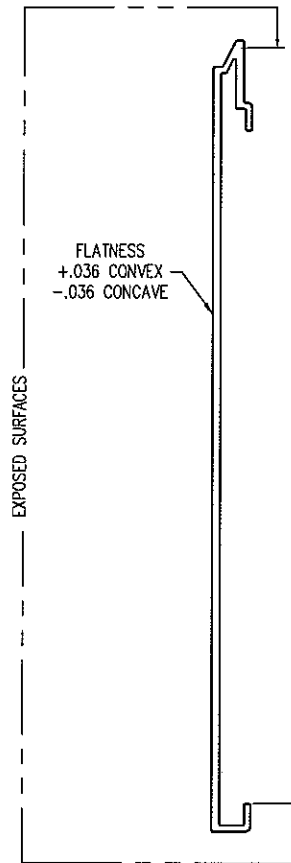
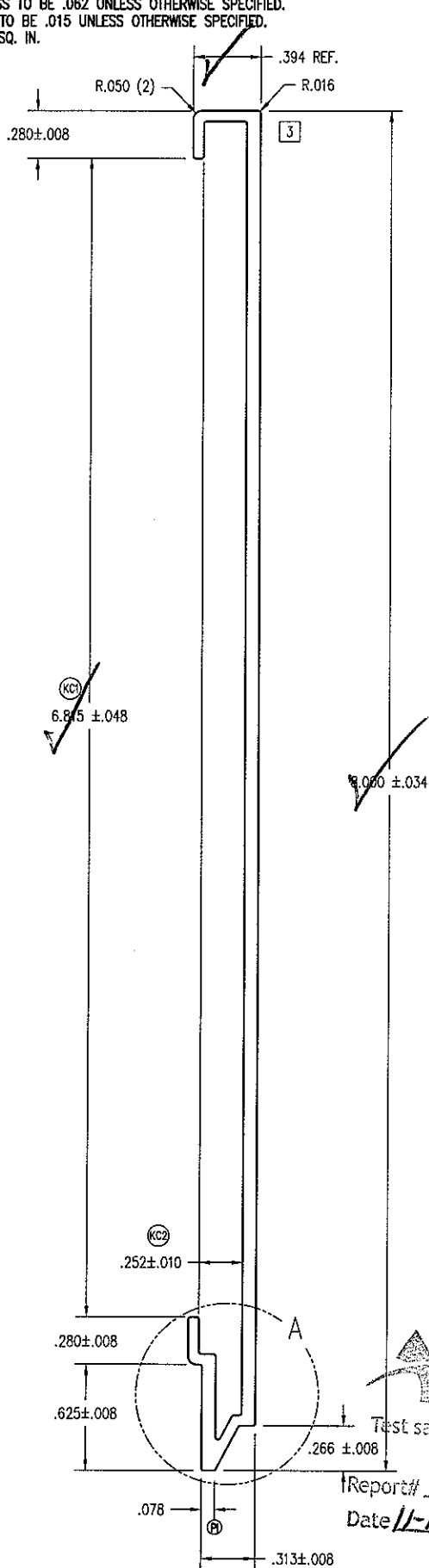
Test sample complies with these details.  
 Deviations are noted.

Report# 68743  
 Date 11-16-06 Tech JEB

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 TITLE: 5 5/16" MID-RAIL CLADDING  
 FINISH: EAGLE'S STD. COLORS  
 MATL: 6063 T-6 ALUMINUM

03	REVISED NOSING PROFILE	TWN	PRE	5/26/05			
02	CHANGED SIZE	TWN	PRE	9/3/03	DFT:	tnies	SCALE: 1=1
01	RMVD SEMI-HOLLOW LEG	AWW	PRE	8/20/03	DCN:	0969	DRWG: A61P
NO	DESCRIPTION	DFT	DOC	DATE	DATE:	8/9/2005	C 01 OF 02

- NOTE: 1. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS SHOWN ARE IN INCHES AND ALL TOLERANCES ARE TO BE: DEC.  $\pm 0.005$ ; FRAC.  $\pm 1/64$ ; ANGLES  $\pm 1/2^\circ$ .  
 2. WALL THICKNESS TO BE .062 UNLESS OTHERWISE SPECIFIED.  
 3. ALL CORNERS TO BE .015 UNLESS OTHERWISE SPECIFIED.  
 4. AREA = .743 SQ. IN.



Architectural Testing  
 DETAIL A  
 SCALE: 1=1

Test sample complies with these details.  
 Deviations are noted.

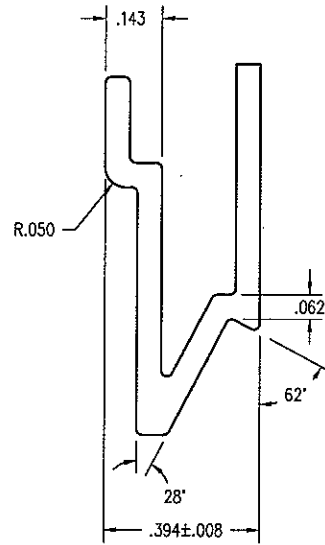
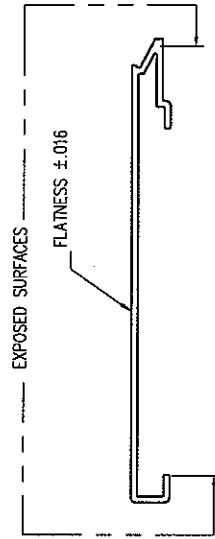
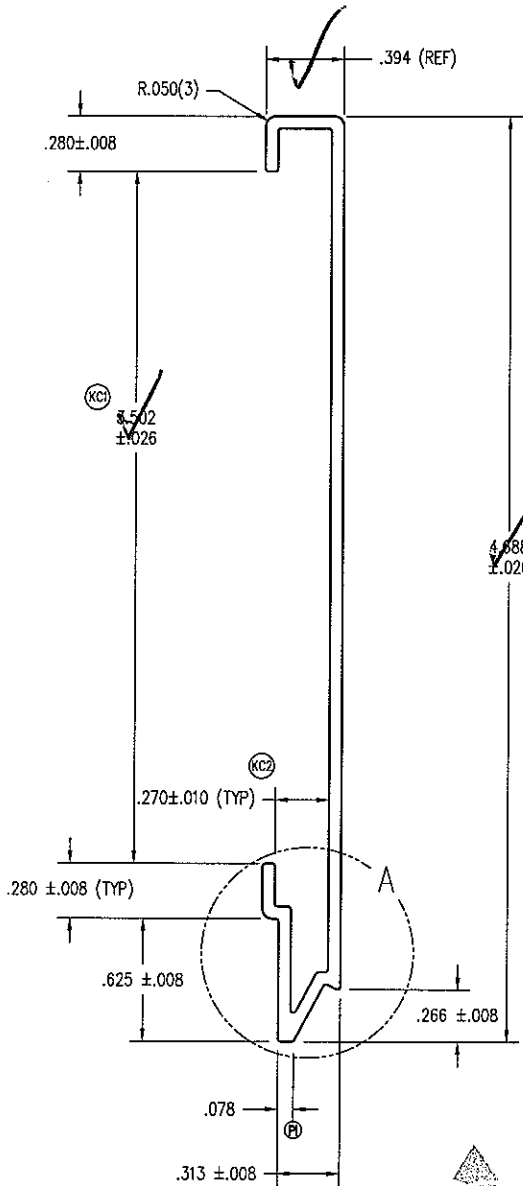
Report# 68743  
 Date 11-16-06 Tech JEB

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 TITLE: 8" PANEL CLADDING INTERLOCK FIT  
 FINISH: EAGLE'S STD. COLORS  
 MATL: 6063 T-6 ALUMINUM

03	MADE CORNER RADIUS .015	AWW	PRE	10/7/04			
02	MADE WALL .080, NOT .062	AWW	PRE	6/28/04	DFT:	AWW	SCALE: 1=1
01	REMOVED "BUMPS"	TWN	PRE	5/5/04	DCN:	0736	DRWG: A64K
NO1	DESCRIPTION	DFT	DOC	DATE	DATE:	7/14/2003	C 01 OF 02



- NOTE: 1. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS SHOWN ARE IN INCHES AND ALL TOLERANCES ARE TO BE: DEC.  $\pm 0.005$ ; FRAC.  $\pm 1/64$ ; ANGLES  $\pm 1/2^\circ$ .  
 2. WALL THICKNESS TO BE .062 UNLESS OTHERWISE SPECIFIED.  
 3. ALL CORNERS TO BE .015 UNLESS OTHERWISE SPECIFIED.  
 4. AREA = .390 SQ. IN.



Architectural Testing

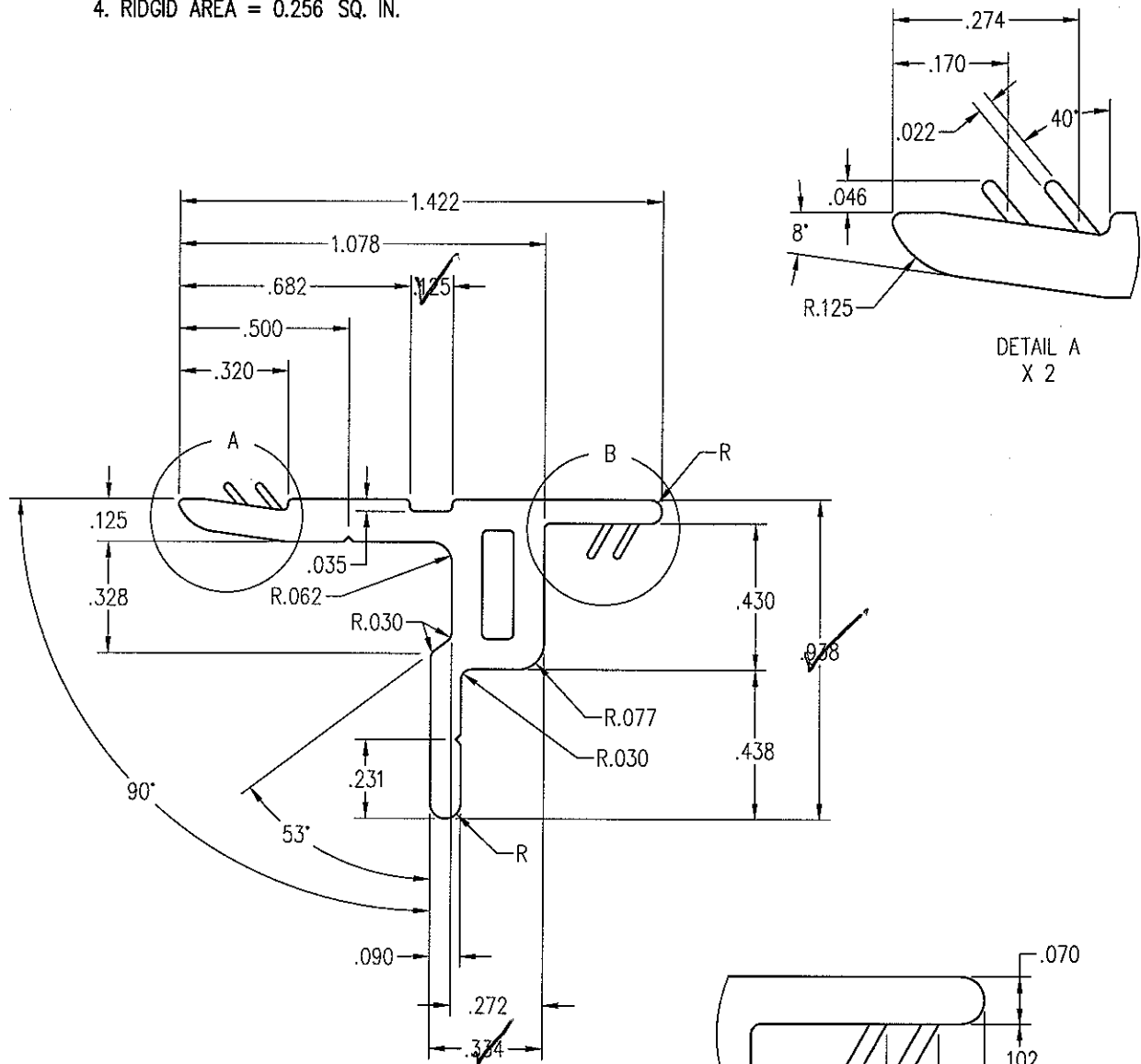
Test sample complies with these details.  
 Deviations are noted.

Report# 68743  
 Date 11-16-06 Tech JEB

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TITLE: 4 11/16" PANEL CLADDING INTERLOCK FIT	
FINISH: EAGLE'S STD. COLORS	
MATERIAL: 6063 T-6 ALUMINUM	
DFT: AWW	SCALE: 1=1
DCN: 0794	DRWG: A613
DATE: 7/14/2003	C 01 OF 03

NO	DESCRIPTION	DFT	DOC	DATE

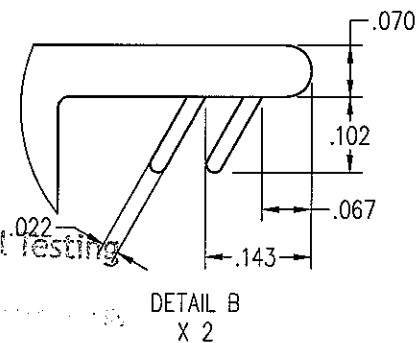
- Note: 1. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE SHOWN ARE IN INCHES AND ALL TOLERANCES ARE TO BE: DEC. +/- .005, FRACTION +/- 1/64, ANGLES +/- 1/2.  
 2. ALL WALL THICKNESS TO BE .090 UNLESS OTHERWISE SPECIFIED.  
 3. ALL UNSPECIFIED RADII TO BE .015.  
 4. RIDGID AREA = 0.256 SQ. IN.



TOLERANCES (UNLESS NOTED)	
.000 - .125	±.010
.125 - .500	±.015
.500 - 2.00	±.020
2.00 - 4.00	±.030
4.00 - 5.00	±.040
WALLS	±.005
ANGLES	±3°

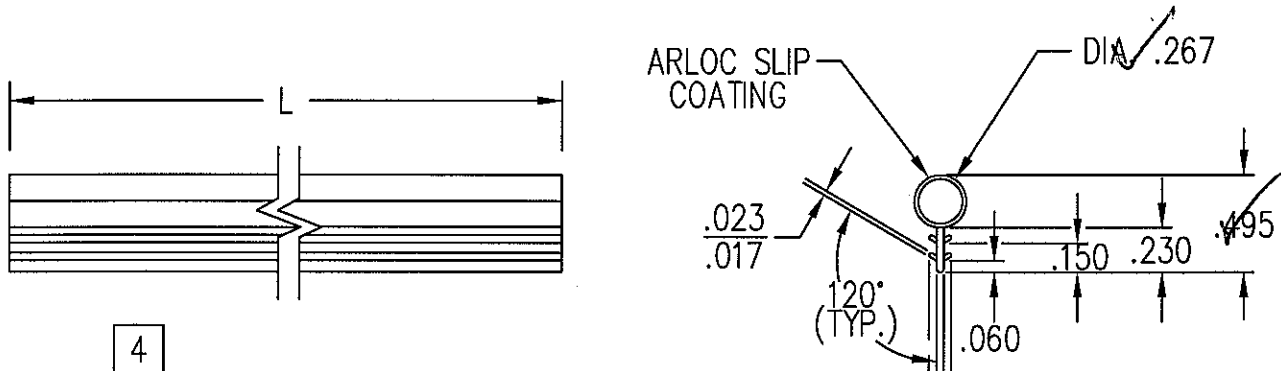
Architectural Testing  
 Test sample completed  
 Deviation

Report# **68743**  
 Date **11-16-06** Tech **JEB**



NO	Description of Change	Drafter	DCN#	Date	
Title:	OUTSWING SIDELITE / TRANSOM SHIM	Finish:	BEIGE	Material:	RIGID PVC (DUAL DUROMETER LEGS)
Scale:	2"=1"	Date:	2/24/2005	THIS DRAWING AND ITS CONTENTS ARE THE PROPERTY OF EAGLE WINDOW & DOOR. NO USE OR REPRODUCTION OF THE CONTENTS OF THIS DOCUMENT IS PERMITTED WITHOUT THE EXPRESS WRITTEN PERMISSION OF EAGLE WINDOW & DOOR.	REVISION: 0
Drafter:	tnies	DCN#	0836		<b>A692</b> 01 of 03

- NOTE: 1. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS SHOWN ARE IN INCHES AND ALL TOLERANCES ARE TO BE: DEC. ±.005; FRAC. ±1/64; ANGLES ±1/2°.
2. APPROVED VENDOR: INTEK, PART #50135A.
3. .023/.017 TYP. WALL FLEX. .036/.030 TYP. WALL RIGID.
4. CHDVO, WHDVO, SINGLE PANEL:  $L = \text{FRAME WIDTH} - 1.812$ .  
 CHDVO, ACTIVE PANEL:  $L = (\text{FRAME WIDTH} / 2) - 1.343$ .  
 CHDVO, INACTIVE PANEL:  $L = (\text{FRAME WIDTH} / 2) - .593$ .  
 WHDVO, ACTIVE PANEL:  $L = (\text{FRAME WIDTH} / 2) - 1.312$ .  
 WHDVO, INACTIVE PANEL:  $L = (\text{FRAME WIDTH} / 2) - .562$ .
5. SIDE JAMB FOR CLAD & WOOD SLIDING DOORS ( $L = \text{FRAME WIDTH} - 3$ ).



4

CHDVO, ACTIVE PANEL	
FRAME WIDTH	L
24 1/2	22 11/16
30 1/2	28 11/16
32 1/2	30 11/16
36 1/2	34 11/16
48 1/16	22 11/16
60 1/16	28 11/16
64 1/16	30 11/16
72 1/16	34 11/16

WHDVO, ACTIVE PANEL	
FRAME WIDTH	L
24 1/2	22 11/16
30 1/2	28 11/16
32 1/2	30 11/16
36 1/2	34 11/16
48	22 11/16
60	28 11/16
64	30 11/16
72	34 11/16

CHDVO, INACTIVE PANEL	
FRAME WIDTH	L
48 1/16	23 7/16
60 1/16	29 7/16
64 1/16	31 7/16
72 1/16	35 7/16

WHDVO, INACTIVE PANEL	
FRAME WIDTH	L
48	23 7/16
60	29 7/16
64	31 7/16
72	35 7/16

CLAD & WOOD SLIDING DRS.	
FRAME HEIGHT	L
80	77
82	79
96	93

Test sample complies with these details.  
 Deviations are noted.

Report# 69743  
 Date 11-16-06 Tech JEB

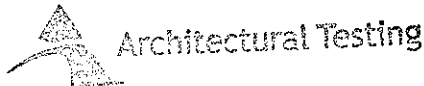
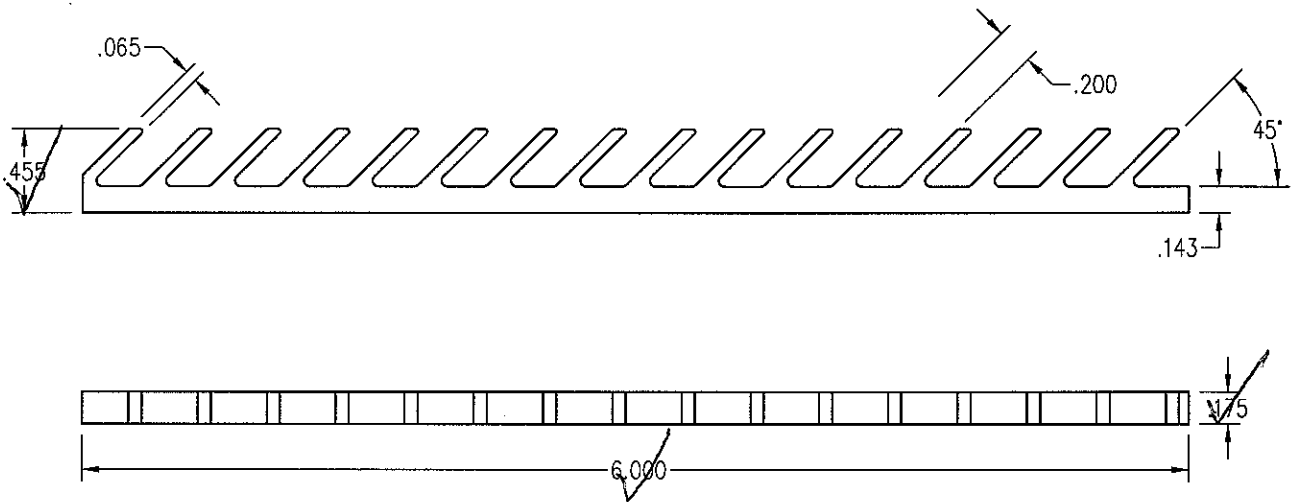
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TITLE: ARLOC BULB WEATHERSTRIP

FINISH:

05	CHANGED TO PAGE 01 OF 04	RJW	0640	10/1/2003		
04	CHG'D SINGLE O/S DOOR WIDTH	TWN	0632	11/30/2000	MATL:	PPR
03	ADDED PAGES/REMOVED CHARTS	TWN	0486	4/9/2001		PROPYLENO/ETHYLONE COPOLYMER
02	ADDED SLIDING DR CHART	MJP	0444	4/3/2000	DFT:	TWN SCALE: 1=1
01	ADDED 6-10 DOOR HGT.	MJP	0243	8/13/1997	DCN:	0231 DRWG: A283
NO	DESCRIPTION	DFT	DOC	DATE	DATE: 1/16/1996	A 01 OF 04

Note:1 UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE SHOWN ARE IIN INCHES AND ALL TOLERANCES ARE TO BE: DEC.+/- .005, FRACTION +/- 1/64, ANGLES +/- 1/2.



Test sample complete  
 Deviant  
 Report# 68743  
 Date 11-16-06 Tech JEB

NO	Description of Change	Drafter	DCN#	Date
	PANEL WEDGE		ST NYLON	
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Drafter: aweldin	DCN# 0736			<b>A699</b> 01 of 01